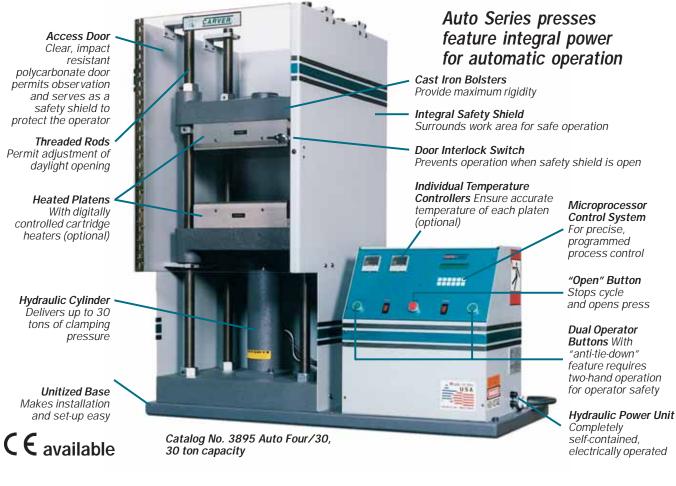
CARVER[®] Auto Series compact automatic

Automatic hydraulic laboratory presses in two- and four-post models up to 30 ton clamp capacity





Catalog No. 3887 AutoPellet, 25 ton capacity AutoPellet press specifically designed for preparation of pellets, primarily KBr specimens for IR Spectroscopy (See Pellet Presses on page 9).*

Carver's Auto Series presses bring a world of power and control options to your lab

Carver has incorporated more than 85 years of experience in laboratory presses into this line of automatic electrically powered benchtop presses for today's labs. Each has a built-in hydraulic system with a microprocessor control for accurate programmable operation. Five models are available ranging in clamp force capacity from 15 to 30 tons, including a pelletizing press and two- or four-column models. All have integral safety enclosures with a clear front door for operator safety and observation.



Carver Auto "C" presses molding medical components.*

*AutoPak power unit available for existing presses. (See page 16)

benchtop presses, 15 to 30 ton capacity

A complete line of automatic electrically powered benchtop presses for the laboratory or manufacturing facility

Auto Series control panel with optional digital platen temperature control

Individual Digital Temperature Controllers Ensure accurate temperature for each platen (optional)

> Dual "Close" Buttons Require two-hand operation for operator protection

Digital ("D") Control Description:

The Digital ("D") control system controls the desired pressure, speed and dwell time, and displays the press status. The following features are included with the Digital ("D") version:

- Ten (10) recipe storage of pressure and time settings
- Digital control of pressure and dwell time
- · Digital pressing speed adjustment
- Adjustable end of cycle alarm
- Auto opening of platens upon cycle completion
- Units of measure setting for KG, Ibs or US tons
- Optional manual cooling

The normal operating cycle consists of closing the press with the dual "antitie-down" buttons and building force to the selected setpoint, maintaining this setpoint for a predetermined dwell time, and eventually opening the press after the integral timer has expired.

Programmable ("P") Control Description:

The Programmable ("P") control system includes all the features of the "D" control system plus allows for step programming of segments, or events, throughout the cycle. The following <u>additional</u> features are included:

• Twenty (20) programmable segments per recipe *Digital Display Of operating parameters*

Microprocessor Control Keypad For entry of operating parameters

Power Switches With indicator lights

"Open" Button Single button opens press

- Ten (10) recipe storage of <u>tempera-</u> <u>ture</u>, pressure and time settings
- Optional automatic water cooling and air purge

The normal operating cycle consists of closing the press with the dual "antitie-down" buttons and building force to the selected setpoint of the first segment of the recipe, maintaining this setpoint for the dwell time specified for that segment, repeating this cycle of building or maintaining force for the other segments, and eventually opening the press.

Platen temperature can also be adjusted for each segment of the recipe as part of the "Programmable" control system.

