

Product range



**Precision chain systems  
for drive and conveyor purposes**

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# Welcome **iwis**

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Printed: EB EN 01/2013, 2000

# at antriebssysteme!

The direct route  
to your order!

You can reach our Customer  
Service Team on weekdays from  
8 am to 6 pm non-stop.

Phone:  
**+49 89 76909-1600**

Or send your order by fax.  
For this purpose please use our enquiry  
form at the end of this catalogue.

Fax:  
**+49 89 76909-1198**

Our Customer Service Team  
will attend to your enquiries  
and orders immediately.

**sales-muenchen  
@iwis.com**

For further information regarding  
our products please visit also  
our company website:

**www.iwis.com**

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# range

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# iwis

## Joh. Winklhofer Beteiligungs GmbH & Co. KG

Company Headquarters, Parent of the independent subsidiary companies,  
Management Organisation of the Internationally operating companies

### **iwis motorsysteme** GmbH & Co. KG

Subsidiary for the automotive sector, for example chain drives and mass balance drives as well as oil pump drives and gear box chains



München (DE)  
Landsberg (DE)  
Pune (IN)  
São Paulo (BR)  
Seoul (KR)  
Shanghai (CN)  
Troy (US)

### **iwis antriebssysteme** GmbH & Co. KG

Subsidiary for the industrial sector, high precision chains and drive systems for a wide range of applications



München (DE)  
Indianapolis (US)  
Istanbul (TR)  
Johannesburg (ZA)  
Lajeado (BR)  
Mezzieu (FR)  
Othmarsingen (CH)  
Surrey (CA)  
Shanghai (CN)  
Strakonice (CZ)  
Tipton (UK)

### **iwis antriebssysteme** GmbH

A distribution and service company within the chain drive industry



**ecoplus**

Wilnsdorf (DE)  
Indianapolis (US)  
Istanbul (TR)  
Johannesburg (ZA)  
Lajeado (BR)  
Mezzieu (FR)  
Othmarsingen (CH)  
Shanghai (CN)  
Surrey (CA)  
Tipton (UK)

### **iwis agrisystems** (Div.)

Competence centre for the iwis agricultural chain program for combines and maize harvesting



Sontra (DE)  
Indianapolis (US)  
Istanbul (TR)  
Johannesburg (ZA)  
Lajeado (BR)  
Mezzieu (FR)  
Othmarsingen (CH)  
Shanghai (CN)  
Surrey (CA)  
Tipton (UK)



# 95 years **iwis**

A company which has developed over 95 years has a story. The entrepreneurial family Winklhofer has been managing the fate of the company iwis since decades and has developed it into a group of companies which committed itself to tradition, precision and innovation. This group of companies produces high precision roller chains and systems for the automotive industry, the machine and plant manufacture, the packaging, printing and food industries, the agriculture and for industrial applications in the field of conveyor technology. More than 1000 employees at the production sites of Munich, Landsberg am Lech, Wilnsdorf, Sontra and Strakonice (CZ) have committed themselves to a quality standard on the highest level.

Our consequent customer orientation in all areas lead to a close cooperation with our customers and suppliers as well as to joint technical developments – as our goal is to always offer our customers a solution at the highest quality and sustainability level. Research and development play a major role in our company's philosophy: The detection of new trends and the development of new materials and production technologies require an innovative power and motivation of which we are proud of and which explain our top position in the market. Thus iwis antriebsysteme GmbH & Co. KG is a worldwide driving force in the general machine manufacture and delivers precision chain systems which move all around the world.



# A brand which stands for highest precision.



Technical perfection of highest quality for a maximum customer benefit – that is our high standard. 100% exact replication of more than 30 million spare parts every single day – a quality benchmark which a single expression stands for at iwis: Highest precision. We are proud of that fact and numerous certifications and awards in the quality sector shows us that we follow the right path!





# Precision for your success



## Technical perfection

- Use of high quality quenched, tempered and case-hardened steels
- High precision fabrication via SPC (statistical process control)
- Quality assurance complying with ISO 9001
- Optimisation of quality features via special heat treatment
- Constant monitoring of the chains for dimensional accuracy and articulation
- Surface coatings
- Special lubricants
- Special materials (i.e. corrosion-proof)

## Highest possible quality

- Above average length of life
- Excellent wear resistance
- Restricted length tolerances down to 1/6 of the DIN tolerance
- Significantly higher fracture-resistance than the norm
- High fatigue strength
- All iwis chains are pretensioned
- Extremely efficient initial lubrication

## Benefits to the user

- Longer maintenance intervals
- Maintenance-friendly, easy and quick to dismantle
- Fewer down times
- Benefits of parallel and synchronous running
- Extremely precise positioning
- Extremely quiet running
- Safety reserves at load peaks
- Reduced stretching during running-in

## Application fields

- Printing presses
- Paper manufacturing and processing machines
- Copiers
- Ceramics and glass industry
- Packaging machines
- Medical technology
- Textile machines
- Machine tools
- Machines for processing plastics
- General engineering and systems construction
- Woodworking machinery
- Agricultural machinery
- Office equipment
- Building materials industry
- Construction machinery
- Conveyor technology
- Chemical engineering and process technology
- Tube and can industry

# Your perfect engineering partner



## A scientific based company

iwis has the largest chain Research and Development department in Europe, having more than 60 development engineers solely engaged for the engineering of chain drive systems. Besides basic development and designing innovative customer solutions, the main focus of iwis Research and Development division ranges from calculations, design and testing to wear elongation and fatigue strength analysis.

