Mitutoyo General Catalog

Caliper

Move to other products

- 1 SPC Caliper
- Depth gage
- 4 Height gage
- Micrometer
- Inside micrometer
- Micrometer head
- Indicator
- Test indicator
- Gage head
- **111** Gauge Block
- Reference gage
- Surface plate
- 14 Miscellaneous
- 15 Linear scale
- 16 Digimatic scale unit
- Profile projector
- 18 Microscope
- 19 Contracer
- 20) Surftest
- 21 Formtracer
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- 23) Hardness tester
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- Vision measuring system
- 27 Detailed shape measuring system
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List of products

Absolute Coolant Proof Caliper SERIES 500



Absolute Digimatic Caliper SERIES 500



Absolute Digimatic Caliper



Absolute Solar Caliper SERIES 500



Vernier Caliper SERIES 530



Vernier Caliper SERIES 560, 536



Diamond Master Vernier Caliper SERIES 522



Vernier Caliper SERIES 531



Vernier Calipe



Dial Caliper SERIES 505



Digimatic Caliper SERIES 550 — wth Nib Style Jaws



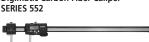
Vernier Caliper SERIES 160 — with Nib Style Jaws



Digimatic Carbon Fiber Caliper SERIES 552



Digimatic Carbon Fiber Caliper



Long Jaw Vernier Caliper SERIES 534



Digimatic Caliper SERIES 551



Vernier Caliper SERIES 533



SERIES 573, 536



Offset Centerline Caliper SERIES 573, 536



Point Caliper SERIES 573, 536



Blade Type Caliper SERIES 573, 536



Neck Caliper SERIES 573, 536



Outside Point Caliper SERIES 573, 536



Tube Thickness Caliper SERIES 573, 536



Swivel Vernier Calipe SERIES 536



Scribing Caliper SERIES 573, 536



Digimatic Snap Caliper SERIES 573



Back-Jaw Centerline Caliper SERIES 573



Inside Caliper SERIES 573, 536



Absolute Low Force Caliper SERIES 573

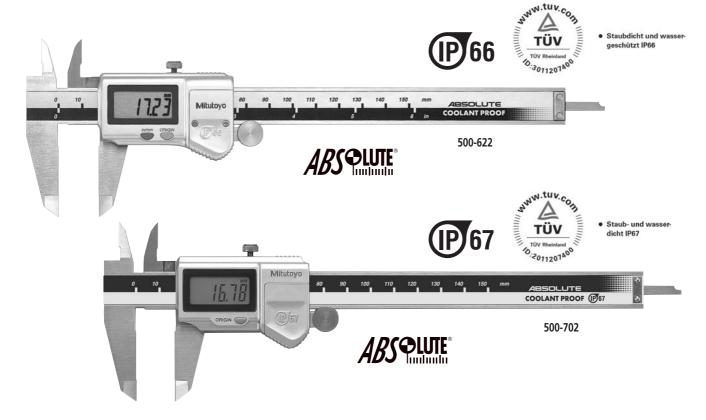


Hook Type Vernier Caliper SERIES 536



Absolute Coolant Proof Caliper

SERIES 500 — with Dust/Water Protection Conforming to IP66/67 Level



FEATURES

- Can be used in workshop conditions exposed to coolant, water, dust or oil.
- Easy to use no need to wipe or clean the scale.
- Advanced design styling.
- Incorporates absolute measurement system.
- Automatic power-on/off.
- Data output function.

Technical Data

Display:

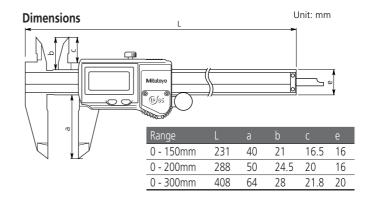
Functions: Origin-Set, Automatic power on/off, inch/mm conversion

Battery: SR44 (2 pc.) (938882)
Battery life: Approx. 1.5 years under normal use
Maximum response speed: Unlimited

Dust/Water protection level: Conforming to IP66/IP67 Alarm: Low voltage, counting value composition error Operating temperature: 0°C to 40°C



		Inspection result/R	tésutats			5.000
Product name/Désignation	Digimatic CalipenPied à coulisse Digimatic	Measuring length	Permissible values	Instrumental entirs/Enr		
Model No /Modéle	CD-15PS	Position de mesure	Ensur admissible	External/Externe	Internal/Interne	
Code No / Référence	500-622	- 04	+0.01	-	-0.01	
Senal Nouhio, de sêne	03416811		-0.03	0.00	1000	
Measuring range/Capacité de mesure	0-150mm	- 50 - 100		0.00	0.01	1
Minimum indication/Résolution	0.01mm	100	±0.02	-0.01	0.00	
Standard Temperature /	20°C	150	2000	-0.01	0.00	Unitmm
Température de Référence	a astibe	200				Unité mm
QC Manager/Responsable Qualité Contr	on of garage	00.16	+0.0005		200	-
	0.0		-0.0015	_	377	1
respection standard : Mitutoyo standa	-	0	1000	-		
Based on: JISB7507 1993 DINMO 198		2	4.75547025		444	
Traceable to NMIJIAIST by JCSS No	0030 NIST via 821/268634-03	4	±0,0010		***	A CONTRACT
PTB via 3785 PTB 02 4340 PTB 03		6	4077339733	-	444	Unit inch
			Acres de la constante de la co	- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	· · · · · · · · · · · · · · · · · · ·	Unité inch









SPECIFICATIONS

Metric	IP66 model				
Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 150mm	500-622	0.01mm	±0.02mm	168g	With thumb roller
	500-626	0.01mm	±0.02mm	164g	_
	500-632	0.01mm	±0.02mm	168g	With data output and thumb roller
	500-637	0.01mm	±0.02mm	164g	With data output
0 - 200mm	500-623	0.01mm	±0.02mm	198g	With thumb roller
	500-627	0.01mm	±0.02mm	194g	_
	500-633	0.01mm	±0.02mm	198g	With data output and thumb roller
	500-638	0.01mm	±0.02mm	194g	With data output
0 - 300mm	500-624	0.01mm	±0.02mm	350g	With thumb roller
	500-628	0.01mm	(≤200mm)	345g	_
	500-634	0.01mm	±0.03mm	350g	With data output and thumb roller
	500-639	0.01mm	(>200mm)	345g	With data output

Excluding quantizing error

Inch/Metric	IP66 model				
Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 6" (0 - 150mm)	500-672	.0005"/0.01mm	±.001"	.37 lbs.	With thumb roller
	500-682	.0005"/0.01mm	±.001"	.37 lbs.	With data output and thumb roller
0 - 8" (0 - 200mm)	500-673	.0005"/0.01mm	±.001"	.43 lbs.	With thumb roller
	500-683	.0005"/0.01mm	±.001"	.43 lbs.	With data output and thumb roller
0 - 10" (0 - 300mm)	500-674	.0005"/0.01mm	±.001" (≤8")	.77 lbs.	With thumb roller
	500-684	.0005"/0.01mm	±.0015" (>8")	.77 lbs.	With data output and thumb roller

Excluding quantizing error

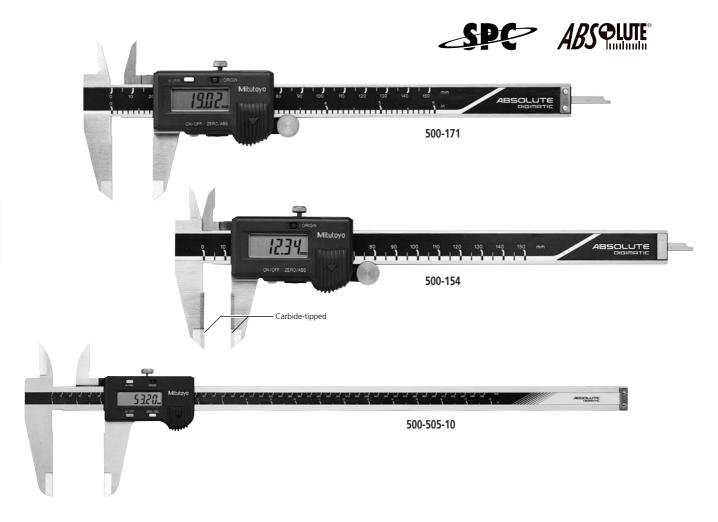
Metric	IP67 model						
Range	Order No.	Resolution	Accuracy	Mass	Remarks		
0 - 150mm	500-702	0.01mm	±0.02mm	168g	With thumb roller		
	500-706	0.01mm	±0.02mm	164g	_		
	500-712	0.01mm	±0.02mm	168g	With data output and thumb roller		
	500-716	0.01mm	±0.02mm	164g	With data output		
0 - 200mm	500-703	0.01mm	±0.02mm	198g	With thumb roller		
	500-707	0.01mm	±0.02mm	194g	_		
	500-713	0.01mm	±0.02mm	198g	With data output and thumb roller		
	500-717	0.01mm	±0.02mm	194g	With data output		

Excluding quantizing error

Inch/Metric	IP67 model				
Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 6" (0 - 150mm)	500-752	.0005"/0.01mm	±.001"	.37 lbs.	With thumb roller
	500-762	.0005"/0.01mm	±.001"	.37 lbs.	With data output and thumb roller
0 - 8" (0 - 200mm)	500-753	.0005"/0.01mm	±.001"	.43 lbs.	With thumb roller
	500-763	.0005"/0.01mm	±.001"	.43 lbs.	With data output and thumb roller

Absolute Digimatic Caliper

SERIES 500 — with Exclusive Absolute Encoder Technology



Mitutoyo's absolute Digimatic Caliper is the next generation of electronic calipers. It keeps track of its origin point once set. Whenever turned on, the large LCD screen displays the actual slider position ready to start measurement. No more repeated zero setting is necessary with the absolute encoder technology as well as no more care for overspeed errors.

FEATURES

- Large and clear LCD readout.
- The ZERO/ABS key allows the display to be Zero-Set at any slider position along the scale for incremental comparison measurements. This switch will also allow return to the absolute (ABS) coordinate and display of the true position from the origin point (usually jaws-closed point).
- Data Hold Unit (959143) is optional.
- Carbide-tipped jaw type calipers are also available.