S	pec	cifica	atio	ns
9	puu		atio	115

Model	Catalog Number	Max. Clamp Force, Tons (lb)	Heated Platens	Platen Size (in)	Ram Stroke (in)	Daylight Opening (in)	Footprint W x D (in)	Height (in)	Weight (lb)
AutoPellet	3887	25 (50,000)	N/A	5 dia.	1	1.50 to 7.25	32 x 20	22 (plus handle)	400
Two-Post Models									
Auto"C"	3888	15 (30,000)	No	6 x 6	6	.75 to 18	35 x 20	40	350
Auto"C"	3889	15 (30,000)	Yes	6 x 6	6	0 to 15	35 x 20	40	400
Auto"M"	3890	25 (50,000)	No	9 x 9	6	.75 to 16	37 x 20	43	540
Auto"M"	3891	25 (50,000)	Yes	9 x 9	6	0 to 12	37 x 20	43	600
Four-Post Models									
AutoFour/15	3892	15 (30,000)	No	12 x 12	6	1 to 18.5	42 x 24	46	800
AutoFour/15	3893	15 (30,000)	Yes	12 x 12	6	0 to 13.5	42 x 24	46	1,000
AutoFour/30	3894	30 (60,000)	No	12 x 12	6	1 to 17	42 x 24	46	850
AutoFour/30	3895	30 (60,000)	Yes	12 x 12	6	0 to 12	42 x 24	46	1,050

CARVER

Heated presses with digital temperature controls and safety shields 12, 25 and 30 ton capacity

Used for molding, laminating, embossing, and bonding of various materials



TWELVE TON PRESSES

No. 4386

(Model CH) Twelve ton, manual, two-column hydraulic lab press with digital heated platens. Daylight to 15". Easy-to-read dual scale gauge is calibrated in pounds and metric tons.

No. 4120

(Model 12-10H) Twelve ton, manual, twocolumn hydraulic press. Similar to No. 4386 press, but heavier construction and guided moving platen. Has electrically heated 10"x 7" platens for temperatures to 650°F with digital controller for each platen. Easy-to-read dual scale gauge is calibrated in pounds and metric tons.

No. 4122

(Model 12-12H) Twelve ton, manual, fourcolumn hydraulic press. Four-post construction assures parallelism over 12"x 12" surface. Easy-to-read dual scale gauge is calibrated in pounds and metric tons. Has electrically heated platens for temperatures to 650°F with digital controller for each platen.

🗖 No. 4123

(Model 12-12-2H) Same press as No. 4122 except has four electrically heated platens with two 3" daylights. Optional water cooled platens are also available.

TWENTY-FIVE TON PRESSES

Dec. 4389

(Model MH) Twenty-five ton, manual, twocolumn hydraulic press with digital heated platens. Daylight opening is adjustable. Rigid cast iron and steel construction for precision and durability. Easy-to-read gauge is calibrated in pounds and metric tons. Optional water cooled platens are also available.

No. 3856

(Model 25-12H) Twenty-five ton, manual, fourcolumn hydraulic press. Easy-to-read gauge is calibrated in pounds and metric tons. Electrically heated 12"x 12" platens for temperatures to 650° F with digital controller for each platen, or special 8" x 8" high temperature platens to 1,100°F. Optional water cooled platens are also available.

No. 4126

(Model 25-12-2H) Same press as No. 3856 except has four electrically heated platens with two 3" daylights. Optional water cooled platens are available.

THIRTY TON PRESSES

No. 4128

(Model 30-12H) Thirty ton, manual, fourcolumn, hydraulic press. Has two-speed pump, first stage for rapid closing and second for pressing mode. Full range gauge is calibrated in pounds and metric tons. Electrically heated platens for temperatures to 650°F with digital controller for each platen. Special 8" x 8" high temperature platens to 1,100°F are available. Specify °F or °C display and voltage requirements.

🗖 No. 4129

(Model 30-12-2H) Same press as No. 4128 except has four electrically heated platens with two 3" daylights. Optional water cooled platens are available.

CE available

Specifications

Catalog Number	4386	4120	4122	4123	4389	3856	4126	4128	4129
Model	Model CH	12-10H	12-12H	12-12-2H	Model MH	25-12H	25-12-2H	30-12H	30-12-2H
Clamping Force									
U.S. Tons	12	12	12	12	25	25	25	30	30
Lbs	24,000	24,000	24,000	24,000	50,000	50,000	50,000	60,000	60,000
Max. Temperature (°F)	650°	650°	650°	650°	650°	650°	650°	650°	650°
Platens (in)	6 x 6	10 x 7	12 x 12	12 x 12	9 x 9	12 x 12	12 x 12	12 x 12	12 x 12
Ram Stroke (in)	5.1	5.1	5.1	5.1	6.5	6.5	6.5	6	6
Daylight Opening (in)	0 to 15	0 to 11	0 to 10	2@3	0 to 12	0 to 9.5	2@3	0 to 12	2@3
Footprint w x d (in)	15 x 16	26 x 18	29 x 27	29 x 27	19 x 24	29 x 27	29 x 27	32 x 27	32 x 27
Height (in)	39	39	39	39	42	39	43	43	43
Weight (Ib)	300	420	770	1,035	425	805	1,070	835	1,100