- Special knowledge of noise emission analysis and vibration engineering
- Our laboratory has the capabilities to carry out many different testing possibilities including microscopy, metallography, evaluation of mechanical properties, chemical composition and qualified analysis of data
- Dynamic simulation/analysis of chain drive systems with regard to chain load, torsional vibrations and friction losses
- FEM analysis of individual chain drive parts – static and dynamic stress and strength investigations
- Evaluation of iwis and customer readings at test facilities for verification of simulation models
- Identification of thermal characteristics of chain drives while testing in the climate-testing laboratory.



Evaluation of chain breaking strength and elongation up to 1000kN



More than 15 pulser are available for testing dynamic fatigue strength according to different testing methods



Testing of chain wear elongation behaviour on more than 20 test rigs



Each customer problem is a challenge for us. Either you need a special conveyor chain or perhaps an own chain configuration, integrating chain wheels and guides in existing modules:

## Troubleshooting

As a system manufacturer our specialists offer you individual solutions, which go far beyond the chain focus on the entire application and answer your problem as a whole. Our research and development department stands for creativity and innovation, as well as for a cooperation hand in hand with our customers. Do not hesitate to contact us in case you have a special problem.



## Extreme flexibility

Offering solutions for individual customer problems as well, is our speciality and part of our company's philosophy. By conducting feasibility studies hand in hand with our customers, producing components and executing deformation and stress tests we are able to adjust existing products to individual customer requirements or to develop new chain drives. By means of vibration and stress tests of the components the physical properties of the chain are examined. We try the prototypes on test stands which expose the chain drives to extreme conditions and pressure to ensure its durability and life time. Our customers can and have to be sure that they receive a high quality product – that is our requirement.

# iwis - your strong partner

The iwis group goes global. By supporting own affiliated companies in Great Britain and Switzerland as well as sites in Brazil, China, France and the USA the iwis group operates internationally. iwis products are being sold by distribution partners in more than 30 countries on all continents.

## outside Germany as well

iwis has realised the chances of the globalisation at an early stage and has established a distribution structure by a targeted positioning which guarantees a worldwide supply. Thus we do not only open up new markets but our customers can appeal to a familiar and reliable local partner with regard to their business activities abroad.

You are important to us and therefore we are happy to support you in word and deed. Let our competent specialists of our technical service team and our committed external force advise you. We would like to do calculations and chain designs for you and give you advice as far as your choice of the right chain for your applications is concerned. You can reach our Customer Service Team at any time on weekdays from 8 am to 6 pm. And by the way: We are happy to service you during the operating time of the chain as a reliable partner in all matters that arise right around the iwis chain.

