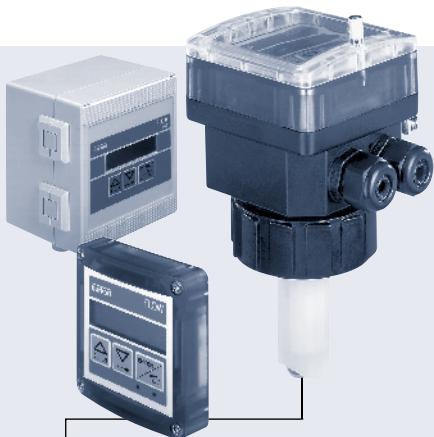


## Digital flow transmitter for continuous flow measurement



Type 8025 can be combined with...



**Type 8020**

Fitting



**Type 8070**

Positive displacement  
flow sensor



**Type 8030**

INLINE  
flow sensor



**Type 2712 (8630)**

Continuous  
TopControl



**Type 8031**

Flow sensor



**PLC**

The flow transmitter is specially designed for use in neutral and slightly aggressive, solid-free liquids.

The device is available in different models:

- Compact transmitter with paddle-wheel sensor: standard signal output, or battery powered indicator version.
- Remote universal transmitter for panel or wall mounting to connection to a flow sensor from the market; sensors with open collector output, relay reed output, TTL, CMOS or coil can be operated by this transmitter.
- Remote transmitter, for panel or wall mounting: standard signal output or battery powered indicator version, for connection to the Burkert 8020/8030 sensor.

### Technical data (common to the various versions)

#### General data

<b>Display</b>	15x60mm, 8-digit LCD, alphanumeric, 15 segments, 9mm high
----------------	---

#### Environment

<b>Ambient temperature</b>	Operation and storage
	32°F to 140°F (0°C to +60°C)

**Relative humidity** ≤80%, non condensated

#### Standard and approvals

<b>Protection class</b>	NEMA 4 (IP65)
<b>Standard</b>	CE
<b>Approval</b>	UL listed, CSA (for panel mount only)

## System versions

### The compact version



combines a paddle-wheel flow sensor and an electronic module with a display in an IP65 enclosure. The output signals are provided via a 4-pole cable plug or a cable gland.

Burkert designed fitting ensures simple installation of the Burkert sensor into pipes from 1/2" to 16" (DN 15 to DN 400).

### The panel-mounted version



consists of electronic module 8025 integrated in a front-cover. The associated separate flow sensor is a 8020, a 8030 with sinus or pulse signal (coil or hall transducer), or another flow sensor available from Burkert or the market.

The output signals are provided on a terminal strip.

### The wall-mounted version



consists of electronic module 8025 in an IP65 enclosure. The associated flow sensor is a 8020, a 8030 with sinus or pulse signal (coil or hall transducer), or another flow sensor available from Burkert or the market.

The output signals are provided on a terminal strip via a cable gland.

## Operation and display

The device can be calibrated by means of the K-factor, or via the TEACH-IN function.

Customized adjustments, such as measuring range, engineering units, pulse output and filter are carried out on site.

The operation is specified according to two or three levels, depending on the transmitter version:

### Flow transmitter (compact or remote)

#### Indication in operating mode/ Display

- flow
- output current
- main totalizer
- daily totalizer with reset function

#### Parameter definition

- language
- engineering units
- K-factor / TEACH-IN function
- measuring range 4–20 mA
- pulse output
- relay (option)
- filter
- reset main totalizer

#### Test

- alteration of basic adjustment (offset, span)
- frequency test of sensor
- flow simulation (dry-run test operation)

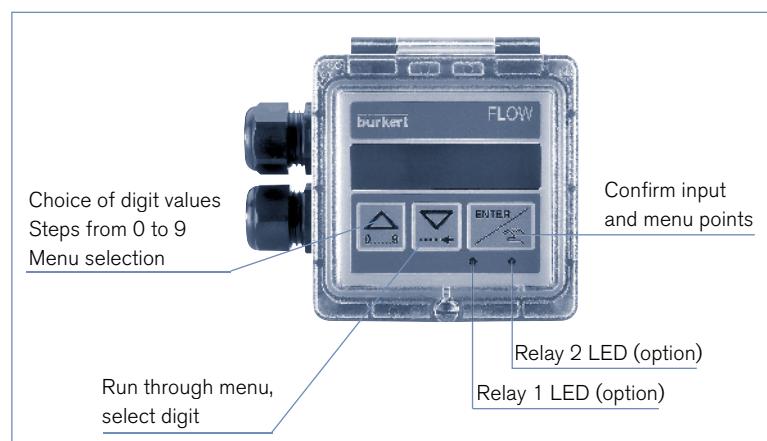
### Battery indicator / totalizer (compact or remote)

#### Indication in operating mode/ Display

- flow
- main totalizer
- daily totalizer with reset function

#### Parameter definition

- language
- engineering units
- K-factor / TEACH-IN function
- filter
- reset main totalizer



## Compact transmitter Type 8025

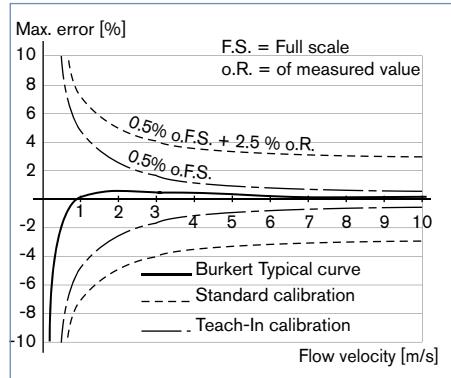
### The compact transmitter

is available in two versions:

- standard signal (4–20 mA, frequency)
- battery indicator/totaliser



### Accuracy diagram



### Design

When liquid flows through the pipe, the 4 magnets, inserted in the paddle-wheel set in rotation, produce a measuring signal in the transducer (coil or Hall sensor).



The frequency modulated induced voltage is proportional to the flow velocity of the fluid.

A conversion coefficient (K-factor, available in the instruction manual of the fitting), specific to each pipe (size and material) enables the conversion of this frequency into flowrate.

The electronic component converts the measured signal into several outputs (according to the transmitter version) and displays the actual value.

### General data

#### Compatibility

with all fittings S020

#### Materials

Housing, cover, lid, nut  
Front panel foil  
Screws  
Cable plug / gland  
Wetted parts materials  
Fitting  
  
Sensor holder, paddle-wheel  
Axis and bearing  
Seal

PC  
Polyester  
Stainless Steel  
PA  
  
Brass, Stainless Steel 316L /1.4404  
PVC, PP or PVDF  
PVDF  
Ceramics  
FKM (EPDM option)

#### Electrical connections

Cable grommet (DIN) plug EN 175301–803 or grommet gland

### Complete device data (fitting + electronic module)

#### Pipe diameter

1/2" to 16" (DN 15 to 400)

#### Measuring range

Coil transducer version  
Hall transducer version

1.6 f/s to 32.8 f/s (0.5 m/s to 10 m/s)  
1.0 f/s to 32.8 f/s (0.3 m/s to 10 m/s)

#### Medium temperature max.

Coil transducer version  
  
Hall transducer version

with Fitting in  
PVC: 122°F (50°C) – PP: 176°F (80°C) –  
PVDF, Stainless steel, brass: 212°F (100°C)  
PVC: 122°F (50°C) –  
PP, PVDF, St.St., brass: 176°F (80°C)

#### Fluid pressure max.

145 PSI (PN10) (see pressure/temperature chart)

#### Viscosity

300 cSt. max., solid particles rate max. 1%

#### Accuracy

Teach-In  
Standard K-Factor

(see diagramm)  
≤ ±0.5% of F.S.\* (at 10 m/s)  
≤ ±(0.5% of F.S.\* + 2.5% of Reading)<sup>1)</sup>