For pelletizing, destructive testing, fluid extraction, pressure forming, etc.



TWELVE TON PRESSES

Dec. 3850

(Model Mini C) Twelve ton manual, twocolumn hydraulic press with 6" x 6" square platens. Compact and portable, requiring less bench space than our Model C. This press is ideal for constricted bench space or glove box applications, as well as field work. It features adjustable daylight, steel construction for rigid precision and includes safety shield for operator protection. Easyto-read dual scale gauge is calibrated in pounds and metric tons.

No. 4350.L

Pellet press with 4" round platen. Same as No. 4350 without pellet die.

🗖 No. 3851

(Model C) Twelve ton, manual, two-column hydraulic lab press. Similar to Mini C above, but larger, heavier construction with daylight to 18". Easy-to-read dual scale gauge is calibrated in pounds and metric tons.

Del No. 3968

(Model 12-10) Twelve ton, manual, two-column hydraulic press. Similar to No. 3851 press described above, but heavier construction with fully guided moving platen and daylight to 16". Easy-to-read dual scale gauge is calibrated in pounds and metric tons.

Dec. 3969

(Model 12-12) Twelve ton, manual, fourcolumn hydraulic press. Fully guided moving platen assures parallelism over 12"x 12" surface. Easy-to-read dual scale gauge is calibrated in pounds and metric tons.

TWENTY-FIVE TON PRESSES

Del No. 3853

(Model M) Twenty-five ton, manual, twocolumn hydraulic press. Daylight opening is adjustable. Rigid cast iron and steel construction for precision and durability. Easy-to-read gauge is calibrated in pounds and metric tons.

No. 3855

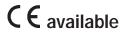
(Model 25-12) Twenty-five ton, manual, four-column hydraulic press. Easy-to-read gauge is calibrated in pounds and metric tons.

THIRTY TON PRESSES

No. 3970

(Model 30-12) Thirty ton, manual, four-column, hydraulic press. Has two-speed pump, first stage for rapid closing and second for pressing mode. Full range gauge is calibrated in pounds and metric tons.

Note: Carver presses can be automated with an optional AutoPak power package (See back cover).



Catalog Number with shield	3850	3989	4350.L	3851	3968	3969	3853	3855	3970
Model	Mini C	Mini C	_	Model C	12-10	12-12	Model M	25-12	30-12
Old Press*	3393	3392	—	2086	3724	2696	2089	2702	2698
Clamping Force Tons (lb)	12 (24,000)	12 (24,000)	12 (24,000)	12 (24,000)	12 (24,000)	12 (24,000)	25 (50,000)	25 (50,000)	30 (60,000)
Platens (in)	6 x 6	4 round	4 round	6 x 6	10 x 7	12 x 12	9 x 9	12 x 12	12 x 12
Ram Stroke (in)	5.1	5.1	5.1	5.1	5.1	5.1	6.5	6.5	6
Daylight Opening (in)	.75 to 7	.75 to 7	0 to 5.50	.75 to 18	1 to 16	1 to 15	.75 to 16	1 to 14	1 to 17
Footprint w x d (in)	12 x 16	12 x 16	10.25 x 8	15 x 16	17 x 18	21 x 28	19 x 24	21x 28	24 x 27
Height (in)	22	22	20.25	36	37	37	42	37	43
Weight (Ib)	125	125	115	200	345	560	350	600	625

*Use to refer to old models which are no longer available.

Carver reserves the right to change specifications without notice. Presses and accessories may differ from photos shown. Carver strongly recommends the use of a safety shield and safety glasses when operating Carver equipment.

Specifications

CARVER

Presses for preparing pellets, bricks, briquettes and cakes





Special "all stainless steel" AutoPellet Press for corrosive operating environment.