Technical Data

Display:

Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/mm type only), SPC data output, data hold (optional) SR44 (1 pc.) (938882) **Functions:**

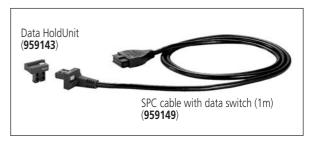
Battery:

Battery life: Approx. 3.5 years under normal use **Maximum response speed:** Unlimited

Alarm: Low battery voltage, scale contamination, counting value

composition error

Operating temperature: 0°C to 40°C

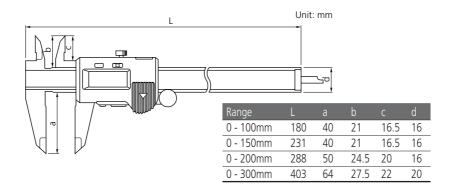


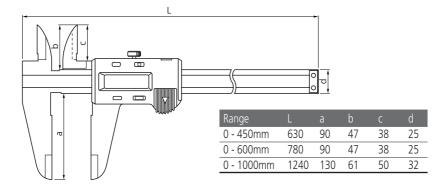
OPTIONAL ACCESSORIES

Order No.	Description
959143	Data Hold Unit
959149	SPC cable with data switch (1m)
959150	SPC cable with data switch (2m)



Dimensions





SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 100mm	500-150	0.01mm	±0.02mm	137g	With depth measuring rod (ø1.9mm)
0 - 150mm	500-151	0.01mm	±0.02mm	162g	With depth measuring bar (blade)
	500-154*	0.01mm	±0.02mm	162g	With depth measuring bar (blade)
	500-155**	0.01mm	±0.02mm	162g	With depth measuring bar (blade)
	500-158	0.01mm	±0.02mm	162g	With depth measuring rod (ø1.9mm)
0 - 200mm	500-152	0.01mm	±0.02mm	192g	With depth measuring bar (blade)
	500-156*	0.01mm	±0.02mm	192g	With depth measuring bar (blade)
	500-157**	0.01mm	±0.02mm	192g	With depth measuring bar (blade)
0 - 300mm	500-153	0.01mm	±0.03mm	350g	With depth measuring bar (blade)
0 - 450mm	500-500-10	0.01mm	±0.05mm	1170g	_
0 - 600mm	500-501-10	0.01mm	±0.05mm	1350g	_
0 - 1000mm	500-502-10	0.01mm	±0.07mm	3300g	_

^{*}Provided with carbide-tipped jaws for OD measurement.
**Provided with carbide-tipped jaws for OD & ID measurements.

Inch/Metric

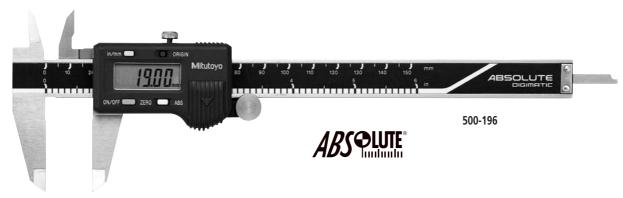
	_				
Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 4" (0 - 100mm)	500-170	.0005"/0.01mm	±.0010"	.30 lbs.	With depth measuring rod (ø3/40")
0 - 6" (0 - 150mm)	500-171	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
	500-174*	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
	500-155**	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
	500-178	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring rod (ø3/40")
0 - 8" (0 - 200mm)	500-172	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
	500-176*	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
	500-177**	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
0 - 12" (0 - 300mm)	500-173	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)
	500-167*	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)
	500-168**	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)
0 - 18" (0 - 450mm)	500-505-10	.0005"/0.01mm	±.0020"	2.57 lbs.	_
0 - 24" (0 - 600mm)	500-506-10	.0005"/0.01mm	±.0020"	2.97 lbs.	_
0 - 40" (0 - 1000mm)	500-507-10	.0005"/0.01mm	±.0030"	7.26 lbs.	_

Excluding quantizing error

^{*}Provided with carbide-tipped jaws for OD measurement.
**Provided with carbide-tipped jaws for OD & ID measurements.

Absolute Digimatic Caliper

SERIES 500 — with Economical Design



FEATURES

• Large and clear LCD readout.

- Low price due to the design featuring only essential functions.
- ZERO/ABS key: Allows the display to be Zero-Set at any slider position along the scale for incremental comparison measurements. This switch will also allow return to the absolute mode and display of the true position from the origin point.



Technical Data

Display:

Functions: Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/

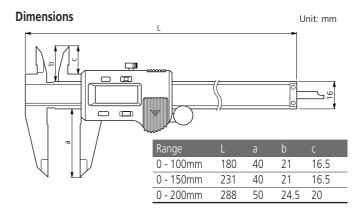
mm type only) SR44 (1 pc.) (**938882**) Battery:

Battery life: Approx. 3.5 years under normal use

Maximum response speed: Unlimited

Low voltage, scale contamination, counting value composition Alarm:

Operating temperature: 0°C to 40°C



SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 100mm	500-180	0.01mm	±0.02mm	137g	With depth measuring rod (ø1.9mm)
0 - 150mm	500-181	0.01mm	±0.02mm	162g	With depth measuring bar (blade)
0 - 200mm	500-182	0.01mm	±0.02mm	192g	With depth measuring bar (blade)

Excluding quantizing error

Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 4" (0 - 100mm)	500-195	.0005"/0.01mm	±.0010"	.30 lbs.	With depth measuring rod (ø3/40")
0 - 6" (0 - 150mm)	500-196	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
	500-159*	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
	500-160**	.0005"/0.01mm	±.0010"	.36 lbs.	With depth measuring bar (blade)
0 - 8" (0 - 200mm)	500-197	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
	500-163*	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
	500-164**	.0005"/0.01mm	±.0010"	.42 lbs.	With depth measuring bar (blade)
0 - 12" (0 - 300mm)	500-193	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)
	500-165*	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)
	500-166**	.0005"/0.01mm	±.0015"	.77 lbs.	With depth measuring bar (blade)

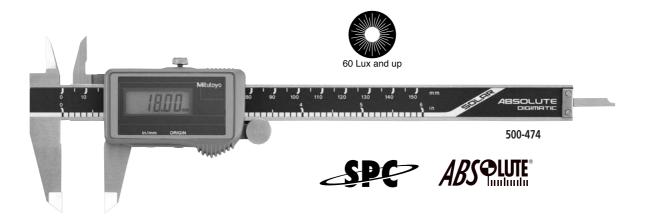


^{*}Provided with carbide-tipped jaws for OD measurement.
**Provided with carbide-tipped jaws for OD & ID measurements.



Absolute Solar Caliper

SERIES 500 — Allowing No Need for Battery Replacement



Mitutoyo's Absolute Solar Digimatic Caliper retains its origin point even the display turns off for the entire life of the caliper. At 60 Lux and up the "MyCAL SOLAR-ABSOLUTE" is turned on ready to start measurement.

FEATURES

- No more repeated zero setting caused by the shortage of light intensity.
- Hard-coated solar panel for safe operation.
- No fear for overspeed errors.

Technical Data

Display: LCD

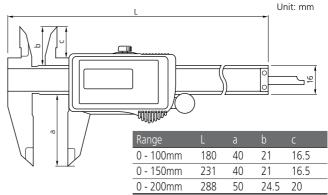
Functions: Origin-Set, inch/mm conversion (inch/mm type only)
Light intensity: 60Lux and up for operation (300Lux and up for origin setting)

Maximum response speed: Unlimited

Alarm: Scale contamination, counting value composition error

Operating temperature: 0°C to 40°C

Dimensions



OPTIONAL ACCESSORIES

Order No.	Description
959143	Data Hold Unit
959149	SPC cable with data switch (1m)
959150	SPC cable with data switch (2m)

Available for SPC data output model only.

SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 100mm	500-443	0.01mm	±0.02mm	145g	With depth measuring rod (ø1.9mm)
	500-453*	0.01mm	±0.02mm	125g	With depth measuring rod (ø1.9mm)
0 - 150mm	500-444	0.01mm	±0.02mm	170g	With depth measuring bar (blade)
	500-454*	0.01mm	±0.02mm	150g	With depth measuring bar (blade)
0 - 200mm	500-445	0.01mm	±0.02mm	200g	With depth measuring bar (blade)
	500-455*	0.01mm	±0.02mm	180g	With depth measuring bar (blade)

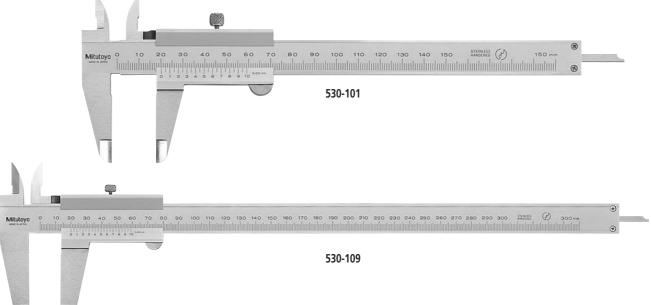
Excluding quantizing error

Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 4" (0 - 100mm)	500-463	0005"/0.01mm	±.001"	.32 lbs.	With depth measuring rod (ø3/40")
	500-473*	0005"/0.01mm	±.001"	.28 lbs.	With depth measuring rod (ø3/40")
0 - 6" (0 - 150mm)	500-464	0005"/0.01mm	±.001"	.37 lbs.	With depth measuring bar (blade)
	500-474*	0005"/0.01mm	±.001"	.33 lbs.	With depth measuring bar (blade)
0 - 8" (0 - 200mm)	500-465	0005"/0.01mm	±.001"	.44 lbs.	With depth measuring bar (blade)
	500-475*	0005"/0.01mm	±.001"	.40 lbs.	With depth measuring bar (blade)

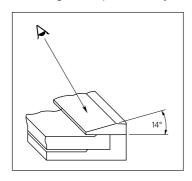
*Without SPC data output

SERIES 530

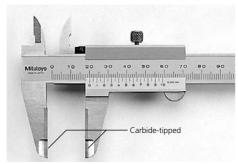


FEATURES

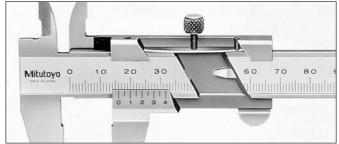
- Plain and basic design.
- Can measure OD (outside diameter), ID (inside diameter), depth, and steps.
- The small vernier face angle (14°) provides easy reading.

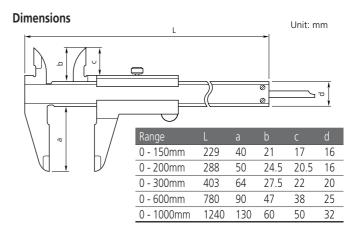


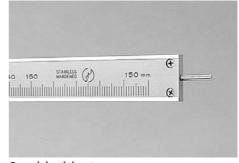
- Clamping screw atop the slider.
- Carbide-tipped jaw type calipers are also available.