## Our service for our customers

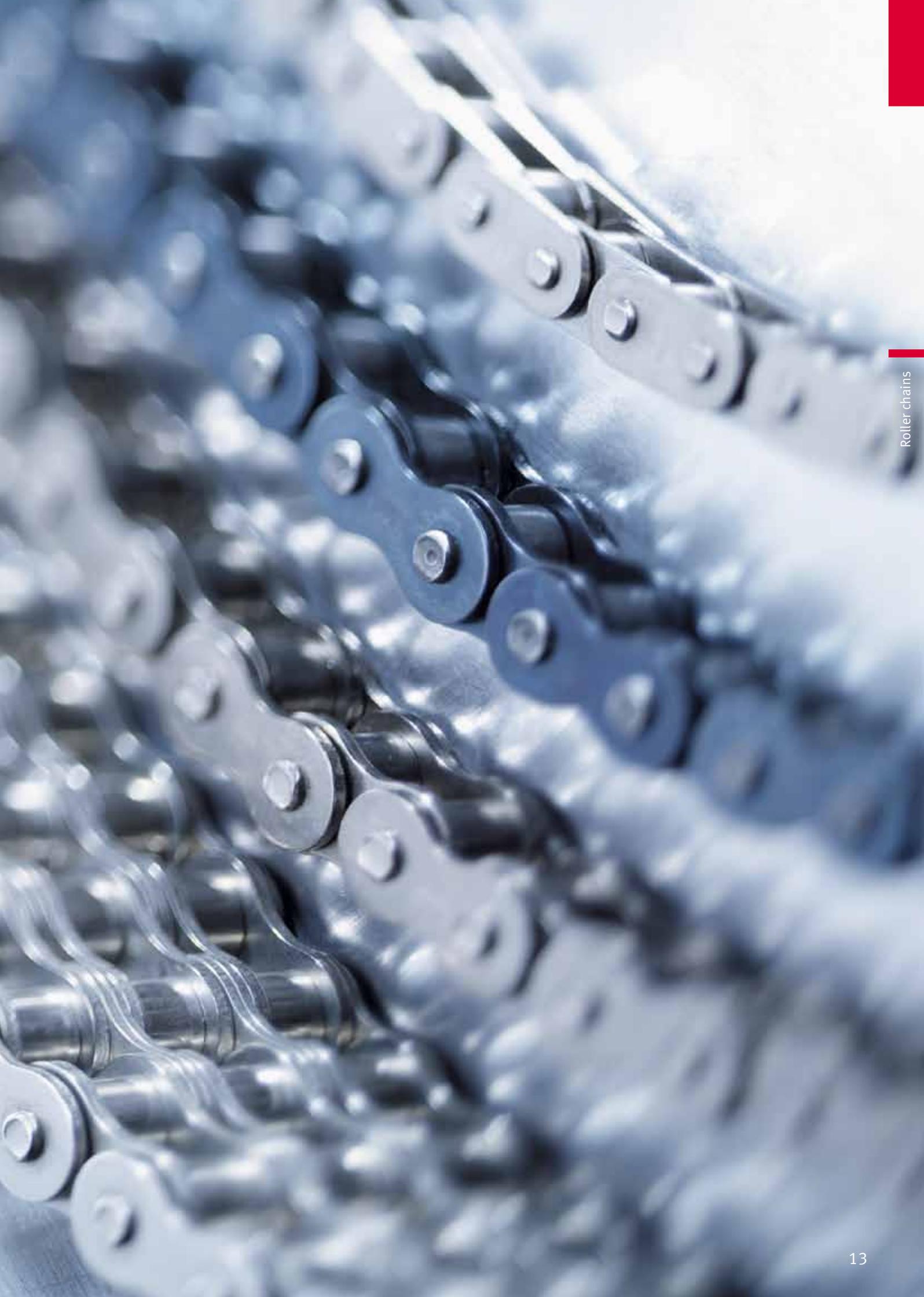


# JWTS® Roller chains

are characterised by an above-average service life due to excellent wear resistance, high consistency, matchless precision and a considerably higher breaking strength and fatigue strength than required by DIN/ISO standard. All iwis chains are pre-stretched and are provided with a highly efficient initial lubrication.

iwis SL series chains (Super Longlife) have pins with an extremely hard surface. This special design shows outstanding characteristics: Highest wear resistance, a prolonged service life, high breaking and fatigue strength, low susceptibility to deficient operational lubrication, corrosion and frictional corrosion in the chain links.