No. 4350 Manual Pellet Press

The compact 12 ton Pellet Press with 4" diameter platen is perfectly suited for KBr pellet pressing. It can also be used for Glove Box applications, compound and formula testing, compression strength tests, fluid extractions and on-site field testing. Includes integral Safety Shield, buffer plate, 13mm evacuable die and counter-bored platen for positive die alignment.



AutoPellet Press

No. 3887 AutoPellet Press

The self-contained 25 ton AutoPellet press has 5" diameter platen and integral safety shield cabinet enclosing electrically powered hydraulic system. Rigid slab side construction maintains precise alignment and includes provision for a vacuum line connection to the pellet die. "SD" microprocessor control system with digital display of force permits programmed operation and selectable bleedoff of pressure. Upgraded "PD" model allows programmed pressure bleed off. 25 ton model includes 13mm KBr pellet die, and 40 ton model includes 31mm die for x-ray sample preparation. (Optional 40mm die available.)

Specifications

Catalog Number	Max. Clamp Force, U.S. Tons (lb)	Platen Size (in)	Die (mm)	Ram Stroke Stroke (in)	Daylight Opening (in)	Footprint W x D (in)	Height (in)	Weight (lb)
Manual 4350	12 (24,000)	4 dia.	13	5.1	0 to 5.50	10.25 x 8	20.25	115
AutoPellet 3887	25 (50,000)	5 dia.	13	1	1.5 to 7.25	31.5 x 22.75	22 (+ handle)	400
AutoPellet 4387	40 (80,000)	5 dia.	31*	1	1.5 to 7.25	34 x 22.75	26 (+ handle)	500

* 40 mm optimal



Evacuable Pellet Dies Used with Pellet Presses to form the pellets for use in IR and x-ray spectroscopy. The

stainless steel die includes a fitting for vacuum source connection. (13, 31 and 40mm dies available.)



No. 2090.1 Filters 12 filter pads for No. 2090 1.125" Test Cylinder

No. 2091.1 Filters 12 filter pads for No. 2091 2.25" Test Cylinder



No. 3874 Vacuum Pump Kit Used with pellet press to evacuate molds or dies.



No. 2095 KBr Buffer Plate Required for use with 3619 KBr die. The 90mm diameter plate mounts to top

bolsters to prevent damage by the die plunger during pressing. The buffer plate can be used with other small dies.



No. 2090 1.125" I.D. Stainless

Steel Test Cylinder and Pellet Mold No. 2091

2.25" I.D. Nickel Plated Test Cylinder and Pellet Mold

■ No. 2091.2 2.25" I.D. Stainless Steel Test Cylinder and Pellet Mold For use with pellet presses for molding, forming bricks, briquettes, pressure forming, crushing, pressing plant and animal tissues, fluid extraction, extrusion and flow tests.



No. 2417 Heated 2.25" Test Cylinder **No. 2472** Heated 1.125" Test Cylinder Heated Test

Cylinder with adjustable thermostat to heat test cylinder up to 600°F. Specify voltage. Consult factory for special test cylinder sizes



No. 237005 Stainless Steel Pan Fluid pan for use with all Test Cylinder Outfits. When presses are used for fluid

extraction, filter papers sandwich the sample. The stainless steel pan captures the released fluid.



Heating and Cooling Platen Options

Carver heat control options

There are several levels of control for heating and cooling to give you a choice to meet the specific demands of your application.

Manual thermostat control

Basic heated platens are controlled by an integral sensor and individual manual thermostats.

Digital control

For more precise control, individual digital temperature controllers automatically control platen temperature from a separate control panel.

Dec. 3984

Digital control assembly for existing hotplates.

Manual cooling

Manual water cooling permits hand operated cooling of platens with monitoring by analog thermometers.

Automatic cooling

Programmable controls permit automatic switching from heating to cooling and preset timed cycles. Consult factory with specific applications.

Note: All heaters are single phase unless otherwise noted.