#### Linearity

≤ ±0.5% of F.S.\* (at 10 m/s)

#### Repeatability

≤ 0.4% of Reading\*

### Electrical data

#### Power supply

Standard signal  
Battery indicator/totalizer

12–30 VDC; 115/230 VAC

9 VDC batteries, autonomy min. 3–4 years at 20°C  
(lithium batteries)

#### Current consumption with sensor

Transmitter with relays  
Transmitter without relay

< 70 mA

< 20 mA

#### Output

Standard signal

Signal current

4–20 mA (3-wire with relays; 2-wire without relays)  
max. load: 900 Ω at 30 V; 500 Ω at 24 V;  
100 Ω at 15 V; 800 Ω with supply 230 VAC;

Pulse

Transistor open collector, NPN/PNP, 0...30 V;  
100 mA, protected

Relay (option)

2 relays, freely programmable, 3A, 230 V

Battery indicator / totalizer

None

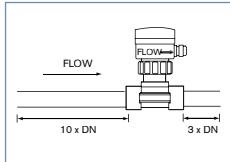
\* Under reference conditions i.e. measuring fluid=water, ambient and water temperature=20°C, applying the minimum inlet and outlet pipe straights, matched inside pipe dimensions.

<sup>1)</sup> F.S.=Full scale (10 m/s)

## Installation

The 8025 flow rate transmitter can easily be installed into any Burkert insertion fitting system (S020) by just fixing the main nut.

The minimum straight upstream ( $10 \times DN$ ) and downstream ( $3 \times DN$ ) distances must be observed. According to the pipe's design, necessary distances can be bigger or use a flow conditioner to obtain the best accuracy.



For more information, please refer to EN ISO 5167-1.

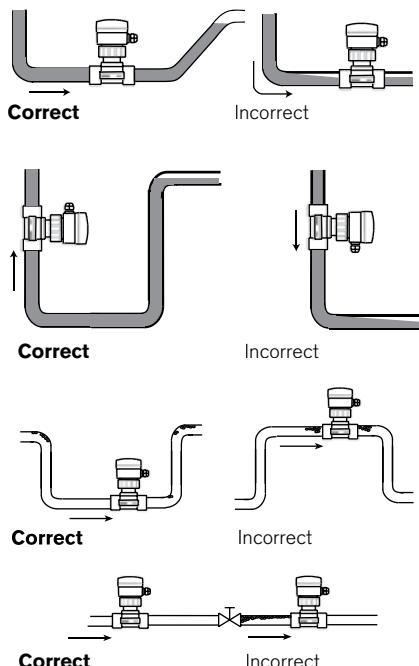
The flow rate indicator can be installed in either horizontal or vertical pipes.

Pressure and temperature ratings must be respected according to the selected fitting material.

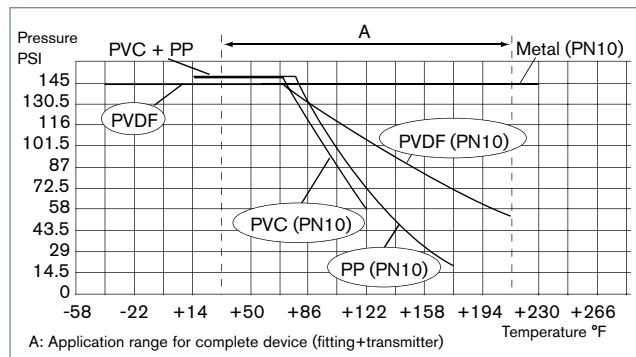
The suitable pipe size is selected using diagram Flow/Velocity/DN.

The flow sensor is not designed for gas flow measurement.

## Installation positions



## Pressure / temperature chart

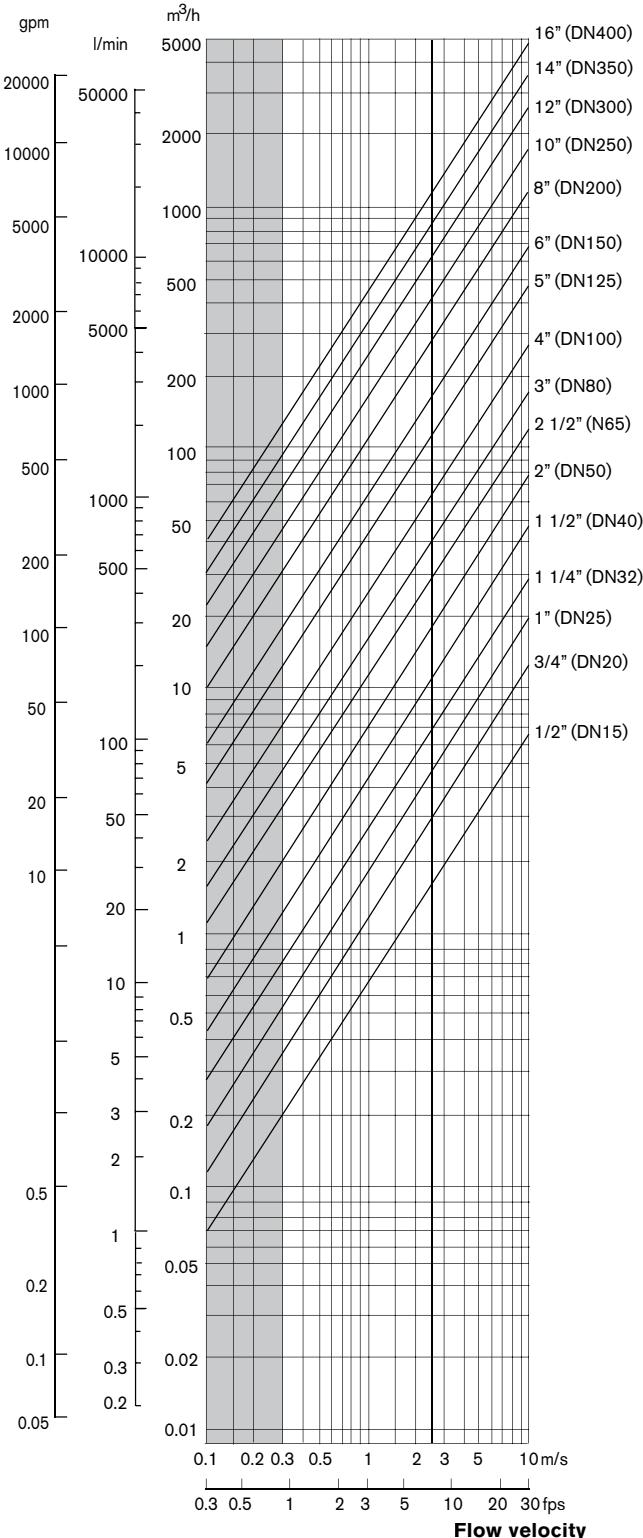


## Selection of fitting / pipe size

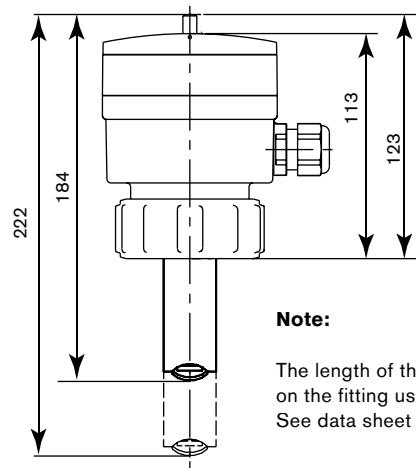
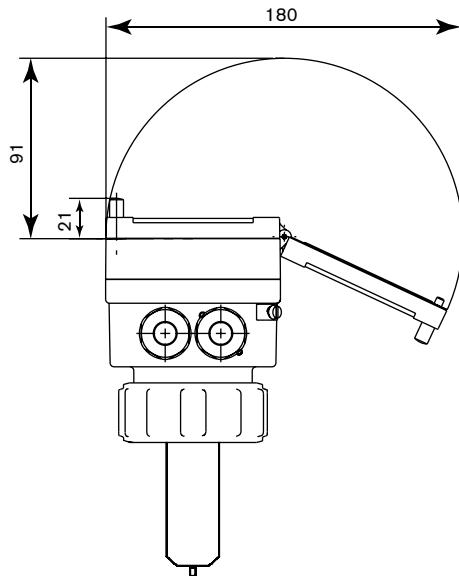
### Example:

- Specification of nominal flow:  $10 \text{ m}^3/\text{h}$
- Ideal flow velocity:  $2\text{...}3 \text{ m/s}$
- For these specifications, the diagram indicates a pipe size of  $1\frac{1}{2}''$  (DN40)

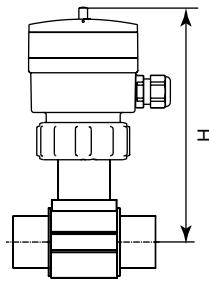
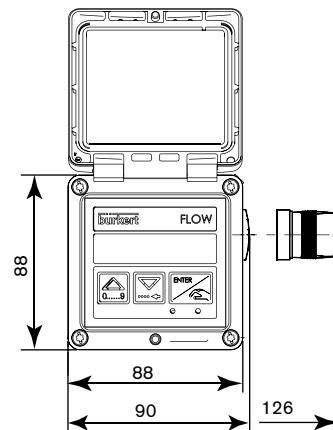
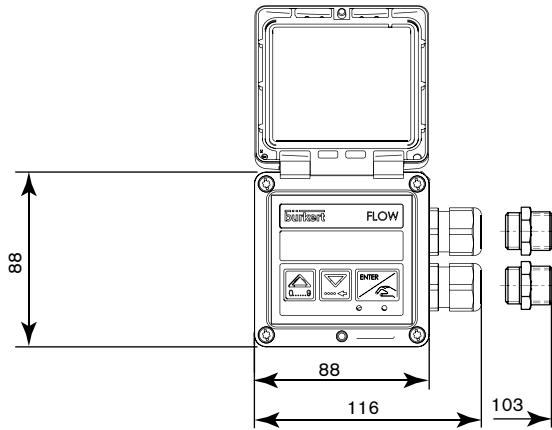
### Flow rate



## Dimensions [mm]

**Compact version****Note:**

The length of the sensor finger is depends on the fitting used.  
See data sheet Type S020.

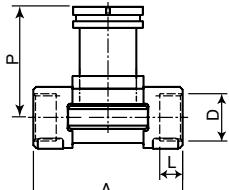


DN [mm]	T-Fitting	Saddle	Plastic spigot	St. St. spigot
15	186			
20	183			
25	183			
32	187			
40	191			187
50	197	221		192
65	197	220	202	196
80		224	207	203
100		229	214	213
110		225		
125		232		224
150		242	260	235
180		266		
200		278	281	256
250			299	316
300			304	335
350			324	347
400			338	

## Insertion fitting dimensions [mm]

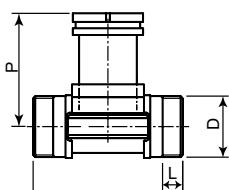
<b>Internal thread</b> <b>Stainless steel (316L - 1.4404)</b> <b>or brass (CuZn39Pb2)</b>	<b>NPT</b> <b>G</b> <b>Rc</b>	<b>Orifice [DN]</b>	<b>P [mm]</b>	<b>A [mm]</b>	<b>D</b>	<b>L [mm]</b>
		1/2" (15)	80.3	85.0	NPT 1/2 G 1/2 Rc 1/2	17.0 16.0 15.0
		3/4" (20)	77.8	95.0	NPT 3/4 G 3/4 Rc 3/4	18.3 17.0 16.3
		1" (25)	78.0	105.0	NPT 1 G 1 Rc 1	18.0 23.5 18.0
		1 1/4" (32)	81.6	120.0	NPT 1 1/4 G 1 1/4 Rc 1 1/4	21.0 23.5 21.0
		1 1/2" (40)	85.4	130.0	NPT 1 1/2 G 1 1/2 Rc 1 1/2	20.0 23.5 19.0
		2" (50)	91.5	150.0	NPT 2 G 2 Rc 2	24.0 27.5 24.0

Note: short sensor version



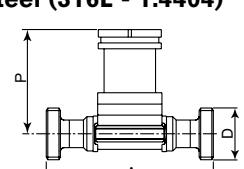
<b>External thread</b> <b>Stainless steel (316L - 1.4404)</b> <b>or Brass (CuZn39Pb2)</b> <b>or PVC (only DN 6 and 8)</b>	<b>G</b>	<b>Orifice [DN]</b>	<b>P [mm]</b>	<b>A [mm]</b>	<b>D</b>	<b>L [mm]</b>
		1/4" (6)	75.3	90.0	G 1/2	14.0
		5/16" (8)	75.3	90.0	G 1/2	14.0
		1/2" (15)	80.3	84.0	G 3/4	11.5
		3/4" (20)	77.8	94.0	G 1	13.5
		1" (25)	78.0	104.0	G 1 1/4	14.0
		1 1/4" (32)	81.6	119.0	G 1 1/2	18.0
		1 1/2" (40)	85.4	129.0	M 55 x 2	19.0
		2" (50)	91.5	149.0	M 64 x 2	20.0

Note: short sensor version



<b>External thread</b> <b>Stainless steel (316L - 1.4404)</b>	<b>SMS1145</b>	<b>Orifice [DN]</b>	<b>P [mm]</b>	<b>A [mm]</b>	<b>D</b>
		1" (25)	77.8	130	Rd40 x 1/6"
		1 1/2" (40)	81.6	164	Rd60 x 1/6"
		2" (50)	85.4	173	Rd70 x 1/6"

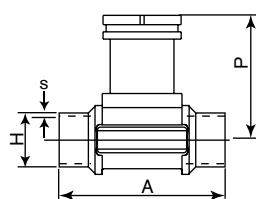
Note: short sensor version



## Insertion fitting dimensions [mm] (continued)

**Welding ends**  
**Stainless steel (316L - 1.4404)**

**BS 4825/ASME BPE**  
**EN ISO 1127 / ISO 4200**  
**SMS 3008**



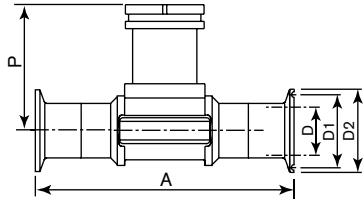
**Note: short sensor version**

Orifice [DN]	P [mm]	A [mm]	Standard	D [mm]	s [mm]
1/2" (15)	80.3	84.0	ASME BPE	-	-
	-	-	ISO 4200	21.30	1.60
			SMS 3008	-	-
3/4" (20)	83.3	84.0	ASME BPE	19.05	1.65
	77.8	94.0	ISO 4200	26.90	1.60
	83.3	84.0	SMS 3008	20.00	1.00
1" (25)	77.8	94.0	BS4825/ASME BPE	25.40	1.65
	78.0	104.0	ISO 4200	33.70	2.00
	77.8	94.0	SMS 3008	25.00	1.20
1 1/4" (32)	78.0	104.0	BS4825/ASME BPE	32.00	1.60
	81.6	119.0	ISO 4200	42.40	2.00
	78.0	104.0	SMS 3008	-	-
1 1/2" (40)	81.6	119.0	BS 4825	38.10	1.65
	85.4	129.0	ISO 4200	48.30	2.00
	81.6	119.0	SMS 3008	38.00	1.20
2" (50)	85.4	128.0	BS4825/ASME BPE	50.80	1.65
	91.5	149.0	ISO 4200	60.30	2.00
	85.4	128.0	SMS 3008	51.00	1.20
2 1/2" (65)	91.5	147.0	BS4825/ASME BPE	63.50	1.65
	-	-	ISO 4200	-	-
	91.5	147.0	SMS 3008	63.50	1.60