Carbide-tipped jaw type







Round depth bar type



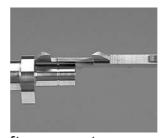
• Measurement applications







ID measurement



Step measurement



Depth measurement

SPECIFICATIONS

Metric

Range Lower scale	Range Upper scale	Order No.	Vernier reading Lower scale	Vernier reading Upper scale	Accuracy	Mass	Remarks
0 - 150mm	_	530-102	0.05mm	_	±0.05mm	145g	With depth measuring rod (ø1.9mm)
		530-101	0.05mm	_	±0.05mm	145g	With depth measuring bar (blade)
		530-320*	0.05mm	_	±0.05mm	145g	With depth measuring bar (blade)
		530-335**	0.05mm	_	±0.05mm	145g	With depth measuring bar (blade)
		530-319 [†]	0.05mm	_	±0.05mm	145g	With depth measuring bar (blade)
		530-122	0.02mm	_	±0.03mm	145g	With depth measuring bar (blade)
0 - 200mm	_	530-108	0.05mm	_	±0.05mm	180g	With depth measuring bar (blade)
		530-321*	0.05mm	_	±0.05mm	180g	With depth measuring bar (blade)
		530-123	0.02mm	_	±0.03mm	180g	With depth measuring bar (blade)
0 - 300mm	_	530-109	0.05mm	_	±0.08mm	355g	With depth measuring bar (blade)
		530-322*	0.05mm	_	±0.08mm	355g	With depth measuring bar (blade)
		530-124	0.02mm	_	±0.04mm	355g	With depth measuring bar (blade)
0 - 600mm	_	530-501	0.05mm	_	±0.10mm	1300g	_
0 - 1000mm	_	530-502	0.05mm	_	±0.15mm	3300g	_

^{*}Provided with carbide-tipped jaws for OD measurement. **Provided with carbide-tipped jaws for OD & ID measurements. †Clamping screw below the slider.

Metric/Inch

Range Lower scale	Range Upper scale	Order No.	Vernier reading Lower scale	Vernier reading Upper scale	Accuracy	Mass	Remarks	
0 - 150mm	0 - 6"	530-104	0.05mm	1/128"	±0.05mm	145g	With depth measuring bar (blade)	
		530-316 [†]	0.05mm	1/128"	±0.05mm	145g	With depth measuring bar (blade)	
		530-125**	0.05mm	1/128"	±0.05mm	145g	With depth measuring bar (blade)	
		530-312	0.02mm	.001"	±0.03mm	145g	With depth measuring bar (blade)	
0 - 200mm	0 - 8"	530-114	0.05mm	1/128"	±0.05mm	180g	With depth measuring bar (blade)	
		530-118	0.02mm	.001"	±0.03mm	180g	With depth measuring bar (blade)	
0 - 300mm	0 - 12"	530-115	0.05mm	1/128"	±0.08mm	355g	With depth measuring bar (blade)	
		530-119	0.02mm	.001"	±0.04mm	355g	With depth measuring bar (blade)	

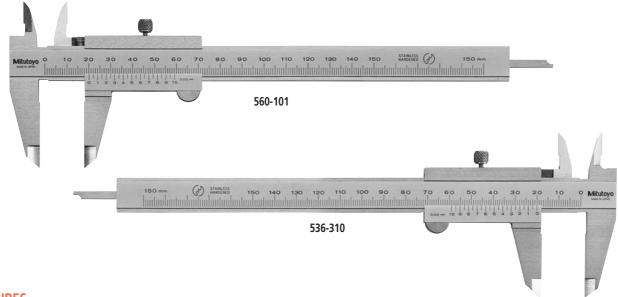
[†]Clamping screw below the slider. ^{††}Inch/mm conversion table is labeled on the back of the slider.

Inch

Range Lower scale	Range Upper scale	Order No.	Vernier reading Lower scale	Vernier reading Upper scale	Accuracy	Mass	Remarks
0 - 6"	_	530-105	.001"	1/128"	±.0015"	.32 lbs.	With depth measuring bar (blade)
		530-314*	.001"	1/128"	±.0015"	.32 lbs.	With depth measuring bar (blade)
0 - 8"	_	530-116	.001 "	1/128"	±.0015"	.40 lbs.	With depth measuring bar (blade)

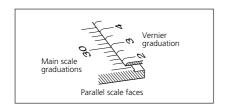
^{*}Provided with carbide-tipped jaws for OD measurement.

SERIES 560, 536 — Parallax-Free Type

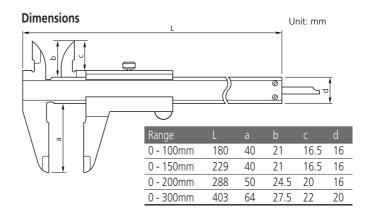


FEATURES

• Parallax-free vernier scales for easy and positive measurement.



- Can measure OD, ID, depth, and steps.
- With clamping screw atop the slider.
- Special model (Series 536) is also available designed for lefthanders.



SPECIFICATIONS

Metric Range lower scale Order No. Vernier reading (lower scale) Vernier reading (upper scale) Range upper scale 0 - 100mm 560-110 0.05mm ±0.05mm With depth measuring rod (ø1.9mm) 0 - 150mm 560-101 0.05mm ±0.05mm With depth bar 536-310* 0.05mm ±0.05mm With depth bar 560-122 0.02mm ±0.03mm With depth bar 0 - 200mm 560-108 0.05mm ±0.05mm With depth bar 560-109 0 - 300mm 0.05mm ±0.08mm With depth bar

^{*}Left-handed type (Series 536)

Metric/Inch						
Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 100mm	0 - 6"	560-104	0.05mm	1/128"	±0.05mm	With depth bar
0 - 200mm	0 - 8"	560-118	0.02mm	.001 "	±0.03mm	With depth bar

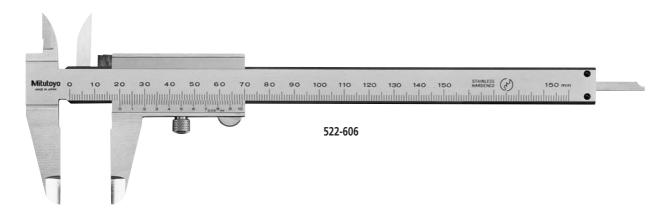
^{*}Left-handed type (Series 536)



Mitutoyo

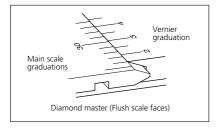
Diamond Master Vernier Caliper

SERIES 522 — Parallax-Free Type



FEATURES

• The main and vernier scales are flush-fitted to eliminate parallax errors because of the diamond-shaped (octagonal) cross section of the main scale.



- Can measure OD, ID, depth, and steps.
- With clamping screw below the slider.

Dimensions Unit: mm

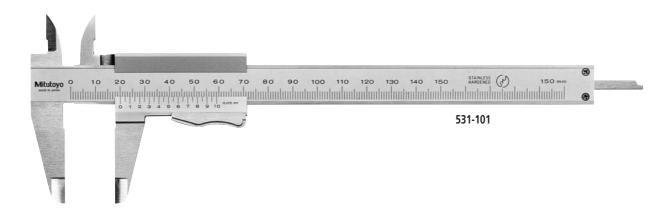
SPECIFICATIONS

Metric

Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 150mm	_	522-600	0.05mm	_	±0.05mm	With depth bar
		522-606	0.02mm	_	±0.03mm	With depth bar

Metric/Inch

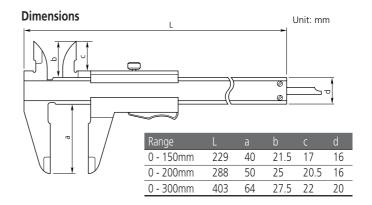
Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 150mm	0 - 6"	522-601	0.05mm	1/128"	±0.05mm	With depth bar
		522-602	0.02mm	.001"	±0.03mm	With depth bar



FEATURES

- The slider moves only when the spring loaded thumb clamp is depressed.
- Can measure OD, ID, depth, and steps.





SPECIFICATIONS

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Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 150mm	_	531-101	0.05mm	_	±0.05mm	With depth bar
		531-140	0.02mm	_	±0.03mm	With depth bar
0 - 200mm	_	531-102	0.05mm	_	±0.05mm	With depth bar
		531-141	0.02mm	_	±0.03mm	With depth bar
0 - 300mm	_	531-103	0.05mm	_	±0.08mm	With depth bar
		531-142	0.02mm	_	±0.04mm	With depth bar

Inch

Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 6"	0 - 6"	531-113	.001"	1/128"	±.0015"	With depth bar
0 - 8"	0 - 8"	531-114	.001"	1/128"	±.0015"	With depth bar

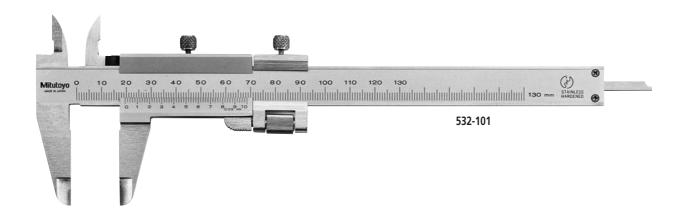
Metric/Inch

Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 150mm	0 - 6"	531-107	0.05mm	1/128"	±0.05mm	With depth bar
		531-122*	0.05mm	1/128"	±0.05mm	With depth bar
		531-128	0.02mm	.001"	±0.03mm	With depth bar
0 - 200mm	0 - 8"	531-108	0.05mm	1/128"	±0.05mm	With depth bar
		531-129	0.02mm	.001"	±0.03mm	With depth bar
0 - 300mm	0 - 12"	531-109	0.05mm	1/128"	±0.08mm	With depth bar
		531-112	0.02mm	.001"	±0.04mm	With depth bar

^{*}mm/inch conversion table is labeled on the underside of slider.

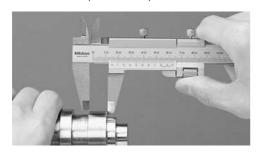
Vernier Caliper

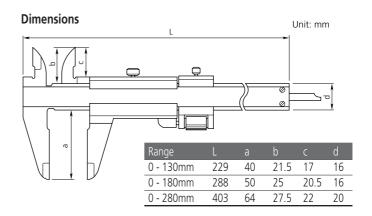
SERIES 532 — with Fine Adjustment



FEATURES

- Provided with a fine-adjustment carriage to feed the slider finely.
- Can measure OD, ID, depth, and steps.