Heated Platens Thermostat Control



Heating/Cooling Platens Thermostat Control



Heated Platens with Digital Control and Disconnect (available with cooling channels)



Cooling Platens

Specifications

For Presses Catalog Number/Model	Platen Size (in)	Heated Platens Thermostat Control	Heated Platens Digital Control	Heating/Cooling Platens Thermostat Control	Heating/Cooling Platens Digital Control	Cooling Platens	
3393/Mini C 3850/Mini C 2086/Model C 3851/Model C 2112/150-C 4130/150-C	6 x 6	2101 aluminum 150 to 500°F 2102.1	3796 steel to 650°F (115V)	2103.1	3772 steel to 650°F with hoses (115V)	2104 aluminum,	
	0 X 0	steel 150 to 500°F 2105 aluminum, cored for steam heat	4286 steel to 650°F (230V)	steel 150 to 500°F	3988 steel to 650°F with hoses (230V)	with valve and hose assemblies	
2089/Model M 3853/Model M	9 x 9	2107.1 steel 150 to 500°F 2109 steel, cored for steam heat	3973 steel to 650°F (230V)	2108.1 steel 150 to 500°F	3972 steel to 650°F with hoses (230V)		
2114/ 154-M 4131 /154-M	9 x 12	2644 aluminum 150 to 500°F				2645 aluminum, with valve and hose assemblies	
All four-column	12 x 12		3906 steel to 650°F (230V)		3749 steel to 650°F with hose assemblies (230V)		
presses	8 x 8		3975 steel to 1,100°F (230V)		3976 steel to 1,100°F with hoses (230V)		

Laboratory Accessories for Carver Presses

Carver Molds and Dies See pages 9-10 for information on pellet molds and dies and ASTM specimen molds.

Stick Mold

Made of stainless steel or hardened tool steel. For ceramic, metal and other powder or granules. Stick molds are designed and built to specific customer requirements.

Picture Frame Mold

Made of stainless steel or hardened tool steel. Can be used for powders,ceramics and plastics. Minimum size 1¼″x 1¼″.

Plated steel or stainless steel frame with polished steel top and bottom covers. Can be used up to 400°F to form plastic or rubber sheets. Use with Carver heated, or heated and cooled platens.

Tile Mold

Color Dispersion Disc Mold



For making plastic film to check color dispersion or clarity. Provides precise film thickness and parallelism. Made of stainless steel or hardened tool steel. Includes die, upper punch and lower punch. Spacers

available for optional film thicknesses.

Specifications

Catalog Number	Description	Dimensions	Sample Thicknesses	Material	Max. Clamping Force
818701D	Tile Mold	50mm x 50mm	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818702D	Tile Mold	100mm x 100mm	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818703D	Tile Mold	150mm x 150mm	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818704C	Color Dispersion	50mm diameter	0.1mm, 0.2mm, 0.5mm	440 Stainless Steel	N/A
818705C	Color Dispersion	100mm diameter	0.1mm, 0.2mm, 0.5mm	440 Stainless Steel	N/A
3619	Pellet Die	13mm	N/A	440 Stainless Steel	9 US Tons
3902	Pellet Die	31mm	N/A	440 Stainless Steel	30 US Tons
3876	Pellet Die	40mm	N/A	440 Stainless Steel	35 US Tons
2090	Test Cylinder	1.125	N/A	440 Stainless Steel	19 US Tons
2091	Test Cylinder	2.25	N/A	Nickel/Stainless Steel	26 US Tons
2091.2	Test Cylinder	2.25	N/A	Stainless Steel	51 US Tons
818697D	Picture Frame	12" x 12"	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818698D	Tile Mold	4" x 4"	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818699D	Tile Mold	6" x 6"	1mm, 2mm, 5mm	440 Stainless Steel	N/A
818700D	Tile Mold	10" x 10"	1mm, 2mm, 5mm	440 Stainless Steel	N/A



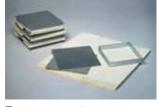
No. 2092 Swivel **Bearing Plates**

Carver presses are frequently used for crushing and breaking tests of standard 2"x 2" cubes and 2"x 4" cylinders of concrete samples or similar crushing tests. Swivel Bearing Plates adjust slightly to the sample to assure proper application of pressure. Requires safety shield.



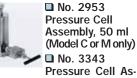
No. 2094 Cage Equipment

When using Carver presses to press moisture from fibrous materials, extract fats, oils or juices from vegetable or animal tissues, splitting chilled oils or separating crystals from liquors, these accessories are useful. Cage equipment consists of cylinder, plunger, steel discs, felt discs, tray and bulb syringe. Requires a daylight opening of 16 inches.