## **Iwis**® Roller chains

according to DIN 8187-1, ISO 606: 2004 and iwis standard

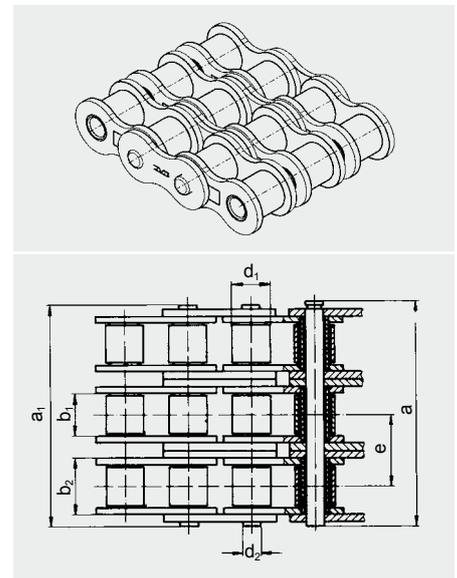
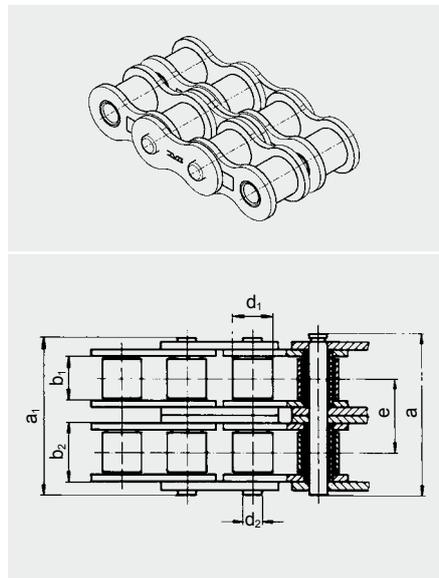
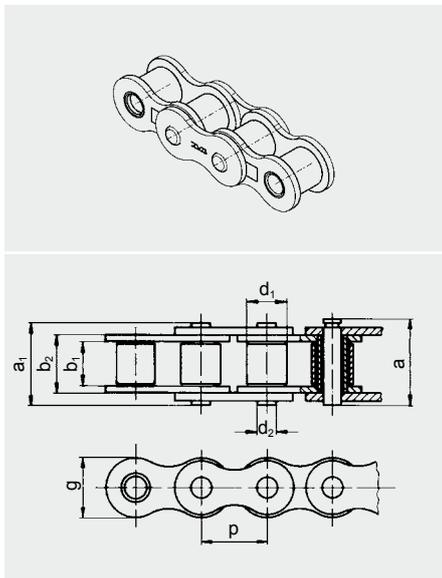
| DIN ISO no.    | Ref. no. iwis            | Pitch p (")  | Pitch p (mm) | Tensile strength $F_b$ |               |                                     |                         | Chain components and connecting links Nos. | Inner link      |                 |               | Outer link                    |                             |                      |                     |
|----------------|--------------------------|--------------|--------------|------------------------|---------------|-------------------------------------|-------------------------|--|-----------------|-----------------|---------------|-------------------------------|-----------------------------|----------------------|---------------------|
|                |                          |              |              | iwis (N) ave.          | Norm (N) min. | Bearing area $f$ (cm <sup>2</sup> ) | Weight per m $q$ (kg/m) |  | $b_1$ (mm) min. | $b_2$ (mm) max. | $g$ (mm) max. | $a_1$ (mm) max. <sup>2)</sup> | $a$ (mm) max. <sup>2)</sup> | Roller $d$ (mm) max. | Pin $d_1$ (mm) max. |
| <b>Simplex</b> |                          |              |              |                        |               |                                     |                         |  |                 |                 |               |                               |                             |                      |                     |
| 04             | G 42                     | 6 x 2,8 mm   | 6,00         | 3.000                  | 3.000         | 0,07                                | 0,12                    | 2, 3, 7, 8                                 | 2,80            | 4,10            | 5,00          | 6,70                          | 7,60                        | 4,00                 | 1,85                |
| 05 B-1         | G 52                     | 8 mm x 1/8"  | 8,00         | 6.000                  | 5.000         | 0,11                                | 0,18                    | 2, 3, 7, 8                                 | 3,16            | 4,85            | 7,10          | 8,10                          | 9,20                        | 5,00                 | 2,31                |
| -              | G 53 HZ <sup>1) 3)</sup> | 8 mm x 3/16" | 8,00         | 8.500                  | -             | 0,25                                | 0,34                    | 2, 8                                       | 4,76            | 7,90            | 7,60          | 11,70                         | -                           | 5,00                 | 3,15                |
| -              | G 62 1/2 <sup>1)</sup>   | 3/8 x 5/32"  | 9,525        | 11.000                 | -             | 0,22                                | 0,34                    | 2, 3, 7, 8                                 | 3,94            | 6,63            | 8,20          | 11,00                         | 12,20                       | 6,35                 | 3,31                |
| 06 B-1         | G 67 <sup>1)</sup>       | 3/8 x 7/32"  | 9,525        | 10.500                 | 9.000         | 0,28                                | 0,41                    | 2, 3, 6, 7, 8                              | 5,72            | 8,53            | 8,20          | 12,90                         | 14,10                       | 6,35                 | 3,31                |