SPECIFICATIONS

Metric

Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 130mm	_	532-101	0.02mm	_	±0.03mm	With depth bar
0 - 180mm	_	532-102	0.02mm	_	±0.03mm	With depth bar
0 - 280mm	_	532-103	0.02mm	_	±0.03mm	With depth bar

Inch

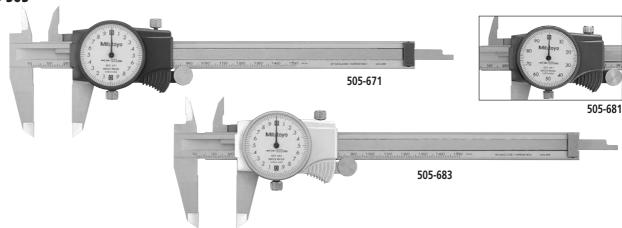
Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 5"	0 - 5"	532-104	.001"	1/128"	±.0015"	With depth bar
0 - 7"	0 - 7"	532-105	.001"	1/128"	±.0015"	With depth bar
0 - 11"	0 - 11"	532-106	.001"	1/128"	±.0015"	With depth bar

Metric/Inch

Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 130mm	0 - 5"	532-119	0.02mm	.001"	±0.03mm	With depth bar
0 - 180mm	0 - 7"	532-120	0.02mm	.001"	±0.03mm	With depth bar
0 - 280mm	0 - 11"	532-121	0.02mm	.001"	±0.04mm	With depth bar

Dial Caliper

SERIES 505





- New designed dial movement for ultra smooth sliding and high shock protection.
- Titanium coating is applied to the sliding surface to strengthen the durability (except for 0 - 300mm and 0 - 12 " model). No wearing by 100,000-time sliding test.
- Can measure OD, ID, depth, and steps.
- Clamping screw atop the slider.
- Special models available with carbide-tipped OD and ID jaws.

Dimensions Unit: mm 0 - 100mm 180 40 21 16.5 16 0 - 150mm 231 40 21 16.5 16

0 - 200mm

0 - 300mm

288

403

50

64

24.5

27.5 22 16

20

SPECIFICATIONS

Metric	
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Range	Order No.	Dial reading Graduation	Dial reading Range/rev.	Accuracy	Remarks
0 - 100mm	505-680	0.01mm	1mm	±0.015mm	With depth bar, gray cover
0 - 150mm	505-683	0.02mm	2mm	±0.03mm	With depth bar, silver cover
	505-671	0.02mm	2mm	±0.03mm	With depth bar, gray cover
	505-707*	0.02mm	mm 2mm ±0.03mm mm 2mm ±0.03mm mm 1mm ±0.02mm	With depth bar, gray cover	
	505-711**	0.02mm	2mm	±0.03mm	With depth bar, gray cover
	505-685	0.01mm	1mm	±0.02mm	With depth bar, silver cover
	505-681	0.01mm	1mm	±0.02mm	With depth bar, gray cover
0 - 200mm	505-683 0.02mm 2mm ±0.03mm 505-671 0.02mm 2mm ±0.03mm 505-707* 0.02mm 2mm ±0.03mm 505-711** 0.02mm 2mm ±0.03mm 505-685 0.01mm 1mm ±0.02mm	With depth bar, silver cover			
	505-672	0.02mm	2mm	±0.03mm	With depth bar, gray cover
	505-686	0.01mm	1mm	±0.03mm	With depth bar, silver cover
	505-682	0.01mm	1mm	±0.03mm	With depth bar, gray cover
0 - 300mm	505-673	0.02mm	2mm	±0.04mm	With depth bar, gray cover

Inch

Range	Order No.	Dial reading Graduation	Dial reading Range/rev.	Accuracy	Remarks
		-		,	
0 - 4"	505-674	.001"	.1"	±.001"	With depth bar, gray cover
0 - 6"	505-689	.001"	.1"	±.001"	With depth bar, silver cover
	505-675	.001"	.1"	±.001"	With depth bar, gray cover
	505-708*	.001"	.1"	±.001"	With depth bar, gray cover
	505-712**	.001"	.1"	±.001"	With depth bar, gray cover
0 - 8"	505-690	.001"	.1"	±.002"	With depth bar, silvercover
	505-676	.001"	.1"	±.002"	With depth bar, gray cover
	505-709*	.001"	.1"	±.002"	With depth bar, gray cover
	505-713**	.001"	.1"	±.002"	With depth bar, gray cover
0 - 12"	505-720	.001"	.2"	±.002"	With depth bar, gray cover
	505-677	.001"	.1"	±.002"	With depth bar, silver cover
	505-721*	.001"	.2"	±.002"	With depth bar, gray cover
	505-710*	.001"	.1"	±.002"	With depth bar, silver cover
	505-714**	.001"	.1"	±.002"	With depth bar, silver cover

^{*}Provided with carbide-tipped jaws for OD measurement.
**Provided with carbide-tipped jaws for OD & ID measurements.



Digimatic Caliper

SERIES 550 — wth Nib Style Jaws





Mitutoyo's Absolute Digimatic Caliper keeps track of its origin point (jaws-closed point) once set. Whenever turned on, the large LCD screen displays the actual slider position to start measurement. No more repeated zero-setting is necessary.

FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- Depth measuring bar is not provided.
- Data Hold Unit (959143) is optional.

Technical Data

Display:

Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/ Functions:

mm type only), SPC data output, data hold (optional), offset,

Battery:

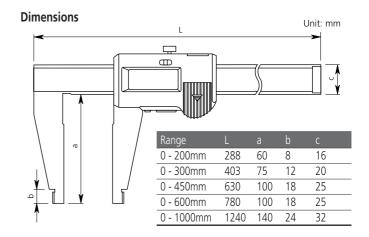
SR44 (1 pc.) (**938882**) Approx. 3.5 years under normal use Battery life:

Maximum response speed: Unlimited

Low battery voltage, scale contamination, counting value Alarm:

composition error

Operating temperature: 0°C to 40°C



OPTIONAL ACCESSORIES

Order No.	Description
959143	Data Hold Unit
959149	SPC cable with data switch (1m)
959150	SPC cable with data switch (2m)

SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 200mm	550-201-10	0.01mm	±0.03mm	180g	ID measuring range: 10 - 200mm
0 - 300mm	550-231-10*	0.01mm	±0.03mm	380g	ID measuring range: 10 - 300mm
0 - 200mm	550-203-10	0.01mm	±0.05mm	1110g	ID measuring range: 20 - 450mm
0 - 300mm	550-205-10	0.01mm	±0.05mm	1290g	ID measuring range: 20 - 600mm
0 - 450mm	550-207-10	0.01mm	±0.07mm	3350g	ID measuring range: 20 - 1000mm

*Provided with offset-value setting and preset functions for easy ID measurement.

Excluding quantizing error

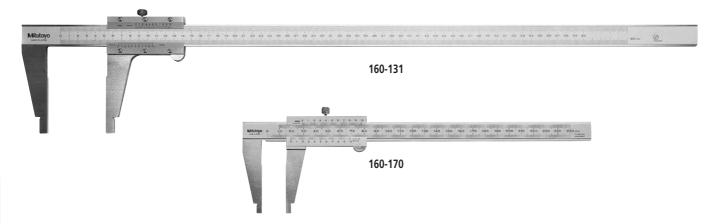
Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 8" (0 - 200mm)	550-221-10	.0005"/0.01mm	±.001mm	.40 lbs.	ID measuring range: .4" - 8"
0 - 12" (0 - 300mm)	550-241-10*	.0005"/0.01mm	±.0015mm	.84 lbs.	ID measuring range: .4" - 12"
0 - 18" (0 - 450mm)	550-223-10	.0005"/0.01mm	±.002mm	2.44 lbs.	ID measuring range: .5" - 18"
0 - 24" (0 - 600mm)	550-225-10	.0005"/0.01mm	±.002mm	2.84 lbs.	ID measuring range: .5" - 24"
0 - 40" (0 - 1000mm)	550-227-10	.0005 "/0.01mm	±.003mm	7.37 lbs.	ID measuring range: 1" - 40"

^{*}Provided with offset-value setting and preset functions for easy ID measurement.

Vernier Caliper

SERIES 160 — with Nib Style Jaws



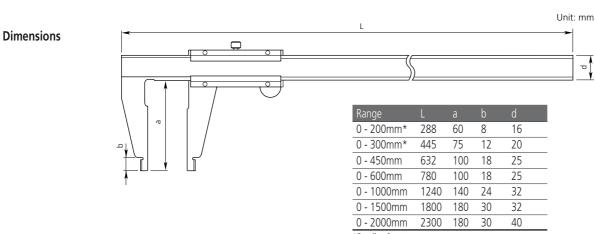


- The jaws have round measuring faces for accurate ID measurement.
- With or without a fine-adjustment carriage to feed the slider finely.
- Inside and outside measurements can be directly read from the upper and lower slider graduations, respectively. (Metric model or inch model only).
- No depth measuring bar.



SPECIFICATIONS

Metric/Inch						
Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks
0 - 200mm	10 - 200mm	160-170	0.02mm	0.02mm	±0.03mm	Parallax-free type
0 - 300mm	10 - 300mm	160-180	0.02mm	0.02mm	±0.04mm	Parallax-free type
0 - 450mm	20 - 450mm	160-130	0.05mm	0.05mm	±0.1mm	_
0 - 600mm	20 - 600mm	160-131	0.05mm	0.05mm	±0.1mm	_
0 - 1000mm	20 - 1000mm	160-132	0.05mm	0.05mm	±0.15mm	_
0 - 1500mm	20 - 1500mm	160-133	0.05mm	0.05mm	±0.22mm	_
0 - 2000mm	20 - 2000mm	160-134	0.05mm	0.05mm	±0.28mm	_







SPECIFICATIONS

Metric Vernier calipers with fine adjustment

Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks
0 - 300mm	10 - 300mm	160-127	0.02mm	0.02mm	±0.04mm	_
0 - 450mm	20 - 450mm	160-128	0.02mm	0.02mm	±0.05mm	_
0 - 600mm	20 - 600mm	160-101	0.02mm	0.02mm	±0.05mm	_
0 - 1000mm	20 - 1000mm	160-104	0.02mm	0.02mm	±0.07mm	_
0 - 1500mm	20 - 1500mm	160-110	0.02mm	0.02mm	±0.09mm	_
0 - 2000mm	20 - 2000mm	160-113	0.02mm	0.02mm	±0.12mm	_

Inch Vernier calipers with fine adjustment

Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks	
0 - 12"	.3" - 12"	160-124	.001 "	.001"	±.0015"	_	
0 - 18"	.5" - 18"	160-116	.001 "	.001"	±.002"	_	
0 - 24"	.5" - 24"	160-102	.001"	.001"	±.002"	_	
0 - 40"	1" - 40"	160-105	.001 "	.001"	±.003"	_	
0 - 60"	1" - 60"	160-111	.001 "	.001"	±.004"	_	
0 - 80"	1" - 80"	160-114	.001"	.001"	±.005"	_	