No. 2093 Plate and Cloth Equipment

Plate and Cloth equipment for materials not easily held in Cage equipment. Consists of tray, forming frame, screens and soft cloths.



(Model C or M only)

sembly, 100 ml (Model M only) Stainless steel plunger, cylinder and baseplug. Includes disrup-

tion valve and seals for efficient

pressure release.

No. 2096 Two Gauge Manifold

Permits mounting of both high and low range gauges for more precise application of pressure. Hand operated shut-off valve protects low pressure gauge when using high pressure. Gauges sold separately. (See page 15)



No. 3676 Digital Force Display



Laboratory Accessories for Carver Presses



- No. 223171C Press Floor Stand 30" high enclosed floor stand for all 2 and 4 column presses except AccuStamp[®] Series.
- No. 223160C AccuStamp Floor Stand 30" high, open floor stand with work table.
- No. 223175C Press Stand for Auto Series 30" high enclosed floor stand.
- No. 223199C Press Stand for Auto Series 30" high with hinged rear doors.

ACCESSORIE

Catalog number cross reference inde

HEATING/COOLING

Platens for Model C Pi (Specify °F or °C)

2101	6"x 6" heating aluminum platen, 150° to 500°F
2102.1	6"x 6" heating steel platens, 150° to 500°F
3796	6"x 6" heating steel platens, digital tempera- ture controllers, to 650°F, 115V
4286	6"x 6" heating steel platens, digital tempera- ture controllers, to 650°F, 230V
2103.1	6"x 6" heating & cooling steel platens, 150° to 500°F with hoses
2104	6"x 6" cooling aluminum platens, with valve and hose assemblies
3772	6"x 6" heating & cooling steel platens, digital temperature controllers, to 650°F, 115V
3988	6"x 6" heating & cooling steel platens, digital temperature controllers, to



Attractive cabinet encloses pressing area to protect operator from objects which might fly from the compression area. Hinged front access door is clear, shatterproof polycarbonate. Recommended for use on all presses. Will accommodate heated platens.

- No. 3404 Safety Shield Mini C No. 3392, 3393
- No. 3295 Safety Shield Model C No. 2086

- No. 3253 Safety Shield Model M No. 2089
- No. 3322 Safety Shield Model 12-10 No. 3724
- No. 3418 Safety Shield Model 12-12 No. 2696, Model 25-12 No. 2702 and Model 30-12 No. 2698
- No. 4427 Safety Shield Model 3690, Model 3693



Repair parts for all Carver hydraulic units. Repair kits contain hydraulic oil, seals, gaskets, pins, fittings, valve parts and jack handle bracket for quick maintenance.

- No. 3729 12 ton hydraulic unit repair kit
- No. 3730 25 ton hydraulic unit repair kit

SORIES umber rence index		4	la		2109	9"x 9" steam heating steel platens with hoses 9"x 9" heating &
OOLING Model C Presses or °C)					5772	cooling steel platens, digital temperature con- trollers, to 650°F,
6"x 6" heating aluminum platen, 150° to 500°F						230V, platens for two-column presses
6"x 6" heating steel platens,					Platens for (Specify °F	or °C)
150° to 500°F 6"x 6" heating					2644	9"x 12" heating aluminum platens, 150° to 500°F
steel platens, digital tempera- ture controllers, to 650°F, 115V		(3)		An	2645	9"x 12" cooling aluminum platens with valve and hose assemblies
6"x 6" heating steel platens, digital tempera- ture controllers,	1		+		Platens for (Specify °F	four-column presses
to 650°F, 230V 6"x 6" heating & cooling steel platens, 150° to 500°F with hoses			MIL		3906	12"x 12" heating steel platens, digital temperature controllers, to 650°F, 230V
6"x 6" cooling aluminum platens, with valve and hose assemblies		1			3749	12"x 12" heating & cooling steel platens, digital temperature controllers, to
6"x 6" heating & cooling steel	2105		3973	9"x 9" heating	3975	650°F, 230V 8"x 8" high
platens, digital temperature controllers, to 650°F, 115V	2105	6"x 6" steam heat aluminum with insulation and hoses	3973	steel platens, digital tempera- ture controllers,	3975	temperature heating steel platens, to
6"x 6" heating & cooling steel platens, digital temperature	Platens for (Specify °F c 2107.1	Model M Presses or °C) 9"x 9" heating	2108.1	to 650°F, 230V with mounting feet 9"x 9" heating & cooling steel	3976	1100°F, 230V 8"x 8" high temperature heating & cooling
controllers, to 650°F, 230V		steel platens, 150° to 500°F		platens, 150° to 500°F with hoses		steel platens, to 1100°F, 230V