| -              | P 83 V                   | 1/2 x 3/16"  | 12,70        | 15.500                 | -             | 0,29                                | 0,44                    | 2, 3, 6, 7, 8                              | 4,88            | 7,97            | 10,20         | 13,20                         | 14,10                       | 7,75                 | 3,68                |
| -              | S 84 V                   | 1/2 x 1/4"   | 12,70        | 18.000                 | -             | 0,38                                | 0,58                    | 2, 3, 6, 7, 8                              | 6,40            | 9,65            | 12,00         | 15,00                         | 16,00                       | 7,75                 | 3,97                |
| 08 B-1         | L 85 SL*                 | 1/2 x 5/16"  | 12,70        | 22.000                 | 18.000        | 0,50                                | 0,70                    | 2, 3, 6, 7, 8                              | 7,75            | 11,30           | 11,80         | 16,90                         | 18,50                       | 8,51                 | 4,45                |
| 10 B-1         | M 106 SL*                | 5/8 x 3/8"   | 15,875       | 27.000                 | 22.200        | 0,67                                | 0,95                    | 2, 3, 6, 7, 8                              | 9,65            | 13,28           | 14,40         | 19,50                         | 20,90                       | 10,16                | 5,08                |
| 12 B-1         | M 127 SL*                | 3/4 x 7/16"  | 19,05        | 34.000                 | 29.000        | 0,89                                | 1,25                    | 2, 3, 4, 6, 7, 8                           | 11,75           | 15,62           | 16,40         | 22,70                         | 23,60                       | 12,07                | 5,72                |
| 16 B-1         | M 1611*                  | 1" x 17mm    | 25,40        | 75.000                 | 60.000        | 2,10                                | 2,70                    | 2, 3, 6, 7, 8                              | 17,02           | 25,45           | 21,10         | 36,10                         | 36,90                       | 15,88                | 8,28                |
| 20 B-1         | M 2012                   | 1 1/4 x 3/4" | 31,75        | 120.000                | 95.000        | 2,92                                | 3,72                    | 2, 4, 6, 8                                 | 19,56           | 29,01           | 25,40         | 40,50                         | 46,30                       | 19,05                | 10,19               |
| 24 B-1         | M 2416                   | 1 1/2 x 1"   | 38,10        | 211.000                | 160.000       | 5,50                                | 7,05                    | 2, 4, 6, 8                                 | 25,40           | 37,92           | 33,50         | 53,10                         | 60,00                       | 25,40                | 14,63               |
| 28 B-1         | M 2819                   | 1 3/4 x 31mm | 44,45        | 250.000                | 200.000       | 7,35                                | 8,96                    | 2, 4, 6, 8                                 | 30,95           | 46,58           | 37,00         | 63,60                         | 69,90                       | 27,94                | 15,90               |
| 32 B-1         | M 3219                   | 2" x 31mm    | 50,80        | 315.000                | 250.000       | 8,05                                | 10,00                   | 2, 4, 6, 8                                 | 30,95           | 45,57           | 42,30         | 65,10                         | 70,10                       | 29,21                | 17,81               |