Metric/Inch Vernier calipers with fine adjustment

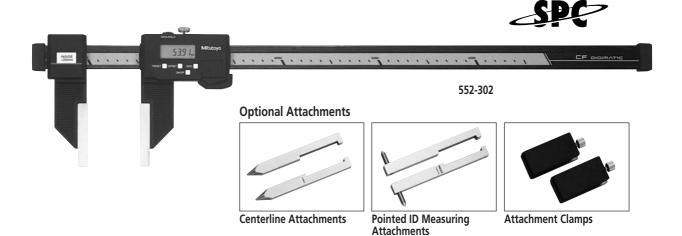
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Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 300mm	0 - 12"	160-150	0.02mm	.001"	±0.04mm	With fine adjustment
0 - 450mm	0 - 18"	160-151	0.02mm	.001"	±0.05mm	_
0 - 600mm	0 - 24"	160-153	0.02mm	.001"	±0.05mm	_
0 - 1000mm	0 - 40"	160-155	0.02mm	.001"	±0.07mm	_
0 - 1500mm	0 - 60"	160-157	0.02mm	.001"	±0.09mm	_
0 - 2000mm	0 - 80"	160-159	0.02mm	.001"	±0.12mm	_

Inch/Metric Vernier calipers with fine adjustment

			•			
Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 12"	0 - 300mm	160-125	.001"	0.02mm	±.0015"	_
0 - 18"	0 - 450mm	160-119	.001"	0.02mm	±.002"	_
0 - 24"	0 - 600mm	160-103	.001"	0.02mm	±.002"	_
0 - 40"	0 - 1000mm	160-106	.001"	0.02mm	±.003"	_
0 - 60"	0 - 1500mm	160-112	.001"	0.02mm	±.004"	_
0 - 80"	0 - 2000mm	160-115	.001 "	0.02mm	±.005"	_

Digimatic Carbon Fiber Caliper

SERIES 552 — Wide Range Models with a Lightweight Beam





- Lightweight Digimatic Calipers that employ CFRP (Carbon Fiber Reinforced Plastics) in the beam and jaws.
- Highly durable and easy to handle.
- The range of applications can be expanded by using the optional attachments.
- Direct readout of ID measurements from the LCD. (Offset value can be set easily by pressing the Offset key.)
- Preset function for setting a desired starting point.
- Power supply: One SR44 battery (938882) offers approx. 2 years of use under normal working conditions.
- With SPC data output.
- Special model available with ceramic jaws which are suitable to measure magnetic products.

OPTIONAL ACCESSORIES

Order No.	Description
905338	SPC cable (1m)
905409	SPC cable (2m)
905689	SPC cable, L-type (1m)*
905690	SPC cable, L-type (2m)*
914055	Centerline Attachments (mm)**
914056	Centerline Attachments (inch)**
914057	Pointed ID Measuring Attachments (mm)**
914058	Pointed ID Measuring Attachments (inch)**
914053	Attachment Clamps (for models up to 600mm/24" range)
914054	Attachment Clamps (for models over 600mm/24" range)

SPECIFICATIONS

Metric Digimatic carbon fiber calipers

		•				
Range (OD)	Range (ID)	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 300mm	20 - 320mm	552-301	0.01mm	±0.04mm	530g	_
0 - 450mm	20 - 470mm	552-302	0.01mm	±0.05mm	600g	_
		552-155	0.01mm	±0.05mm	600g	With ceramic jaws
0 - 600mm	20 - 620mm	552-303	0.01mm	±0.05mm	670g	_
		552-156	0.01mm	±0.05mm	670g	With ceramic jaws
0 - 1000mm	20 - 1020mm	552-304	0.01mm	±0.07mm	2100g	_
0 - 1500mm	20 - 1520mm	552-305	0.01mm	±0.09mm	2400g	_

Excluding quantizing error

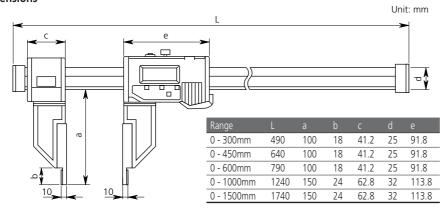
Digimatic carbon fiber calipers

Range (OD)	Range (ID)	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 12"/0 - 300mm	.5" - 12.5"/12.7 - 312mm	552-311	.0005"/0.01mm	±.0015"	1.17 lbs.	_
0 - 18"/0 - 450mm	.5" - 18.5"/12.7 - 462mm	552-312	.0005"/0.01mm	±.002"	1.32 lbs.	_
		552-165	.0005"/0.01mm	±.002"	1.32 lbs.	With ceramic jaws
0 - 24"/0 - 600mm	.5" - 24.5"/12.7 - 612mm	552-313	.0005"/0.01mm	±.002"	1.48 lbs.	_
		552-166	.0005"/0.01mm	±.002"	1.48 lbs.	With ceramic jaws
0 - 40"/0 - 1000mm	1" - 41"/25.4 - 1025mm	552-314	.0005"/0.01mm	±.003"	4.62 lbs.	_
0 - 60"/0 - 1500mm	1" - 61"/25.4 - 1525mm	552-315	.0005"/0.01mm	±.0035"	5.28 lbs.	_

^{*}Connector bent back **Attachment Clamps are required.

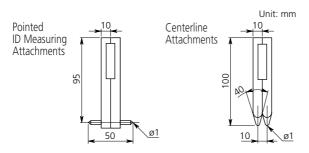


Dimensions









SPECIFICATIONS

Metric Digimatic carbon fiber calipers with long jaws

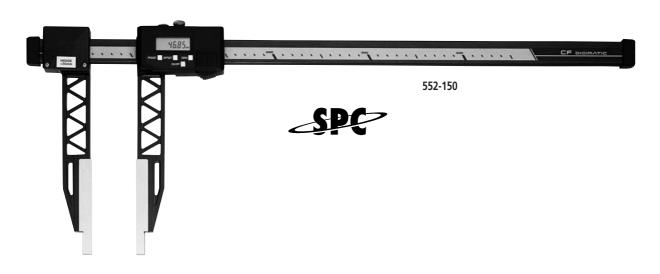
Range (OD)	Range (ID)	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 450mm	20 - 470mm	552-150	0.01mm	±0.07mm	1170g	Depth of jaws: 200mm
0 - 600mm	20 - 620mm	552-151	0.01mm	±0.07mm	1370g	Depth of jaws: 200mm

Excluding quantizing error

Inch/Metric Digimatic carbon fiber calipers with long jaws

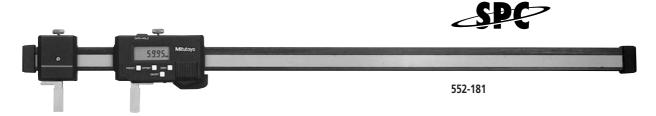
Range (OD)	Range (ID)	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 18"/0 - 450mm	.5" - 18.5"/12.7 - 462mm	552-160	.0005"/0.01mm	±.003"	2.57 lbs.	Depth of jaws: 7.9"
0 - 24"/0 - 600mm	.5" - 24.5"/12.7 - 612mm	552-161	.0005"/0.01mm	±.003"	3.01 lbs.	Depth of jaws: 7.9"

Note: Centerline Attachments and Pointed ID Measuring Attachments are not available.



Digimatic Carbon Fiber Caliper

SERIES 552 — with Interchangeable Jaws



CALIP

FEATURES

- The range of applications can be expanded by using the interchangeable jaws (optional).
- Quick and easy exchanging of jaws due to the unique clamping mechanism. (A pair of clamping wheels are standard accessories.)
- Provided with preset function for setting a desired starting point, which allows direct readout of offset measurements.
- Power supply: One SR44 battery (**938882**) offers approx. 2 years of use under normal working conditions.
- With SPC data output.

SPECIFICATIONS

Metric

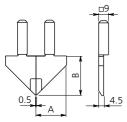
Range	Order No.	Resolution	Accuracy Mass	
0 - 450mm	552-181	0.01mm	±0.04mm 730g	
0 - 600mm	552-182	0.01mm	±0.04mm 770g	
			Excluding quantizing e	error

Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass
0 - 18"/0 - 450mm	552-191	.0005"/0.01mm	±.002"	1.6 lbs.
0 - 24"/0 - 600mm	552-192	.0005"/0.01mm	±.002"	1.69 lbs.

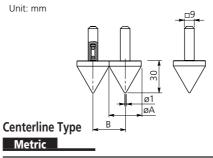
Excluding quantizing error

Interchangeable Jaws (Optional)



Standard Type

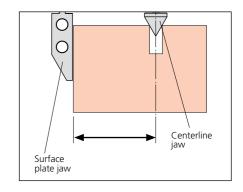
	• •		
Order No.	Components	А	
07CZA056	Right (07CAA044), Left (07CAA045)	28mm (1.1")	36mm (1.4")

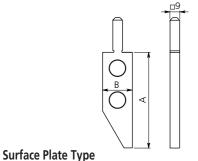


Order No.	Components	А	
07CZA057	07CZA039 x 2pcs.	30mm	30mm

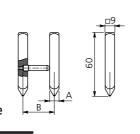
Inch

Draer No. Components 07C7A060 07C7A047 x 2	A	В
Order No. Components	A	В





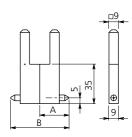
Order No.	А	
07CZA044	90mm (3.5")	28mm (1.1")



Scriber Type Metric

Order No.	Components	А	В
07CZA055	Right (07CZA042),	8mm	30mm

Order No.	Components	А	В
07CZA061	Right (07CZA042), Left (07CZA049)	.31"	1.2"



Inside Point Type

M	letric	
	letric	

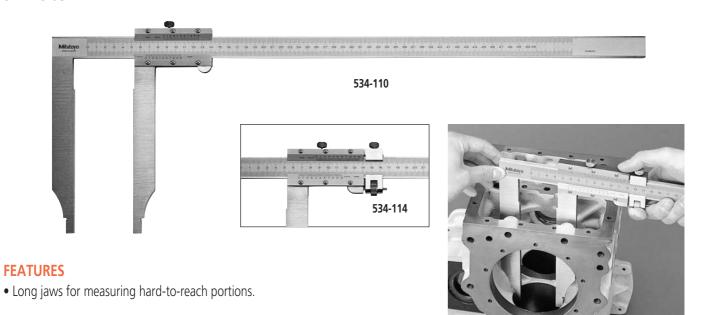
Order No.	Components	А	В
07CZA058	07CZA041 x 2pcs.	25mm	50mm

lr	ľ	d	1	

Order No.	Components	А	В
07CZA059	07CZA048 x 2pcs.	1"	2"