**Tri-Clamp®**  
**Stainless steel**  
(316L - 1.4404)

**BS 4825/ASME BPE\***  
**ISO (for pipe EN ISO 1127 / ISO 4200)**  
**SMS 3017 / ISO 2852\***

\*Available with internal surface finish Ra=0.8µm

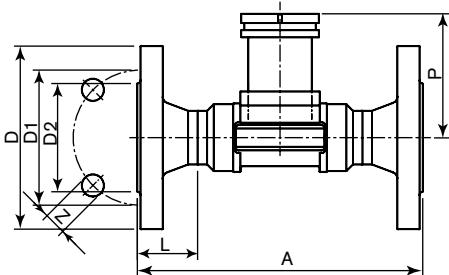


**Note: short sensor version**

Orifice [DN]	P [mm]	A [mm]	Standard	D2 [mm]	D1 [mm]	D [mm]
1/2" (15)	80.3	130	ASME BPE	-	-	-
	-	-	ISO (for pipe ISO 4200)	18.1	27.5	34.0
			SMS 3017/ISO 2852	-	-	-
3/4" (20)	77.8	150	ASME BPE	15.75	-	25.0
	80.3	-	ISO (for pipe ISO 4200)	23.7	43.5	50.5
			SMS 3017/ISO 2852	-	-	-
1" (25)	78.0	160	BS 4825/ASME BPE	22.1	43.5	50.5
	77.8	129.0	ISO (for pipe ISO 4200)	29.7	43.5	50.5
			SMS 3017/ISO 2852	22.6	43.5	50.5
1 1/4" (32)	81.6	180	BS 4825/ASME BPE	-	-	-
	-	-	ISO (for pipe ISO 4200)	38.4	43.5	50.5
			SMS 3017/ISO 2852	-	-	-
1 1/2" (40)	85.4	200	BS 4825/ASME BPE	34.8	43.5	50.5
	81.6	161.0	ISO (for pipe ISO 4200)	44.3	56.5	64.0
			SMS 3017/ISO 2852	35.6	43.5	50.5
2" (50)	91.5	230	BS 4825/ASME BPE	47.5	56.5	64.0
	85.4	192.0	ISO (for pipe ISO 4200)	55.1	70.5	77.5
			SMS 3017/ISO 2852	48.6	56.5	64.0
2 1/2" (65)	-	-	BS 4825/ASME BPE	60.2	70.5	77.5
			ISO (for pipe ISO 4200)	-	-	-
	91.5	216.0	SMS 3017/ISO 2852	60.3	70.5	77.5

## Insertion fitting dimensions (continued)

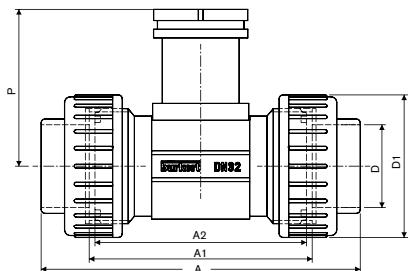
**Flange**  
**Stainless steel (316L - 1.4404)**  
**DIN 2633**  
**ANSI B16.5-1988**  
**JIS 10K**



Note: short sensor version

Orifice	P	A	NORM			L	Z	D2	D1	D
[DN]	[mm]	DIN [mm]	ANSI [mm]	JIS [mm]		[mm]	[mm]	[mm]	[mm]	[mm]
1/2" (15)	80.3	130.0	152.0	ANSI DIN JIS	23.5	4x15.8	34.9	60.3	89.0	
						4x14.0	45.0	65.0	95.0	
						4x15.0	51.0	70.0	95.0	
3/4" (20)	77.8	150.0	178.0	ANSI DIN JIS	28.5	4x15.8	42.9	69.8	99.0	
						4x14.0	58.0	75.0	105.0	
						4x15.0	56.0	75.0	100.0	
1" (25)	78.0	160.0	216.0	ANSI DIN JIS	28.5	4x15.8	50.8	79.4	108.0	
						4x14.0	68.0	85.0	115.0	
						4x19.0	67.0	90.0	125.0	
1 1/4" (32)	81.6	180.0	229.0	ANSI DIN JIS	31.0	4x15.8	63.5	88.9	117.0	
						4x18.0	78.0	100.0	140.0	
						4x19.0	76.0	100.0	135.0	
1 1/2" (40)	85.4	200.0	241.0	ANSI DIN JIS	36.0	4x15.8	73.0	98.4	127.0	
						4x18.0	88.0	110.0	150.0	
						4x19.0	81.0	105.0	140.0	
2" (50)	91.5	230.0	267.0	ANSI DIN JIS	41.0	4x19.0	92.1	120.6	152.0	
						4x18.0	102.0	125.0	165.0	
						4x19.0	96.0	120.0	155.0	

**True union nut with solvent or fusion spigot**  
**PVC, PP, PVDF**

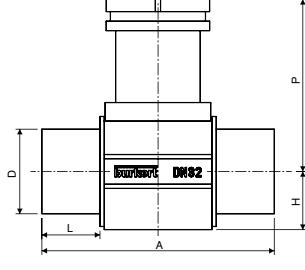


Note: short sensor version

Orifice	P	D1	A			D			A2	A1
			DIN [mm]	ANSI [mm]	JIS [mm]	(DIN) [mm]	(ANSI) [mm]	(JIS) [mm]		
1/2" (15)	80.4	43	128	130.0	129	20	21.3	18.40	90	96
1/2" (15)*	81.4	74	148	-	-	20	-	-	110	116
3/4" (20)	77.8	53	144	145.6	145	25	26.7	26.45	100	106
3/4" (20)*	81.4	74	154	-	-	25	-	-	110	116
1" (25)	78.0	60	160	161.4	161	32	33.4	32.55	110	116
1" (25)*	81.4	74	160	-	-	32	-	-	110	116
1 1/4" (32)	81.4	74	168	170.0	169	40	42.2	38.60	110	116
1 1/2" (40)	85.2	83	188	190.2	190	50	48.3	48.70	120	127
2" (50)	91.5	103	212	213.6	213	63	60.3	60.80	130	136

\* Analysis version fitting

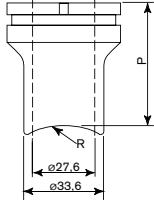
**Solvent or fusion spigot**  
**PVC, PP, PVDF**



Note: short sensor version

Orifice	P	H	A			D			L
			PVC [mm]	PP/ PVDF [mm]	(DIN) [mm]	(ANSI) [mm]	(JIS) [mm]	PVC [mm]	
1/2" (15)	80.4	17.5	90	85	20	21.3	18.40	16.5	14
3/4" (20)	77.8	17.5	100	92	25	26.7	26.45	20.0	16
1" (25)	78.0	21.5	110	95	32	33.4	32.55	23.0	18
1 1/4" (32)	81.4	27.5	110	100	40	42.2	38.60	27.5	20
1 1/2" (40)	85.2	31.5	120	106	50	48.3	48.70	30.0	23
2" (50)	91.5	39.5	130	110	63	60.3	60.80	37.0	27

**Welding tab with radius**  
**Stainless steel (316L - 1.4404)**



Note:

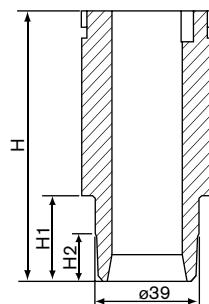
Sensor version:

- short for 2" (DN 50) - 8" (DN 200)
- long for 10" (DN 250) - 14" (DN 350)

Orifice (DN)	P [mm]	R [mm]
2" (50)	56.55	30.15
2 1/2" (65)	54.52	36.65
3" (80)	53.07	44.45
4" (100)	50.71	57.15
5" (125)	48.24	70.65
6" (150)	45.73	84.15
8" (200)	41.01	109.55
10" (250)	73.64	136.55
12" (300)	67.83	161.95
14" (350)	63.94	177.80

## Insertion fitting dimensions

### Fusion spigot PE, PP, PVDF



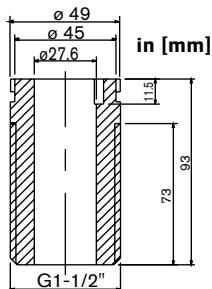
Note:

Sensor version:

- short for 2 1/2" (DN 65) – 4" (DN 100)
- long for 6" (DN 150) – 16" (DN 400)

DIA. [DN]	H [mm]	PE		PP		PVDF	
		H1 [mm]	H2 [mm]	H1 [mm]	H2 [mm]	H1 [mm]	H2 [mm]
2 1/2" (65)	72.5	13.0	---	13.0	---	10.4	---
3" (80)	72.5	15.6	---	15.6	---	12.5	---
4" (100)	72.5	19.0	5.0	19.0	5	15.2	6
6" (150)	102.0	27.7	10.0	27.7	10	---	---
8" (200)	102.0	38.9	16.0	38.9	16	---	---
10" (250)	102.0	48.4	21.0	48.4	21	---	---
12" (300)	102.0	61.3	28.0	61.3	28	---	---
14" (350)	102.0	61.3	28.0	61.3	28	---	---
16" (400)	102.0	69.1	31.5	---	---	---	---

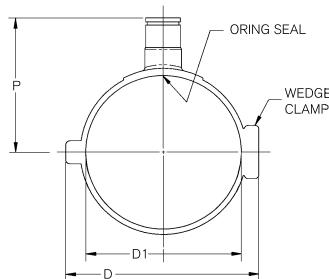
### Screw-on PVC, PP, PE DN 100 to 400



Note: long sensor version

### Saddle - PVC

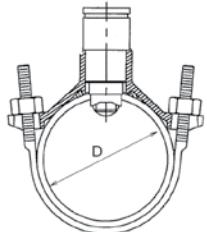
Body material: PVC, Seal material: BUNA



DIA.	D [mm]	P [mm]	D1 [mm]
2 1/2" (65)	129	115.0	75.0
3" (80)	144	119.0	90.0
4" (100)	163	107.0	114.0
6" (150)	219	168.0	168.0
8" (200)	272	191.0	218.0

Note: short sensor version required up to 4". Long sensor version required 6"-8"

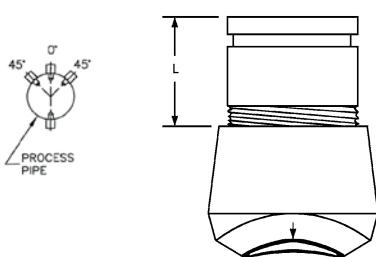
### Saddle – carbon steel



Burkert P/N	Paper Size	D [IN]
US50B49	2"	2.35 – 2.56
US50B32	3"	2.97 – 3.54
US50B33	4"	4.14 – 4.80
US50B34	5"	4.74 – 5.63
US50B35	6"	5.94 – 6.90
US50B36	8"	7.69 – 9.05
US50B37	10"	10.64 – 12.12
US50B38	12"	10.64 – 12.12
TBD	14"	14.73 – 15.65

Note: Vertical mounting is recommended for best overall performance. Mount at a maximum of 45° when air bubbles are present. Do not mount on the bottom of the pipe when sediments are present.

### Weldolet – carbon steel



Pipe Size [IN]	L [IN]
2"	2.61
2 1/2"	2.53
3"	2.47
4"	2.38
6"	2.19
8"	2.00
10"	1.80
12"	1.62
14"	1.50

Note: Vertical mounting is recommended for best overall performance. Mount at a maximum of 45° when air bubbles are present. Do not mount on the bottom of the pipe when sediments are present.

## Remote universal transmitter Type 8025 (for connection to Burkert sensor or other sensor types...)

### The remote universal transmitter

is available in two versions:

- Panel-mounted



- Wall-mounted

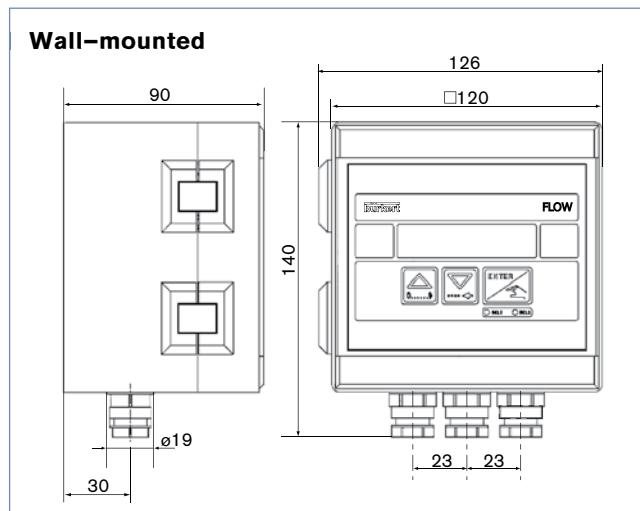
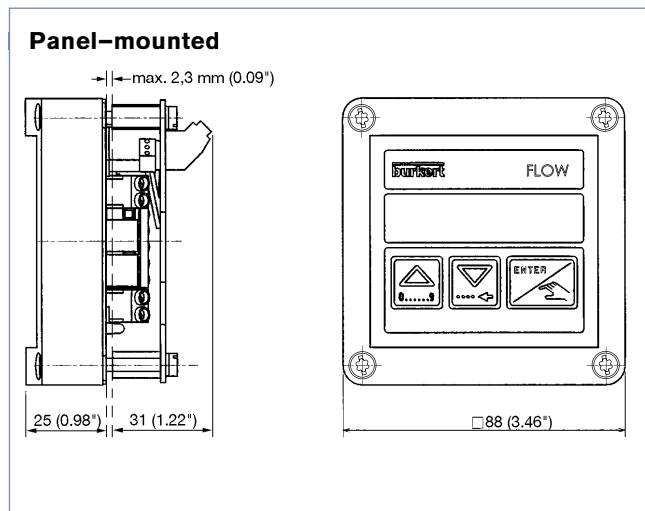


This flow transmitter can be associated with:

- a separate flow sensor 8020, 8030 with sinus or pulse signal (coil or hall transducer) or
- another flow sensor available from Burkert or the market.