<sup>1)</sup> Only with straight side plates <sup>2)</sup> Varying dimensions for cranked links <sup>3)</sup> Bush chain

\* Easy break – chains with shouldered pins

The suffix SL indicates chains with particularly wear-resistant pins.

It should be noted that if cranked links are fitted, the breaking strength of the chain may be reduced by approximately 20%.



## **IWIS®** Roller chains

according to DIN 8187-1, ISO 606: 2004 and iwis standard

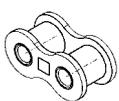
| DIN/ISO no.    | Ref. no. iwis        | Pitch p (") | Pitch p (mm) | Tensile strength F <sub>b</sub> |               |                                   |                       | Chain components and connecting links Nos. | Inner link               |                          |             | Outer link                             |  |                                 | Transverse pitch e (mm) |                              |
|----------------|----------------------|-------------|--------------|---------------------------------|---------------|-----------------------------------|-----------------------|--|--------------------------|--------------------------|-------------|--|--|---------------------------------|-------------------------|------------------------------|
|                |                      |             |              | iwis (N) ave.                   | Norm (N) min. | Bearing area F (cm <sup>2</sup> ) | Weight per m q (kg/m) |  | b <sub>1</sub> (mm) min. | b <sub>2</sub> (mm) max. | g (mm) max. | a <sub>1</sub> (mm) max. <sup>2)</sup> | a <sub>2</sub> (mm) max. <sup>2)</sup> | Roller d <sub>1</sub> (mm) max. |                         | Pin d <sub>2</sub> (mm) max. |
| <b>Duplex</b>  |                      |             |              |                                 |               |                                   |                       |  |                          |                          |             |  |  |                                 |                         |                              |
| 05 B-2         | D 52                 | 8"          | 8,00         | 9.100                           | 7.800         | 0,22                              | 0,36                  | 2, 3, 8                                    | 3,16                     | 4,85                     | 7,10        | 13,90                                  | 15,00                                  | 5,00                            | 2,31                    | 5,64                         |
| 06 B-2         | D 67 <sup>1)</sup> * | 3/8"        | 9,525        | 20.000                          | 16.900        | 0,56                              | 0,78                  | 2, 3, 6, 7, 8                              | 5,72                     | 8,53                     | 8,20        | 23,40                                  | 24,60                                  | 6,35                            | 3,31                    | 10,24                        |
| 08 B-2         | D 85 SL*             | 1/2"        | 12,70        | 40.000                          | 32.000        | 1,00                              | 1,35                  | 2, 3, 6, 7, 8                              | 7,75                     | 11,30                    | 12,20       | 30,80                                  | 32,40                                  | 8,51                            | 4,45                    | 13,92                        |
| 10 B-2         | D 106 SL*            | 5/8"        | 15,875       | 56.000                          | 44.500        | 1,34                              | 1,85                  | 2, 3, 6, 7, 8                              | 9,65                     | 13,28                    | 14,40       | 36,00                                  | 37,50                                  | 10,16                           | 5,08                    | 16,59                        |
| 12 B-2         | D 127*               | 3/4"        | 19,05        | 68.000                          | 57.800        | 1,78                              | 2,50                  | 2, 3, 6, 7, 8                              | 11,75                    | 15,62                    | 16,40       | 42,10                                  | 43,00                                  | 12,07                           | 5,72                    | 19,46                        |
| 16 B-2         | D 1611*              | 1"          | 25,40        | 150.000                         | 106.000       | 4,21                              | 5,40                  | 2, 3, 6, 7, 8                              | 17,02                    | 25,45                    | 21,10       | 68,00                                  | 68,80                                  | 15,88                           | 8,28                    | 31,88                        |
| 20 B-2         | D 2012               | 1 1/4"      | 31,75        | 210.000                         | 170.000       | 5,84                              | 7,36                  | 2, 4, 6, 8                                 | 19,56                    | 29,01                    | 25,40       | 79,70                                  | 82,90                                  | 19,05                           | 10,19                   | 36,45                        |
| 24 B-2         | D 2416               | 1 1/2"      | 38,10        | 370.000                         | 280.000       | 11,00                             | 13,85                 | 2, 4, 6, 8                                 | 25,40                    | 37,92                    | 33,50       | 101,80                                 | 106,50                                 | 25,40                           | 14,63                   | 48,36                        |
| 28 B-2         | D 2819               | 1 3/4"      | 44,45        | 500.000                         | 360.000       | 14,70                             | 18,80                 | 2, 4, 6, 8                                 | 30,95                    | 46,58                    | 37,00       | 124,70                                 | 129,20                                 | 27,94                           | 15,90                   | 59,56                        |
| 32 B-2         | D 3219               | 2"          | 50,80        | 530.000                         | 450.000       | 16,10                             | 19,80                 | 2, 4, 6, 8                                 | 30,95                    | 45,57                    | 42,30       | 126,00                                 | 128,30                                 | 29,21                           | 17,81                   | 58,55                        |
| <b>Triplex</b> |                      |             |              |                                 |               |                                   |                       |  |                          |                          |             |  |  |                                 |                         |                              |
| 08 B-3         | Tr 85*               | 1/2"        | 12,70        | 58.000                          | 47.500        | 1,50                              | 2,00                  | 2, 3, 7, 8                                 | 7,75                     | 11,30                    | 12,20       | 44,70                                  | 46,30                                  | 8,51                            | 4,45                    | 13,92                        |
| 10 B-3         | Tr 106*              | 5/8"        | 15,875       | 80.000                          | 66.700        | 2,02                              | 2,80                  | 2, 3, 7, 8                                 | 9,65                     | 13,28                    | 14,40       | 52,50                                  | 54,00                                  | 10,16                           | 5,08                    | 16,59                        |
| 12 B-3         | Tr 127*              | 3/4"        | 19,05        | 100.000                         | 86.700        | 2,68                              | 3,80                  | 2, 3, 7, 8                                 | 11,75                    | 15,62                    | 16,40       | 61,50                                  | 62,50                                  | 12,07                           | 5,72                    | 19,46                        |
| 16 B-3         | Tr 1611*             | 1"          | 25,40        | 220.000                         | 160.000       | 6,32                              | 8,00                  | 2, 3, 6, 7, 8                              | 17,02                    | 25,45                    | 21,10       | 99,20                                  | 100,70                                 | 15,88                           | 8,28                    | 31,88                        |
| 20 B-3         | Tr 2012              | 1 1/4"      | 31,75        | 315.000                         | 250.000       | 8,76                              | 11,00                 | 2, 4, 6, 8                                 | 19,56                    | 29,01                    | 25,40       | 116,10                                 | 119,40                                 | 19,05                           | 10,19                   | 36,45                        |
| 24 B-3         | Tr 2416              | 1 1/2"      | 38,10        | 560.000                         | 425.000       | 16,50                             | 20,31                 | 2, 4, 6, 8                                 | 25,40                    | 37,92                    | 33,50       | 150,20                                 | 155,40                                 | 25,40                           | 14,63                   | 48,36                        |
| 28 B-3         | Tr 2819              | 1 3/4"      | 44,45        | 750.000                         | 530.000       | 22,05                             | 28,00                 | 2, 4, 6, 8                                 | 30,95                    | 46,58                    | 37,00       | 184,60                                 | 188,90                                 | 27,94                           | 15,90                   | 59,56                        |
| 32 B-3         | Tr 3219              | 2"          | 50,80        | 795.000                         | 670.000       | 24,15                             | 29,60                 | 2, 4, 6, 8                                 | 30,95                    | 45,57                    | 42,30       | 184,50                                 | 186,50                                 | 29,21                           | 17,81                   | 58,55                        |

<sup>1)</sup> Straight side plate <sup>2)</sup> Varying dimensions for cranked links

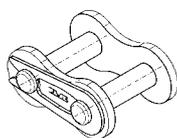
The suffix SL indicates chains with particular wear-resistant pins.

It should be noted that if cranked links are fitted, the breaking strength of the chain may be reduced by approximately 20%.