Long Jaw Vernier Caliper

SERIES 534



SPECIFICATIONS

Metric	Long Jaw ve	rnier calipers				
Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks
0 - 300mm	10 - 300mm	534-109	0.05mm	0.05mm	±0.07mm	Depth of jaws: 90mm
0 - 500mm	20 - 500mm	534-110	0.05mm	0.05mm	±0.13mm	Depth of jaws: 200mm

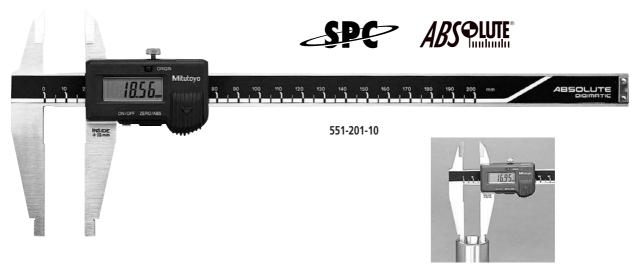
Metric	Long Jaw veri	nier calipers wit	n fine adjustment			
Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks
0 - 300mm	10 - 300mm	534-113	0.02mm	0.02mm	±0.04mm	Depth of jaws: 90mm
0 - 500mm	20 - 500mm	534-114	0.02mm	0.02mm	±0.06mm	Depth of jaws: 200mm
0 - 750mm	20 - 750mm	534-115	0.02mm	0.02mm	±0.08mm	Depth of jaws: 200mm
0 - 1000mm	20 - 1000mm	534-116	0.02mm	0.02mm	±0.10mm	Depth of jaws: 200mm

Inch	Long jaw vern	ier calipers with f	ine adjustment			
Range (OD)	Range (ID)	Order No.	Vernier reading (OD)	Vernier reading (ID)	Accuracy	Remarks
0 - 12"	.3" - 12"	534-117	.001"	.001"	±.002"	Depth of jaws: 3.5"
0 - 20"	.8" - 20"	534-118	.001"	.001"	±.003"	Depth of jaws: 7.9"
0 - 30"	.8" - 30"	534-119	.001"	.001"	±.004"	Depth of jaws: 7.9"
0 - 40"	.8" - 40"	534-120	.001"	.001"	±.004"	Depth of jaws: 7.9"

Metric/Inch	Metric/Inch Long jaw vernier calipers with fine adjustment					
Range lower scale	Range upper scale	Order No.	Vernier reading (lower scale)	Vernier reading (upper scale)	Accuracy	Remarks
0 - 300mm	0 - 12"	534-101	0.05mm	1/128"	±0.07mm	Depth of jaws: 90mm
		534-105	0.02mm	.001"	±0.04mm	Depth of jaws: 90mm
0 - 500mm	0 - 20"	534-102	0.05mm	1/128"	±0.13mm	Depth of jaws: 200mm
		534-106	0.02mm	.001"	±0.06mm	Depth of jaws: 200mm
0 - 750mm	0 - 30"	534-103	0.05mm	1/128"	±0.16mm	Depth of jaws: 200mm
		534-107	0.02mm	.001"	±0.08mm	Depth of jaws: 200mm
0 - 1000mm	0 - 40"	534-104	0.05mm	1/128"	±0.20mm	Depth of jaws: 200mm
		534-108	0.02mm	.001"	±0.10mm	Depth of jaws: 200mm

Digimatic Caliper

SERIES 551 — with Nib Style and Standard Jaws



Mitutoyo's Absolute Digimatic Caliper keeps track of its origin point (jaws-closed point) once set. Whenever turned on, the large LCD screen displays the actual slider position to start measurement. No more repeated zero-setting is necessary.

FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- Depth measuring bar is not provided.
- Data Hold Unit (959143) is optional.

Technical Data

Display:

Functions: Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/

mm type only), SPC data output, data hold (optional), offset,

preset

Battery:

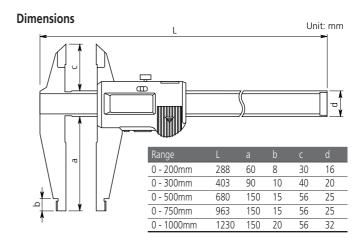
SR44 (1 pc.) (938882) Approx. 3.5 years under normal use Battery life:

Maximum response speed: Unlimited

Alarm: Low battery voltage, scale contamination, counting value

composition error

Operating temperature: 0°C to 40°C



OPTIONAL ACCESSORIES

Order No.	Description
959143	Data Hold Unit
959149	SPC cable with data switch (1m)
959150	SPC cable with data switch (2m)

SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 200mm	551-201-10	0.01mm	±0.03mm	190g	ID measuring range: 10 - 200mm
0 - 300mm	551-231-10*	0.01mm	±0.04mm	420g	ID measuring range: 10 - 300mm
0 - 500mm	551-204-10	0.01mm	±0.06mm	1060g	ID measuring range: 20 - 500mm
0 - 750mm	551-206-10	0.01mm	±0.06mm	1410g	ID measuring range: 20 - 750mm
0 - 1000mm	551-207-10	0.01mm	±0.07mm	3430g	ID measuring range: 20 - 1000mm

^{*}Provided with offset-value setting and preset functions for easy ID measurement. Excluding quantizing error

Inch/Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
0 - 8" (0 - 200mm)	551-221-10	.0005"/0.01mm	±.001"	.42 lbs.	ID measuring range: .4" - 8"
0 - 12" (0 - 300mm)	551-241-10*	.0005"/0.01mm	±.002"	.92 lbs.	ID measuring range: .4" - 12"
0 - 20" (0 - 500mm)	551-224-10	.0005"/0.01mm	±.0025"	2.33 lbs.	ID measuring range: .5" - 20"
0 - 30" (0 - 750mm)	551-226-10	.0005"/0.01mm	±.0025"	3.10 lbs.	ID measuring range: .5" - 30"
0 - 40" (0 - 1000mm)	551-227-10	.0005"/0.01mm	±.003"	7.55 lbs.	ID measuring range: 1" - 40"

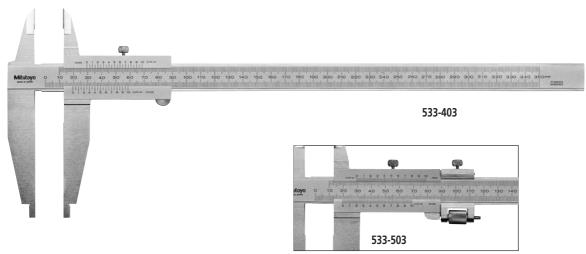
^{*}Provided with offset-value setting and preset functions for easy ID measurement.

Excluding quantizing error



Vernier Caliper

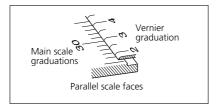
SERIES 533 — with Nib Style and Standard Jaws



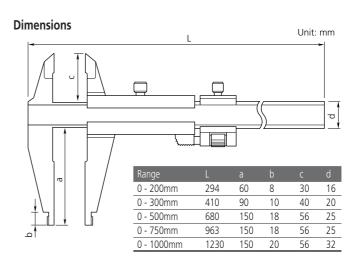
With fine adjustment

FEATURES

- The nib style jaws have round measuring faces for accurate ID measurement.
- The standard sharp edged jaws provide easy access to portions that ordinary calipers cannot measure.
- Parallax-free vernier scales for easy and positive measurements.



• No depth bar.



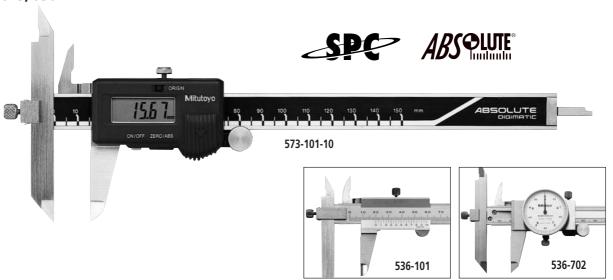
SPECIFICATIONS

Metric	Vernier calipers				
Range	Order No.	Vernier reading	Accuracy	Mass	Remarks
0 - 200mm	533-401	0.05mm	±0.05mm	220g	ID measuring range: 10 - 200mm
0 - 300mm	533-403	0.05mm	±0.08mm	370g	ID measuring range: 10 - 300mm
0 - 500mm	533-404	0.05mm	±0.10mm	1200g	ID measuring range: 20 - 500mm
0 - 750mm	533-405	0.05mm	±0.12mm	1500g	ID measuring range: 20 - 750mm
0 - 1000mm	533-406	0.05mm	±0.15mm	3300g	ID measuring range: 20 - 1000mm

Metric	Vernier calipers with				
Range	Order No. Vernier reading A		Accuracy	Mass	Remarks
0 - 280mm	533-503	0.02mm	±0.04mm	405g	ID measuring range: 10 - 280mm
0 - 500mm	533-504	0.02mm	±0.05mm	1250g	ID measuring range: 20 - 500mm
0 - 750mm	533-505	0.02mm	±0.06mm	1550g	ID measuring range: 20 - 750mm
0 - 1000mm	533-506	0.02mm	±0.07mm	3450a	ID measuring range: 20 - 1000mm

Offset Caliper

SERIES 573, 536



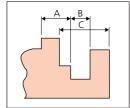


Metric	Absolute of	Absolute offset caliper			
Range	Order No.	Resolution	Accuracy		
0 - 150mm	573-101-10	0.01mm	±0.02mm		
0 - 200mm	573-102-10	0.01mm	±0.02mm		
0 - 300mm	573-103-10	0.01mm	±0.03mm		
			Excluding quantizing error		

FEATURES

 Main scale jaw can be slid up and down to facilitate measurement of stepped sections. (Hard-to-get-at dimensions such as A,

(Hard-to-get-at dimensions such as A, B, C can be accurately measured with an Offset Caliper.)



• With Depth bar.

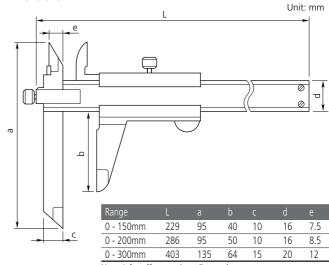
• The 573 series (LCD readout type) is provided with SPC output.