General data	
<b>Compatibility</b>	Burkert flow sensor with frequency output (8020, 8030, 8030HT, 8040, 8041, 8031, 8070, 8071) and other sensors with compatible electrical data.
<b>Materials</b>	PC (panel-mounted version); ABS (wall-mounted version) Front panel foil Polyester Screws Stainless Steel PA
<b>Electrical connections</b>	Terminals (panel-mounted version) or terminals via gland (wall-mounted version)
Electrical data	
<b>Power supply</b>	12–30 VDC Panel-mounted version Wall-mounted version 12–30 VDC; 115/230 VAC
<b>Current consumption</b> without sensor	100 mA Transmitter with relays Transmitter without relay 60 mA
<b>Sensor input</b>	0.5 Hz or 2.5 Hz up to 1400 Hz Open collector NPN (with 470 Ω or 2.2 kΩ resistance) or PNP, Coil, TTL, CMOS (with 100 kΩ resistance)
<b>Sensor output</b>	13...30 VDC; +12 V or + 27V (with a 115/230V powered transmitter) max. current available from transmitter: 25 mA (version 115/230 VAC) 100 mA (version 13-30 VDC)
<b>Output Transmitter</b>	4–20 mA (3-wire with relays; 2-wire without relay) max. load: 1300 Ω at 30 V; 1000 Ω at 24 V; 550 Ω at 15 V; 400 Ω at 13 V; 1200 Ω at 115/230 VAC Transistor open collector, NPN/PNP, 0...30 V; 100 mA, protected 2 relays, programmable, 3A, 230 V
Standards and approvals	
<b>Protection class</b>	IP65 (panel-mounted and wall-mounted version) IP20 (panel-mounted version, inside the cabinet)
<b>Approval</b>	CSA, UL listed

### Dimensions [mm]



## Remote transmitter Type 8025 (for connection to compact Burkert sensors)

### The remote transmitter

is available in two versions:

– Panel-mounted



– Wall-mounted



A separate compact flow sensor 8020, 8030 or 8070 with sinus or pulse signal (coil or hall transducer) from Burkert can be associated with this flow transmitter.

### General data

<b>Compatibility</b>	Burkert flow sensor with frequency output 8020, 8030 or 8070 (sinus or pulse low power version).
<b>Materials</b>	PC (panel-mounted version); ABS (wall-mounted version) Front panel foil Screws Cable plug / gland
<b>Electrical connections</b>	Terminals (panel-mounted version) or terminals via gland (wall-mounted version)

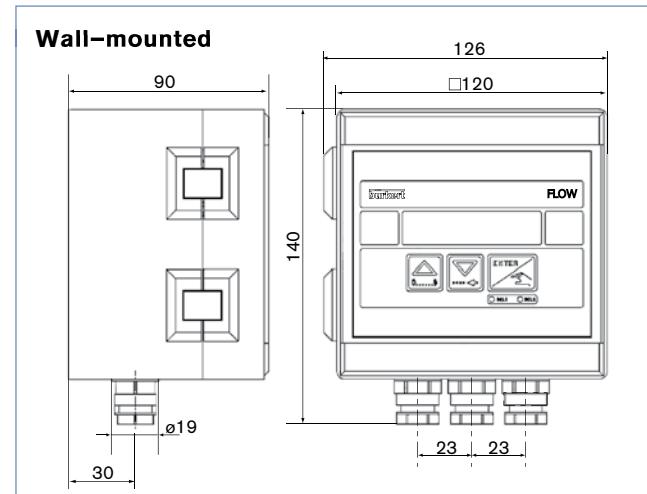
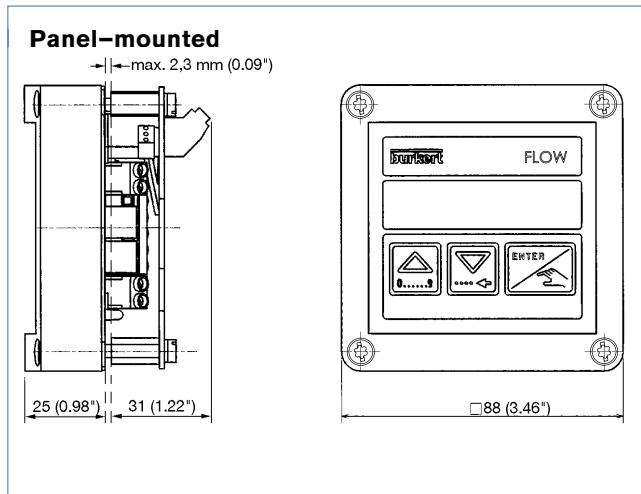
### Electrical data

<b>Power supply</b> Transmitter Battery indicator/totalizer	12–30 VDC; 115/230 VAC 9 VDC batteries, autonomy min. 3/4 years at 68°F (20°C) (lithium batteries)
<b>Current consumption</b> without sensor with relays without relay	≤ 70 mA ≤ 20 mA
<b>Sensor input</b> Frequency range Transmitter Battery indicator/totalizer	2.5 Hz up to 300 Hz Sinus or Pulse low power (open collector NPN) Sinus only
<b>Sensor output</b> Voltage supply Current consumption	12–36 VDC (Transmitter); None (Indicator / Totalizer) max. current available from transmitter: 1 mA
<b>Output</b> <b>Transmitter</b> Signal current  Pulse  Relay (option)	4–20 mA (3-wire with relays; 2-wire without relay) max. load: 900 Ω at 30 V; 500 Ω at 24 V; 100 Ω at 15 V; 800 Ω with supply 230 VAC; Transistor open collector, NPN/PNP, 0...30 V; 100 mA, protected 2 relays, programmable, 3A, 230 V
<b>Battery indicator/totalizer</b>	None

### Standards and approvals

<b>Protection class</b>	IP65 (panel-mounted and wall-mounted version) IP20 (panel-mounted version, inside the cabinet)
<b>Agreements</b>	CE, CSA, UL listed

### Dimensions [mm]



## Ordering chart for compact transmitter Type 8025

### Compact flow transmitter or indicator / totalizer with integrated paddle-wheel sensor

A compact flow transmitter or indicator / totalizer Type 8025 consists of:

- an insertion flow transmitter or indicator / totalizer 8025
- an insertion fitting S020 (1.2" – 16") (Refer to corresponding datasheet - has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version*	Electrical connection **	Item no.
<b>Compact</b>	<b>Standard output signal transmitter</b> 2 totalizers	12-30 VDC  115-230 VAC	4-20 mA (2 wires)  4-20 mA (2 wires)  4-20 mA (3 wires)	None  2  None  2	Hall, short  Hall, long  Coil, short  Coil, long  Hall, short  Hall, long  Coil, short  Coil, long  Hall, short  Hall, long  Coil, short  Coil, long  Coil, short  Coil, long	cable grommet DIN plug  2 cable grommet glands  cable grommet DIN plug  2 cable grommet glands  cable grommet DIN plug  2 cable grommet glands  2 cable grommet glands	418 762  418802  418 763  418 803  418 764  418 804  418 765  418 805  418 778  418 779  418 780  418 781  418 423  418 424  418 425  418 426  418 431  418 432  418 433  418 434  418 403  418 405

\* Note:

FKM gasket is standard; 1 Kit including a black EPDM gasket for the sensor, a plug for an M20x1.5 cable gland, a 2x6 mm multiway seal and a mounting instruction sheet is supplied with each transmitter.

\*\* See 8025 accessories for 1/2" conduit kit or ring

## Ordering chart for remote universal transmitter Type 8025

### Remote universal transmitter Type 8025 low flow (panel- or wall-mounted)

A complete remote universal flow transmitter Type 8025 consists of:

- a remote universal transmitter Type 8025 (wall-mounted or panel-mounted)
- a Burkert flow sensor\* or any (has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version*	Electrical connection	Item no.
<b>Panel-mounted</b>	<b>8025 Low Flow Transmitter</b> 2 totalizers	12-30 VDC	4-20 mA (3 wires) + pulse	None	see note	Terminal strip	419 538
				2	see note	Terminal strip	419 537
<b>Wall-mounted</b>	<b>8025 Low Flow Transmitter</b> 2 totalizers	12-30 VDC	4-20 mA (3 wires) + pulse	None	see note	3 cable grommet glands	419 541
				2	see note	3 cable grommet glands	419 540
		115-230 VAC	4-20 mA (3 wires) + pulse	None	see note	3 cable grommet glands	419 544
		115-230 VAC	4-20 mA (3 wires) + pulse	2	see note	3 cable grommet glands	419 543

\* See the chart about compatible and recommended interconnection possibilities with Burkert sensors.