MOLDS AND DIES (See page 13) Test Cylinders and Pellet Molds 2090 Test cylinder outfit, 1.125" I.D. Set of 12 filter 2090.1 pads for 2090 2091 Test cylinder outfit, 2.25" I.D. 2091.1 Set of 12 filter pads for 2091 237005 Stainless steel pan for either Test cylinder outfit 2091.2 all stainless steel, 2.25" I.D. 3619 13mm pellet die for KBr pellets 31mm pellet die, 3902 440 Stainless steel 40mm pellet die, 3876 440 Stainless steel Anvils 2092 Swivel bearing plate (Requires safety shield) 2095 KBr buffer plate ASTM Molds (See page 10) 4074 4"x 4" chase assembly, Teflon 4"x 4" chase 4080 assembly, Stainless steel 4"x 4" chase 4081 assembly, Brass 6"x 6" chase 4082 assembly, Teflon 4083 6"x 6" chase assembly, Stainless steel 6"x 6" chase 4084 assembly, Brass 8"x 8" chase 4085 assembly, Teflon 8"x 8" chase 4086 assembly, Stainless steel 4087 8"x 8" chase assembly, Brass 4161 (100) 6"x 6" mylar sheets for 4"x 4" molds (100) 8"x 8" 4162 mylar sheets for 6"x6" molds 4163 (100) 10"x 10" mylar sheets for 8"x 8" molds 818697D 12"x 12" picture frame mold, 1mm, 2mm or 5mm thick, Stainless steel 4"x 4" tile mold, 818698D 1mm, 2mm or 5mm thick, Stainless steel 818699D 6"x 6" tile mold, 1mm, 2mm or

5mm thick, Stainless steel

818700D	10"x 10" tile mold, 1mm, 2mm or 5mm thick, Stainless steel
818701D	50mm x 50mm tile mold, 1mm, 2mm or 5mm thick, Stainless steel
818702D	100mm x 100mm tile mold, 1mm, 2mm or 5mm thick, Stainless steel
818703D	150mm x 150mm tile mold, 1mm, 2mm or 5mm thick Stainless steel
818704C	50mm diameter color dispersion disc, 1mm, 2mm or 5mm thick, Stainless steel
818705C	100mm diameter color dispersion disc, 1mm, 2mm or 5mm thick, Stainless steel
818744C	Pharmaceutical pellet die holder
TESTING/PR (See pages 9	and 13)
Pressure Cel	I Assemblies
2953	Pressure cell, 50 ml
3343	Pressure cell, 100 ml (Model M only)
Plate and Clo	oth Equipment
2093	Plate and cloth, tray, forming frame and rolled screens
Cage Equipm	nent
Cage Equipm 2094	Cage equipment
• • •	
2094 Polished Chr and Blotters	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates
2094 Polished Chr and Blotters (For laminatin	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications)
2094 Polished Chr and Blotters	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications) Plate with 2-3 micro-inch finish, 1 side polished, 6"x 6" x .031" thick
2094 Polished Chr and Blotters (For laminatin	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates mg applications) Plate with 2-3 micro-inch finish, 1 side polished.
2094 Polished Chr and Blotters (For laminatir 235020	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications) Plate with 2-3 micro-inch finish, 1 side polished, 6"x 6" x .031" thick Plate with 2-3 micro-inch finish,
2094 Polished Chr and Blotters (For laminatir 235020 235021	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications) Plate with 2-3 micro-inch finish, 1 side polished, 6"x 6" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 9" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12"x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12"x .031" thick
2094 Polished Chr and Blotters (For laminatir 235020 235021 235022	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications) Plate with 2-3 micro-inch finish, 1 side polished, 6"x 6" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 9" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12" x .031" thick
2094 Polished Chr and Blotters (For laminatir 235020 235021 235022 235022	Cage equipment including felt discs, steel discs, tray, bulb type syringe and mounting hard- ware. Minimum daylight opening of 16" required. ome Plates ng applications) Plate with 2-3 micro-inch finish, 1 side polished, 6"x 6" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 9" x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12"x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12"x .031" thick Plate with 2-3 micro-inch finish, 1 side polished, 9"x 12"x .031" thick