Inch/Metric Absolute offset caliper

Range	Order No.	Resolution	Accuracy	
0 - 6" (0 - 150mm)	573-201-10	.0005"/0.01mm	±.001"	
0 - 8" (0 - 200mm)	573-202-10	.0005"/0.01mm	±.001"	
0 - 12" (0 - 300mm)	573-203-10	.0005"/0.01mm	±.0015"	
			Excludina	

quantizing error

Dimensions



Note: L for offset vernier caliper only

Metric Offset vernier caliper

Range	Order No.	Resolution	Accuracy
0 - 150mm	536-101	0.05mm	±0.05mm
0 - 200mm	536-102	0.05mm	±0.05mm
0 - 300mm	536-103	0.05mm	+0.08mm

Metric Offset dial caliper

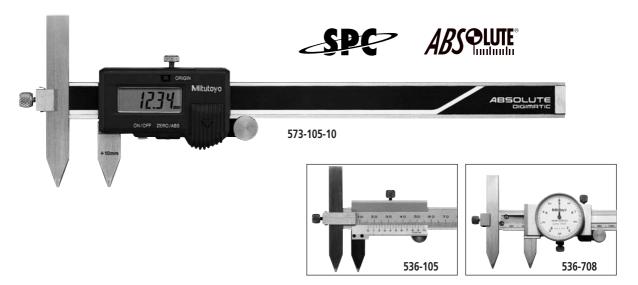
Range	Order No.	Dial reading (graduation)	Dial reading (range/rev.)	Accuracy
0 - 150mm	536-702	0.05mm	5mm	+0.05mm

Inch Offset dial caliper

Range	Order No.	Dial reading (graduation)	Dial reading (range/rev.)	Accuracy
0 - 6"	536-701	.001"	.2"	±.0015"

Offset Centerline Caliper

SERIES 573, 536



SPECIFICATIONS

Absolute offset centerline caliper

Range	Order No.	Resolution	Accuracy
10 - 150mm	573-105-10	0.01mm	±0.03mm
10 - 200mm	573-106-10	0.01mm	±0.03mm
			Excludina

quantizing error

Inch/Metric Absolute offset centerline caliper

Range	Order No.	Resolution	Accuracy
.4" - 6" (10.16 - 150mm)	573-205-10	.0005"/0.01mm	±.0015"
.4" - 8" (10.16 - 200mm)	573-206-10	.0005"/0.01mm	±.0015"

Note: Measurements = Displayed value + 10mm for metric model or displayed value + .4" (10.16mm) for inch/metric model. Excluding quantizing error

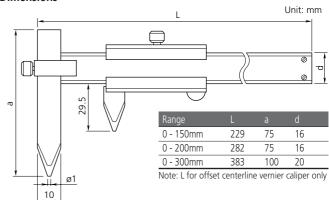
Offset centerline vernier caliper

Range	Order No.	Vernier reading	Accuracy
10 - 150mm	536-105	0.05mm	±0.05mm
10 - 200mm	536-106	0.05mm	±0.05mm
10 - 300mm	536-107	0.05mm	±0.08mm

FEATURES

- Specially designed for center to center distance measurements on the same and offset planes.
- Can also measure from edge to center.
- Hole diameter should be larger than 1.5mm (.06") but smaller than 10mm (.4").
- The 573 series (LCD readout type) is provided with SPC output.

Dimensions



Offset centerline dial caliper

Range	Order No.	Dial reading (graduation)	Dial reading (range/rev.)	Accuracy
10 - 300mm	536-708	0.05mm	5mm	±0.08mm

Offset centerline dial caliper

Range	Order No.	Dial reading (graduation)	Dial reading (range/rev.)	Accuracy
.4" - 12"	536-710	.001"	.2"	±.002"

Point Caliper

SERIES 573, 536



SPECIFICATIONS

Metric Absolute point caliper				
Range	Order No.	Resolution	Accuracy	
0 - 150mm	573-121-10	0.01mm	±0.02mm	
0 - 200mm	573-125-10*	0.01mm	±0.02mm	
*Extended Point Type			Excluding guantizing error	

Inch/Metric Absolute point caliper

Range	Order No.	Resolution	Accuracy
0 - 6" (0 - 150mm)	573-221-10	.0005"/0.01mm	±.001"
	573-225-10*	.0005"/0.01mm	±.001"

^{*}Extended Point Type

Metric	Point vernier caliper
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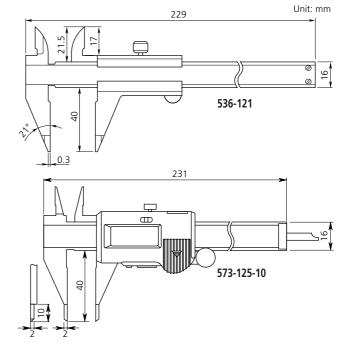
Range	Order No.	Resolution	Accuracy
0 - 150mm	536-121	0.05mm	+0.05mm

FEATURES

• The narrow tip jaws fit into very small grooves and tracks, making many previously difficult outside measurements far easier to obtain.

- With Depth bar.
- The 573 series (LCD readout type) is provided with SPC output.

Dimensions



Metric Point dial calipers

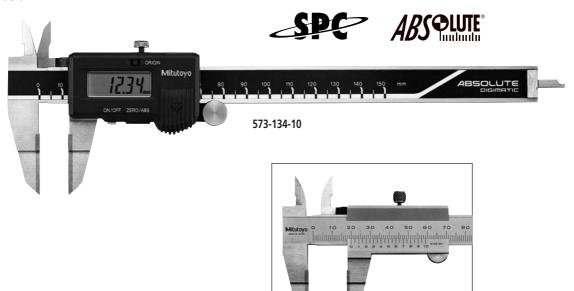
Range	Order No.	Dial reading (graduation)	Dial reading (range/rev.)	Accuracy
0 - 6"	536-721	0.05mm	5mm	±0.05mm

nch	Point	dial	calipers

Range	Order No.	Dial reading (graduation9	Dial reading (range/rev.)	Accuracy
0 - 6"	536-724	.001"	.2"	±.0015"

Blade Type Caliper

SERIES 573, 536



SPECIFICATIONS

Metric	Absolute bl	 Absolute blade caliper 			
Range	Order No.	Resolution	Accuracy		
0 - 150mm	573-134-10	0.01mm	±0.02mm		
			Excluding guantizing error		

Absolute blade callper				
Range	Order No.	Resolution	Accuracy	
0 - 6" (0 - 150mm)	573-234-10	.0005"/0.01mm	±.001"	
			Excluding quantizing error	

Metric Blade vernier caliper

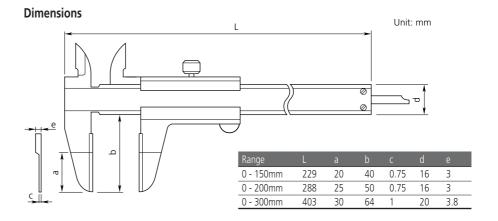
Blade Verifier Camper			
Range	Order No.	Resolution	Accuracy
0 - 150mm	536-134	0.05mm	±0.05mm
0 - 200mm	536-135	0.05mm	±0.05mm
0 - 300mm	536-136	0.05mm	±0.08mm

FEATURES

 The thin blade type jaws fit into very small grooves and tracks, making many previously difficult outside measurements far easier to obtain.

536-134

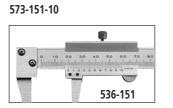
- The OD measuring faces are carbide-tipped.
- With Depth bar.
- The 573 series (LCD readout type) is provided with SPC output.



Neck Caliper

SERIES 573, 536







SPECIFICATIONS

Metric	Absolute neck caliper		
Range	Order No.	Resolution	Accuracy
0 - 150mm	573-151-10	0.01mm	±0.03mm
			Excluding quantizing error

Absolute neck caliper

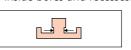
Range	Order No.	Resolution	Accuracy
0 - 6" (0 - 150mm)	573-251-10	.0005"/0.01mm	±.0015"
			Excluding

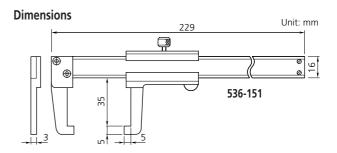
Metric	Neck verni	Neck vernier caliper	
Pango	Order No	Posalution	

		•		
Range	Order No.	Resolution	Accuracy	
0 - 150mm	536-151	0.05mm	±0.05mm	

FEATURES

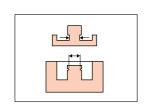
- Can measure wall thickness inside bores and recesses.
- The 573 series (LCD readout type) is provided with SPC output.





Outside Point Caliper





SPECIFICATIONS

Metric	 Absolute outside point caliper 		
Range	Order No.	Resolution	Accuracy
0 - 150mm	573-152-10	0.01mm	±0.03mm
			Excluding quantizing error

Inch/Metric	Absolut	Absolute outside point caliper		
Range	Order No.	Resolution	Accura	

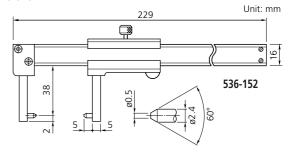
Range	Order No.	Resolution	Accuracy
0 - 6" (0 - 150mm)	573-252-10	.0005"/0.01mm	±.0015"
			Excluding

Metric Outside point vernier caliper				
Range	Order No.	Resolution	Accuracy	
0 - 150mm	536-152	0.05mm	+0.05mm	

FEATURES

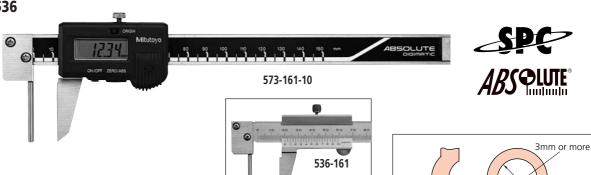
- Can measure wall thickness inside bores and recesses.
- The 573 series (LCD readout type) is provided with SPC output.

Dimensions



Tube Thickness Caliper

SERIES 573, 536



SPECIFICATIONS

 Metric
 Absolute tube thicknes caliper

 Range
 Order No.
 Resolution
 Accuracy

 0 - 150mm
 573-161-10
 0.01mm
 ±0.05mm

Excluding quantizing error

Inch/Metric	Absolut	te tube thicknes ca	lliper
Range	Order No.	Resolution	Accuracy
0 - 6" (0 - 150mm)	573-261-10	.0005"/0.01mm	±.002"

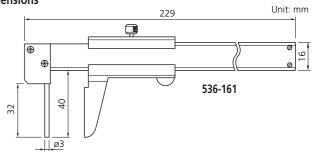
Excluding quantizing error

Metric	Tube thickness vernier caliper		
Range	Order No.	Resolution	Accuracy
0 - 150mm	536-161	0.05mm	±0.05mm

FEATURES

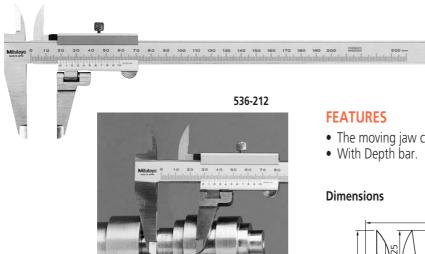
- The main scale jaw is a round bar that facilitates measurements of tube wall thickness.
- The 573 series (LCD readout type) is provided with SPC output.