## Ordering chart for remote transmitter Type 8025

### Remote transmitter, batch controller indicator / totalizer Type 8025 (for panel or wall mounting) for connection to Burkert sensor only

A complete remote transmitter, indicator / totalizer Type 8025 consists of:

- a remote transmitter Type 8025 (wall-mounted or panel-mounted)
- an insertion flow sensor Type 8020 or INLINE flow sensor SE30 (pulse or sinus version) (Refer to corresponding datasheet - has to be ordered separately)
- an insertion fitting S020 (DN15 – DN 400) or INLINE fitting S030 (DN6 – DN65) (Refer to corresponding datasheet - has to be ordered separately)

Version	Specifications	Voltage supply	Output	Relays	Sensor version*	Electrical connection	Item no.
<b>Panel-mounted</b>	<b>Transmitter</b> 2 totalizers	12-30 VDC	4-20 mA (2 wires) + pulse	None	8020/8030	Terminal strip	419 536 P
	<b>Transmitter</b> 2 totalizers, agreements CSA, UL listed	12-30 VDC	4-20 mA (2 wires) + pulse	None	8020/8030	Terminal strip	552 725
			4-20 mA (3 wires) + pulse	2	8020/8030	Terminal strip	552 726
	<b>Batch controller</b> 2 totalizers, 1 flow	12-30 VDC		2	8020/8030	Terminal strip	419 536 P
<b>Wall-mounted</b>	<b>Transmitter</b> 2 totalizers	12-30 VDC	4-20 mA (2 wires) + pulse	None	8020/8030	3 cable glands	418 397
		115-230 VAC	4-20 mA (2 wires) + pulse	None	8020/8030	3 cable glands	418 400
	<b>Indicator</b> , 2 totalizers	9 VDC Batteries	None	None	8020/8030	1 cable gland	418 402
	<b>Batch controller</b> 2 totalizers, 1 flow	12-30 VDC		2	8020/8030	3 cable glands	433 740 D
		115-230 VAC		2	8020/8030	3 cable glands	433 741 S

\* See the chart about compatible and recommended interconnection possibilities with Burkert sensors.

## Ordering chart for accessories for transmitter Type 8025 (has to be ordered separately)

Specifications	Item No.
1/2" NPT conduit ring for converting cable grommet DIN plug	014 132 F
1/2" NPT conduit kit for converting cable grommet gland entry	551 782 S
Set with 2 cable glands M20x1.5 + 2 neoprene flat seals for cable gland or plug + 2 screw-plugs M20x1.5 + 2 multiway seals 2x6 mm	449 755
Set with 1 stopper for unused cable gland M20x1.5 + 1 multiway seal 2x6 mm for cable gland or plug + 1 black EPDM gasket for the sensor + 1 mounting instruction sheet	551 775
Ring	619 205
PC- Nut	619 204
Set with 1 green FKM + 1 black EPDM gaskets	552 111
Cable plug Type 2509 - UR and UL approval	162 673

**Ordering chart for insertion fitting S020****Brass – T-fitting**

Port connection	Seal	Specification	Standards	Item no. / Orifice
Internal thread	FKM	NPT	1/2" (DN 15)	428 719
		G	3/4" (DN 20)	428 712
		Rc (ISO7)	1" (DN 25)	428 724
External thread	FKM	G	1 1/4" (DN 32)	428 723
			1 1/2" (DN 40)	428 717
			2" (DN 50)	428 729
			2 1/2" (DN 65)	---

**Stainless steel – T-fitting**

Port connection	Seal	Specification	Standards	Item no. / Orifice
Internal thread	FKM	NPT	1/2" (DN 15)	428 742
		G	3/4" (DN 20)	428 743
		Rc (ISO7)	1" (DN 25)	428 748
External thread	FKM	G	1 1/4" (DN 32)	428 746
		EPDM	1 1/2" (DN 40)	428 747
		SMS 1145	2" (DN 50)	---
Weld ends	FKM	EN ISO 1127/ISO 4200	---	428 754
	EPDM	BS4825 / ASME BPE	---	428 755
		SMS 3008	---	428 756
Tri-Clamp®	FKM	EN ISO 1127/ISO 4200	---	428 760
	EPDM	BS4825/ASME BPE	---	443 317
		SMS3017/ISO2852	---	443 318
		BS4825/ASME BPE*	---	443 319
Flange	FKM	ANSI B16.5-1988	---	443 309
		DIN 2633	---	443 310
		JIS 10K	---	443 311
			---	443 312
Flange	FKM	EN ISO 1127/ISO 4200	---	428 766
	EPDM	BS4825/ASME BPE	---	428 767
		SMS3017/ISO2852	---	428 768
		BS4825/ASME BPE*	---	428 769
Flange	FKM	SMS3017/ISO2852*	---	428 770
		ANSI B16.5-1988	---	428 771
		DIN 2633	---	428 772
Flange	FKM	JIS 10K	---	428 773
			---	431 053
Flange	FKM	ANSI B16.5-1988	428 779	428 780
		DIN 2633	428 772	428 774
		JIS 10K	431 054	428 775
Flange	FKM			431 056
				431 057
				431 058

\* internal surface finish Ra = 0.8 µm

**Stainless steel – welding tab with radius**

Specification	2" (DN 50)	2 1/2" (DN 65)	3" (DN 80)	4" (DN 100)	5" (DN 125)	6" (DN 150)	8" (DN 200)	10" (DN 250)	12" (DN 300)	14" (DN 350)
Weld tabs	418 111	418 112	418 113	418 114	418 115	418 116	418 117	418 756	720 070	416 637

**Carbon steel saddles – (requires long finger sensor)**

Specification	2" (DN 50)	3" (DN 80)	4" (DN 100)	5" (DN 125)	6" (DN 150)	8" (DN 200)	10" (DN 250)	12" (DN 300)	14" (DN 350)
	US50B49	US50B32	US50B33	US50B34	US50B35	US50B36	US50B37	US50B38	TBD

**Carbon steel weldolet - (requires long finger sensor)**

Specification	2" (DN 50)	2 1/2" (DN 65)	3" (DN 80)	4" (DN 100)	5" (DN 125)	6" (DN 150)	8" (DN 200)	10" (DN 250)	12" (DN 300)	14" (DN 350)
	US50B61	US50C34	US50C35	US50B27	US50B28	US50B29	US50B30	US50B31	US50C55	

**PVC – T-fitting**

Port connection	Seal	Specification	Standards	Item no. / Orifice
True union - solvent spigot	FKM	NPT	1/2" (DN 15)	428 682
		G	3/4" (DN 20)	428 683
		Rc (ISO7)	1" (DN 25)	428 684
Solvent ends	FKM	ISO	1 1/4" (DN 32)	428 685
For Analysis:			1 1/2" (DN 40)	428 686
True union- solvent spigot	FKM	ISO	2" (DN 50)	428 687
				428 674
				428 675
				429 082
				429 083
				428 680
				428 681
				4428 675

### Ordering chart for insertion fitting S020

#### PVC saddle – (long finger required for 6" & 8" saddle)

Specifica-tion	2"	3"	4"	6"	8"
	(DN 50)	(DN 80)	(DN 100)	(DN 125)	(DN 200)
413 469 W	413 470 T	US50B20	US50B17	US50B42	US50B44