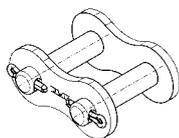
### CHAIN COMPONENTS AND CONNECTING LINKS



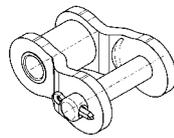
Nr. 2 Inner links  
Standard designation B



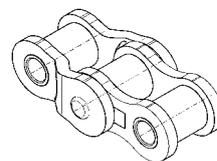
Nr. 3 Connecting link with spring clip  
Standard designation E



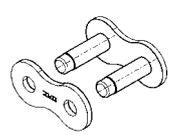
Nr. 4 Connecting link with split pin fastening  
Standard designation S



Nr. 6 Single cranked link with split pin fastening  
Standard designation L



Nr. 7 Double cranked links  
Standard designation C



Nr. 8 Outer link  
Standard designation A

## IWIS® Roller chains

according to DIN 8188-1, American standard, ISO 606: 2004

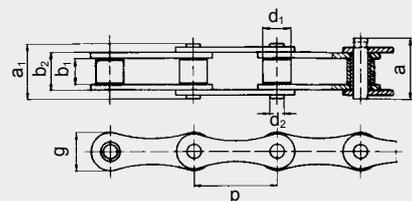
| DIN/ISO no.    | Ref. no. iwis            | ANSI Ref. no. | Pitch p (") | Pitch p (mm) | Tensile strength $F_b$<br>iwis (N) ave. | Norm (N) min. | Bearing area<br>$F$ (cm <sup>2</sup> ) | Weight per m<br>$q$ (kg/m) | Chain components and<br>connecting links<br>Nos. | Inner link<br>$b_1$ (mm) min. | Inner link<br>$b_2$ (mm) max. | Inner link<br>$g$ (mm) max. | Outer link<br>$a_1$ (mm) max. <sup>2)</sup> | Outer link<br>$a$ (mm) max. <sup>2)</sup> | Roller<br>$d$ (mm) max. | Pin<br>$d_1$ (mm) max. | Transverse pitch<br>$e$ (mm) |
|----------------|--------------------------|---------------|-------------|--------------|---|---------------|--|----------------------------|--|-------------------------------|-------------------------------|-----------------------------|---|---|-------------------------|------------------------|------------------------------|
| <b>Simplex</b> |                          |               |             |              |   |               |  |                            |  |                               |                               |                             |   |   |                         |                        |                              |
| 08 A-1         | L 85 A                   | ANSI 40       | 1/2"        | 12,70        | 18.000                                  | 14.100        | 0,44                                   | 0,60                       | 2, 3, 6, 7, 8                                    | 7,94                          | 11,15                         | 12,00                       | 16,60                                       | 17,50                                     | 7,95                    | 3,96                   | -                            |
| 10 A-1         | M 106 A                  | ANSI 50       | 5/8"        | 15,875       | 29.000                                  | 21.800        | 0,70                                   | 1,00                       | 2, 3, 6, 7, 8                                    | 9,53                          | 13,84                         | 14,40                       | 20,40                                       | 21,70                                     | 10,16                   | 5,08                   | -                            |
| 12 A-1         | M 128 A SL <sup>1)</sup> | ANSI 60       | 3/4"        | 19,05        | 42.000                                  | 31.800        | 1,06                                   | 1,47                       | 2, 3, 4, 6, 7, 8                                 | 12,70                         | 17,75                         | 18,00                       | 25,30                                       | 26,70                                     | 11,91                   | 5,96                   | -                            |
| 16 A-1         | M 1610 A                 | ANSI 80       | 1"          | 25,40        | 68.000                                  | 56.700        | 1,79                                   | 2,57                       | 2, 3, 4, 6, 7, 8                                 | 15,88                         | 22,60                         | 22,80                       | 32,10                                       | 34,00                                     | 15,88                   | 7,92                   | -                            |
| <b>Duplex</b>  |                          |               |             |              |   |               |  |                            |  |                               |                               |                             |   |   |                         |                        |                              |
| 08 A-2         | D 85 A                   | ANSI 40-2     | 1/2"        | 12,70        | 36.000                                  | 28.200        | 0,88                                   | 1,19                       | 2, 3, 4, 6, 7, 8                                 | 7,94                          | 11,15                         | 12,00                       | 31,00                                       | 31,90                                     | 7,95                    | 3,96                   | 14,38                        |
| 10 A-2         | D 106 A                  | ANSI 50-2     | 5/8"        | 15,875       | 56.000                                  | 44.400        | 1,40                                   | 1,92                       | 2, 3, 6, 7, 8                                    | 9,53                          | 13,84                         | 14,40                       | 38,60                                       | 39,90                                     | 10,16                   | 5,08                   | 18,11                        |
| 12 A-2         | D 128 A <sup>1)</sup>    | ANSI 60-2     | 3/4"        | 19,05        | 84.000                                  | 63.600        | 2,12                                   | 2,90                       | 2, 3, 4, 6, 7, 8                                 | 12,70                         | 17,75                         | 18,00                       | 48,10                                       | 49,50                                     | 11,91                   | 5,96                   | 22,78                        |
| 16 A-2         | D 1610 A                 | ANSI 80-2     | 1"          | 25,40        | 145.000                                 | 113.400       | 3,58                                   | 5,01                       | 2, 3, 4, 6, 7, 8                                 | 15,88                         | 22,60                         | 22,80                       | 61,40                                       | 63,30                                     | 15,88                   | 7,92                   | 29,29                        |
| <b>Triplex</b> |                          |               |             |              |   |               |  |                            |  |                               |                               |                             |   |   |                         |                        |                              |
| 08 A-3         | Tr 85 A                  | ANSI 40-3     | 1/2"        | 12,70        | 50.000                                  | 42.300        | 1,32                                   | 1,78                       | 2, 3, 6, 7, 8                                    | 7,94                          | 11,15                         | 12,00                       | 45,40                                       | 46,30                                     | 7,95                    | 3,96                   | 14,38                        |
| 10 A-3         | Tr 106 A                 | ANSI 50-3     | 5/8"        | 15,875       | 80.000                                  | 66.600        | 2,10                                   | 2,89                       | 2, 3, 6, 7, 8                                    | 9,53                          | 13,84                         | 14,40                       | 56,70                                       | 58,00                                     | 10,16                   | 5,08                   | 18,11                        |
| 12 A-3         | Tr 128 A                 | ANSI 60-3     | 3/4"        | 19,05        | 125.000                                 | 95.400        | 3,18                                   | 4,28                       | 2, 3, 4, 6, 7, 8                                 | 12,70                         | 17,75                         | 18,00                       | 71,00                                       | 72,30                                     | 11,91                   | 5,96                   | 22,78                        |
| 16 A-3         | Tr 1610 A                | ANSI 80-3     | 1"          | 25,40        | 210.000                                 | 170.100       | 5,37                                   | 7,47                       | 2, 3, 4, 6, 7, 8                                 | 15,88                         | 22,60                         | 22,80                       | 90,70                                       | 92,70                                     | 15,88                   | 7,92                   | 29,29                        |