Dimensions



Swivel Vernier Caliper

SERIES 536

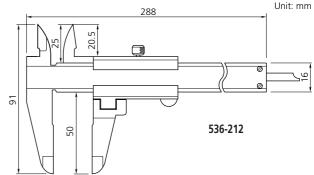


SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy
0 - 200mm	536-212	0.05mm	±0.05mm

• The moving jaw can be rotated to measure sectioned shafts.



Scribing Caliper

SERIES 573, 536



SPECIFICATIONS

Metric

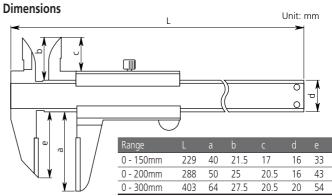


Metric	Absolute sc	Absolute scribing caliper			
Range	Order No.	Resolution	Accuracy		
0 - 150mm	573-171-10	0.01mm	±0.02mm		
0 - 200mm	573-172-10	0.01mm	±0.02mm		
0 - 300mm	573-173-10	0.01mm	±0.03mm		
			Excluding quantizing error		

Metric	Scribing ver	Scribing vernier caliper			
Range	Order No.	Resolution	Accuracy		
0 - 150mm	536-221	0.05mm	±0.05mm		
0 - 200mm	536-222	0.05mm	±0.05mm		
0 - 300mm	536-223	0.05mm	±0.08mm		

FEATURES

- The carbide-tipped jaws facilitate fine scribing on workpieces.
- With Depth bar.
- The 573 series (LCD readout type) is provided with SPC output.



Note: L for scribing vernier caliper only

Digimatic Snap Caliper

SERIES 573



FEATURES

- The Digimatic Snap Caliper features a spring-loaded mechanism to allow quick and efficient GO/NO-GO inspection for massproduced parts.
- The moving jaw retraction: 2mm
- Repeatability: 0.01mm (.0005")
- With SPC data output.

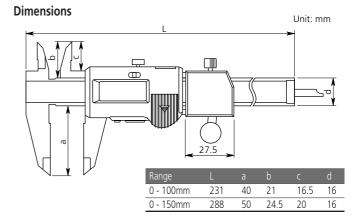
SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy
0 - 100mm	573-181-10	0.01mm	±0.02mm
0 - 150mm	573-182-10	0.01mm	±0.02mm
			Excluding

Inch/Metric

Range	Order No.	Resolution	Accuracy
0 - 4" (0 - 100mm)	573-281-10	.0005"/0.01mm	±.001"
0 - 6" (0 - 150mm)	573-282-10	.0005"/0.01mm	±.001"



Back-Jaw Centerline Caliper

SERIES 573 — Center-to-center & Edge-to-center Types



FEATURES

- Specially designed to measure the distance between two centers or the distance from an edge to center.
- Provided with jaws on the back of the slider, measurements can be read easily by looking down.
- Direct reading of pitch measurements is available due to the offset value setting function.
- With SPC data output.

Technical Data

Display:

Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/ **Functions:**

mm type only), SPC data output, data hold (optional), offset,

Battery: Battery life:

SR44 (1 pc.) (938882) Approx. 3.5 years under normal use

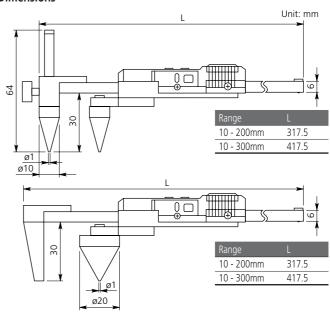
Maximum response speed: Unlimited

Low battery voltage, scale contamination, counting value

composition error

Operating temperature: 0°C to 40°C

Dimensions



OPTIONAL ACCESSORIES

Order No.	Description
959143	Data Hold Unit
959149	SPC cable with data switch (1m)
959150	SPC cable with data switch (2m)

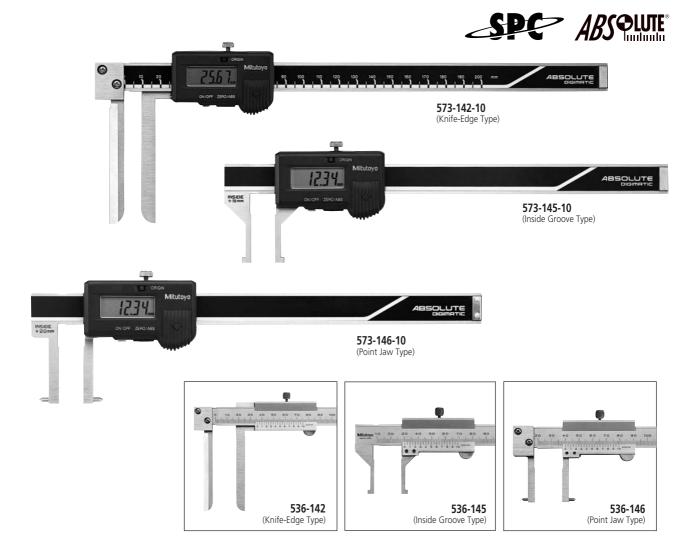
SPECIFICATIONS

Metric

Range	Order No.	Resolution	Accuracy	Mass	Remarks
10 - 200mm	573-116-10	0.01mm	±0.10mm	482g	Center-to-center distance type
	573-118-10	0.01mm	±0.10mm	485g	Edge-to-center distance type
10 - 300mm	573-117-10	0.01mm	±0.15mm	578g	Center-to-center distance type
	573-119-10	0.01mm	±0.15mm	581g	Edge-to-center distance type

Inside Caliper

SERIES 573, 536 — Knife-Edge/Inside Groove/Point Jaw Type



FEATURES

- Specially designed for inside measurements in hard to reach places.
- The 573 series (LCD readout type) is provided with SPC output.





SPECIFICATIONS

Metric Absolute inside caliper

Range	Order No.	Resolution	Accuracy	Remarks
10 - 200mm	573-142-10	0.01mm	±0.05mm	Knife-edge type
10 - 150mm (+10mm)	573-145-10	0.01mm	±0.05mm	Inside groove type
20 - 150mm (+20mm)	573-146-10	0.01mm	±0.03mm	Point jaw type

Excluding quantizing error

Inch/Metric Absolute inside caliper	Inch/Metric	Absolute	inside cali	iper
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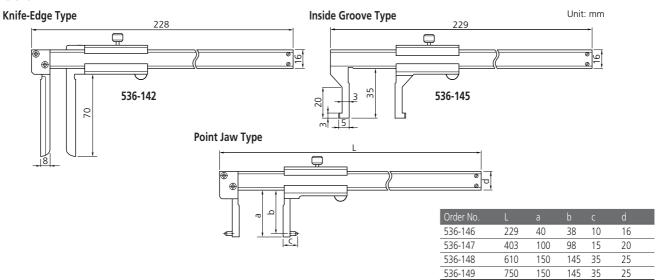
Range	Order No.	Resolution	Accuracy	Remarks
.4" - 8"/10 - 200mm	573-242-10	.0005"/0.01mm	±.002"	Knife-edge type
.4" - 6" (+.4")/10.16 - 150mm (+10.16mm)	573-245-10	.0005"/0.01mm	±.002"	Inside groove type
.8" - 6" (+.8")/20.32 - 150mm (+20.32mm)	573-246-10	.0005"/0.01mm	±.0015"	Point jaw type

Excluding quantizing error

Metric Inside vernier calipers

Range	Order No.	Vernier reading	Accuracy	Remarks
10 - 200mm	536-142	0.05mm	±0.12mm	Knife-edge type
10 - 150mm	536-145	0.05mm	±0.05mm	Inside groove type
20 - 150mm	536-146	0.05mm	±0.05mm	Point jaw type
30 - 300mm	536-147	0.05mm	±0.08mm	Point jaw type
70 - 450mm	536-148	0.05mm	±0.10mm	Point jaw type
70 - 600mm	536-149	0.05mm	±0.12mm	Point jaw type

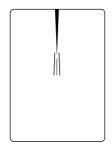
Dimensions





FEATURES

• Due to the low measuring force these calipers are ideal for elastic or resilient workpieces such as plastic parts and rubber parts that standard calipers cannot measure.



Technical Data

Display:

Functions:
Origin-Set, Zero-Set, power on/off, inch/mm conversion (inch/mm type only), SPC data output, data hold (optional)

Battery:
SR44 (1 pc.) (938882)

Battery life:
Approx. 3.5 years under normal use

Maximum response speed: Unlimited

Alarm:
Low battery voltage, scale contamination, counting value

composition error

Operating temperature: 0°C to 40°C

(To measure resilient workpieces take the measurement when the pointer is between the two index lines.)

- Constant force: 0.49N to 0.98N (50 to 100gf)
- The jaw on the beam travels 0.3mm.
- Data output function

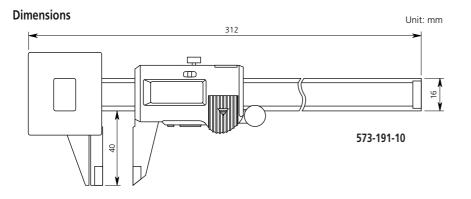
SPECIFICATIONS

Metric	
Range	Order No.

Range	Order No.	Resolution	Accuracy	Mass
0 - 180mm	573-191-10	0.01mm	±0.05mm	247g

Inch/Metric

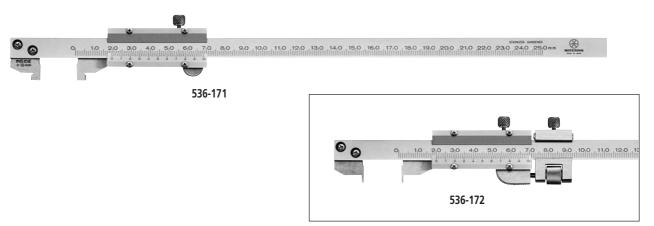
Range	Order No.	Resolution	Accuracy	Mass
0 - 7" (0 - 180mm)	573-291-10	.0005"/0.01mm	±.002"	.54 lbs.



CALIPERS

Hook Type Vernier Caliper

SERIES 536



FEATURES

• Can measure width of grooves and lands inside bores and recesses.

SPECIFICATIONS

Metric

Range (OD)	Range (ID)	Order No.	Vernier reading	Accuracy	Remarks
0 - 200mm	10 - 200mm	536-171	0.02mm	±0.03mm	_
0 - 200mm	2 - 200mm	536-172	0.02mm	±0.03mm	with fine adjustment

Dimensions