#### PVC – Screw-on fitting

Specifica-tion	2 1/2"	3"	4"	6"	8"	10"	12"	14"	16"
	(DN 65)	(DN 80)	(DN 100)	(DN 125)	(DN 200)	(DN 250)	(DN 300)	(DN 350)	(DN 400)
---	---	418 170	418 170	418 170	418 170	418 170	418 170	418 170	418 170

#### PP – T-fitting

Port connec-tion	Specification			Stand-ards	9/16"	3/4"	1"	1 1/4"	2"
	Seal				(DN 6)	(DN 20)	(DN 25)	(DN 32)	(DN 50)
True union - solvent spigot	FKM	ISO			428 688	428 689	428 690	428 691	428 693
Solvent ends	FKM	ISO			428 694	428 695	428 696	428 697	428 699
For Analysis: True union- solvent spigot	FKM	ISO			430 840	430 841	460 842	428 691	428 692
									428 693

#### PP – Fusion spigot or Screw-on fitting

Specifica-tion	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"	16"
	(DN 65)	(DN 80)	(DN 100)	(DN 125)	(DN 150)	(DN 200)	(DN 250)	(DN 300)	(DN 350)	(DN 400)
Fusion spigot	418 650	418 651	418 652	---	418 653	418 654	418 655	418 656	418 657	---
Screw-on	---	---	436 488	436 488	436 488	436 488	436 488	436 488	436 488	436 488

#### PVDF – T-fitting

Port connec-tion	Specification			Stand-ards	3/4"	1"	1 1/4"	1 1/2"	2"
	Seal				(DN 20)	(DN 25)	(DN 32)	(DN 40)	(DN 50)
True union - solvent spigot	FKM	ISO			428 700	428 701	428 702	428 703	428 705
Solvent ends	FKM	ISO			428 706	428 707	428 708	428 709	428 711
For Analysis: True union- solvent spigot	FKM	ISO			430 843	430 844	460 845	428 703	428 704
									428 705

#### PVDF – Fusion spigot or Screw-on fitting

Specifica-tion	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"	16"
	(DN 65)	(DN 80)	(DN 100)	(DN 125)	(DN 150)	(DN 200)	(DN 250)	(DN 300)	(DN 350)	(DN 400)
Fusion spigot	418 658	418 659	418 660	---	---	---	---	---	---	---

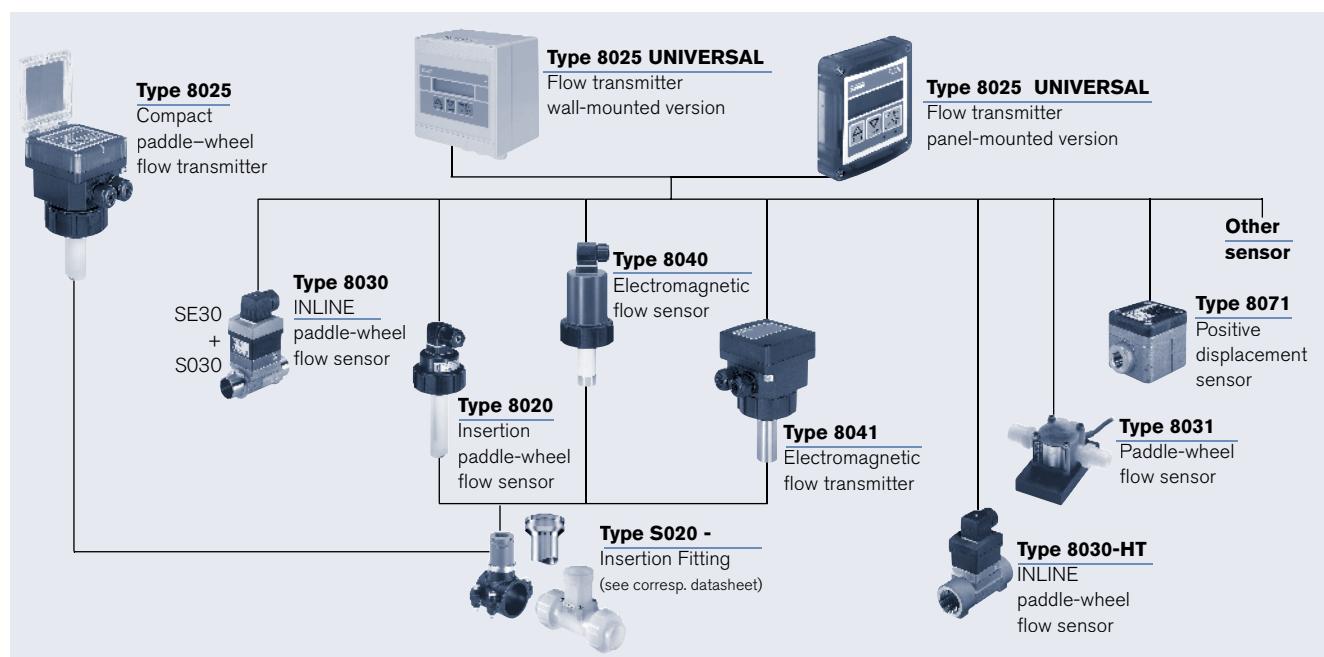
#### PE – Fusion spigot or Screw-on fitting

Specifica-tion	2 1/2"	3"	4"	5"	6"	8"	10"	12"	14"	16"
	(DN 65)	(DN 80)	(DN 100)	(DN 125)	(DN 150)	(DN 200)	(DN 250)	(DN 300)	(DN 350)	(DN 400)
Fusion spigot	418 642	418 643	418 644	---	418 645	418 646	418 647	418 648	418 649	418 598
Screw-on	---	---	436 489	436 489	436 489	436 489	436 489	436 489	436 489	436 489

## Interconnection with other Burkert products

Sensor Type	Remote universal transmitter Panel	Transmitter version Wall	Transmitter version Panel	Transmitter version Wall	Battery indicator / totalizer - Wall
8020 – Frequency output with Hall (pulse) signal (open collector, NPN, PNP) – (short or long)	X	X	-	-	-
8020 – Frequency output with low power Hall (pulse) signal (open collector, NPN) – (short or long)	X	X	X	X	-
8020 – Frequency output with coil (sinusoidal) signal – (short or long)	X	X	X	X	X
8030/8070 – Frequency output with Hall (pulse) signal (open collector, NPN, PNP) – (short or long)	X	X	-	-	-
8030/8070 – Frequency output with low power Hall (pulse) signal (open collector, NPN) – (short or long)	X	X	X	X	-
8030 – Frequency output with coil (sinusoidal) signal – (short or long)	X	X	X	X	X
8030 High temperature – Frequency output with Hall (pulse) signal (open collector, NPN, PNP)	X	X	-	-	-
8030 High temperature – Frequency output with coil signal	X	X	-	-	X
8031 – Frequency output with pulse signal (NPN)	X	X	-	-	-
8040 – Frequency output with pulse signal (NPN)	X	X <sup>1)</sup>	-	-	-
8041 – Frequency output with pulse signal (NPN)	X	X <sup>1)</sup>	-	-	-
8071 – Frequency output with pulse signal (NPN)	X	X	-	-	-

X = compatible or recommended interconnection possibilities.

<sup>1)</sup> except ID# 419543

Available Fitting DN	T-fitting S020	1/2" (DN 15)					2 1/2" (DN65)				
		Short sensor					2" (DN50)	8" (DN200)	14" (DN350)		
	Welding tab S020						Short sensor				
	Fusion spigot S020						2 1/2" (DN65)	4" (DN100)			
	Screw-on S020						Short sensor	Long sensor			
	Saddle S020						2" (DN50)	8" (DN200)			
							Long sensor				

In case of special application conditions, please consult for advice.

We reserve the right to make technical changes without notice.

0602/5\_US-en