## IWIS® Roller chains, double-pitch type

according to DIN 8181 and ISO 1275:1995

|       |           |   |        |       |        |        |      |      |            |       |       |       |       |       |       |      |   |
|-------|-----------|---|--------|-------|--------|--------|------|------|------------|-------|-------|-------|-------|-------|-------|------|---|
| 208 B | LR 165 SL | - | 1"     | 25,40 | 22.000 | 18.000 | 0,50 | 0,52 | 2, 4, 6, 8 | 7,75  | 11,30 | 11,80 | 16,90 | 18,60 | 8,51  | 4,45 | - |
| 210 B | LR 206 SL | - | 1 1/4" | 31,75 | 28.000 | 22.400 | 0,67 | 0,63 | 2, 4, 6, 8 | 9,65  | 13,28 | 15,10 | 19,50 | 20,80 | 10,16 | 5,08 | - |
| 212 B | LR 247 SL | - | 1 1/2" | 38,10 | 34.000 | 29.000 | 0,89 | 0,85 | 2, 4, 6, 8 | 11,75 | 15,62 | 16,10 | 22,70 | 24,10 | 12,07 | 5,72 | - |
| 216 B | LR 3211   | - | 2"     | 50,80 | 75.000 | 60.000 | 1,77 | 2,10 | 2, 4, 6, 8 | 17,02 | 25,45 | 20,60 | 36,10 | 38,10 | 15,88 | 8,28 | - |

Roller Chains, double-pitch type



<sup>1)</sup> Also available with straight side plates <sup>2)</sup> Varying dimensions for cranked links

It should be noted that if cranked links are fitted, the breaking strength of the chain may be reduced by approximately 20%.

The suffix SL indicates chains with particularly wear-resistant pins.

## **iwis**® High performance chains

Quality products with a world reputation

### HIGH QUALITY IS BASED ON EACH INDIVIDUAL PART BEING TECHNICALLY PERFECT

- Use of high-grade heat-treatable steels which are made exclusively for iwis to their material analysis, tolerance and surface quality.
- Each chain part is manufactured a million times daily to the same precision. This production is monitored by SPC (statistical process control).
- All chain parts are heat-treated, using special processes to optimize quality features.
- Constant geometry and high surface quality result from the use of modern production technologies.
- Chains are checked for dimensional accuracy: length tolerance, freedom of articulation and assembly component integrity, inspection of the press-in seating of the pin outer links and bush-inner link interfaces.
- The high standard of quality assurance conforms with the high requirements of ISO 9001: 2006.
- For special applications
  - Surface coatings
  - Special lubrications
  - Reduced length tolerated chains
  - Special materials (e.g. corrosion resistant)