823005	Protective blotter, 9"x 12"
Heated Test	
2472	Heating jacket with
2417	1.125" test cylinder Heating jacket with
2117	2.25" test cylinder
SAFETY SHI	ELDS
3404	+) For all Mini C
	Presses
3295	For all Model C Presses
3253	For all Model M Presses
3322	For all presses
3418	with 10"x 7" platens For all presses with
4427	12"x 12" platens For 3690
	and 3693
	with 15"x 15" platens
GAUGES/TH	ERMOMETERS
(See page 13	3)
(
(Λ)	
T	
Gauges for N	
381005	Gauge normally fur- nished with Model C,
	0 - 24,000 lb applied force,
	11,000 kg, 200 lb
381042	increments Model C gauge,
	0 - 500 lb, 250 kg, 5 lb increments
381001	Model C gauge.
	0 - 1,000 lb, 450 kg, 10 lb increments
381002	Model C gauge,
	0 - 2,000 lb, 900 kg, 20 lb increments
381003	Model C gauge, 0 - 5,000 lb,
	2,250 kg, 50 lb
	for high and low pressure readings
381004	Model C gauge, 0 -10,000 lb
	4,500 kg,
Gauges for N	100 lb increments
381008	Gauge normally fur-
	nished with Model M, 0 - 50,000 lb
	applied force,
	22,500 kg, 500 lb increments
381006	Model M Gauge,
	0 - 5,000 lb, 2,250 kg, 50 lb
381007	increments Model M Gauge,
501007	0 - 10,000 lb,
	4,500 kg, 100 lb increments

Two Gauge Manifold

20

36

96	Two gauge manifold
76	Digital force display

Dial Thermometers



385001	Dial face thermometer 150°F to 750°F
385002	Dial face thermometer 50°C to 400°C
HYDRAULIC UNITS (Specify press Catalog Number)	
3912	12 ton hydraulic unit
3437	12 ton hydraulic unit with gauge and coupling assembly
3925	25 ton hydraulic unit
3438	25 ton hydraulic unit with gauge and
	coupling assembly
321007	Pump and reservoir for 30 ton presses
3467	Hydraulic cylinder for 30 ton presses
3729	12 ton repair kit
3730	25 ton repair kit
2170	Carver hydraulic fluid
AUTOPAK POWER UNITS (See page 16)	
	5) AutoPak/12, for 12 ton presses,
(See page 10	5) AutoPak/12,
(See page 16 3946D	5) AutoPak/12, for 12 ton presses, digital control AutoPak/25,
(See page 16 3946D 3947D	6) AutoPak/12, for 12 ton presses, digital control AutoPak/25, for 25 ton presses, digital control AutoPak/30, for 30 ton presses, digital control DS
(See page 10 3946D 3947D 3948D FLOOR STAN	5) AutoPak/12, for 12 ton presses, digital control AutoPak/25, for 25 ton presses, digital control AutoPak/30, for 30 ton presses, digital control DS 4) Press stand for
(See page 16 3946D 3947D 3948D FLOOR STAN (See page 14 223160C	5) AutoPak/12, for 12 ton presses, digital control AutoPak/25, for 25 ton presses, digital control AutoPak/30, for 30 ton presses, digital control DS 4) Press stand for AccuStamp [®] presses, 30" high
(See page 10 3946D 3947D 3948D FLOOR STAN (See page 14	5) AutoPak/12, for 12 ton presses, digital control AutoPak/25, for 25 ton presses, digital control AutoPak/30, for 30 ton presses, digital control DS 4) Press stand for AccuStamp®
(See page 16 3946D 3947D 3948D FLOOR STAN (See page 14 223160C	5) AutoPak/12, for 12 ton presses, digital control AutoPak/25, for 25 ton presses, digital control AutoPak/30, for 30 ton presses, digital control DS 4) Press stand for AccuStamp [®] presses, 30" high Press stand for 2 column and

rear doors