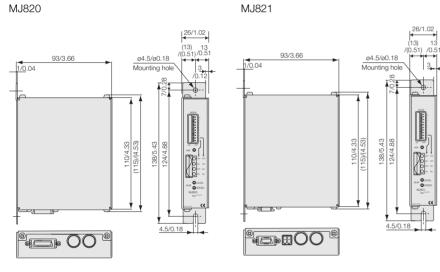
# MJ820/821

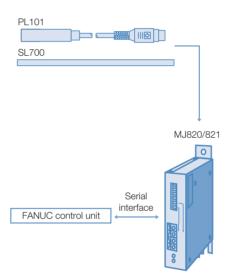
Generalized interpolator with serial-interface output for FANUC CNCi series and its successor models

- Connectable to any general analog-output encoder. Input impedance: 120  $\Omega$  1 Vp-p voltage differential input
- Max. response frequency 140 kHz for any number of divisions selected
- Switch-selectable number of divisions:40,80,100,120,160,200,240,400, 480,500,800,1000,1600,2000,3200,4000
- Compensation: DC offset, gain and phase
- Power supply: DC 5V (4.5 to 5.5 V) for MJ820; DC 12V to 24V (11V to 32V) for MJ821
- Compatible with Sony's Digital scales SL700 series with PL101

## Example for connection

	He	ead	Cable	
SL700	PL	101	CE08 CK-T12/13/14/15/16	MJ820/821





Unit : mm/inch

Specifications						
Model	MJ820	MJ821				
Power						
Power supply voltage	DC5 V (DC4.5 to 5.5 V)	DC12 to 24V (DC11 to 32 V)				
Power consumption	3	3 W				
Input power supply rise time	100	100 ms				
Surge current (10ms)	4A or less (with 5 V)	3A or less (with 12 V)				
Power supply reverse connection prevention	Fuse					
Communication	Communication					
I/F input/ output circuit	Voltage-differential line driver/ receiver complying with EIA-422 (SN75C1167 or equivalent)					
Communication protocol	Dedicated Fanuc serial interface protocol					
Interpolator						
Encoder input signal	1Vp-p (Max.1.2Vp-p) impedance 120 Ω TYP					
Selectable division settings	4000,3200,2000,1600,1000,800,500,480,400,240,200,160,120,100,80,40					
Maximum response frequency for encoder input	140 kHz*1					
Alarms	"1" is sent to a designated flag at time of speed alarm and level warning" <sup>2</sup> All LEDs flash at the time of compensated data backup error" <sup>3</sup>					
Operating temperature and humidity range	0 to 55 °C (no condensation)					
Storage temperature and humidity range	-20 to 65 °C (20 to 90%RH)					
Mass	380 g / 0.84 lbs					
Accessories	Power supply plug1 (MJ821 only) Connector cap1 Supplement1 Binding band1 (MJ821 only) Ferrite core1 Mounting screws (4 x 10)2					

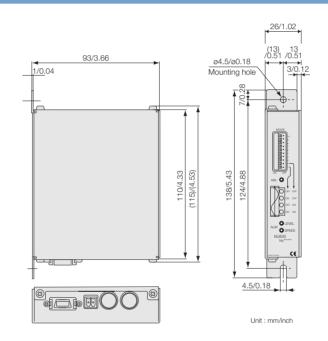
- \*1: 140 kHz applies when sine and cosine signals within a designated range are applied to MJ820/821. Max. response frequency may be lower than 140kHz with change in input signal level or off-set value.
- \*2: Speed alarm is triggered when max, response speed is exceeded or at the time of erroneous counting due to noise. Level warning is triggered when the sine and cosine signal input level is lower than 0.6 to 0.5Vp-p.
- \*3: All LEDs light at the next power-on in case, at the time of data compensation, the compensated data was not correctly backed up.

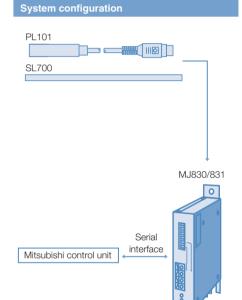
Interpolator for Mitsubishi MR-J2 Super Series amplifier

- Connectable to any general analog-output encoder. Input impedance: 120  $\Omega$  1 Vp-p voltage differential input
- Max. response frequency 140 kHz for any number of divisions selected
- Switch-selectable number of divisions: 40,80,100,120,160,200,240,400, 480,500,800,1000,1600,2000,3200,4000
- Compensation: DC offset, gain and phase
- Power supply: DC 5V (4.5 to 5.5V) for MJ830; DC 12V to 24V (11V to 32V) for MJ831
- Compatible with Sony's Digital scales SL700 series with PL101

Example for connection

Scale	Head		Interpolator
SL700	PL101	CE08 CK-T12/13/14/15/16	MJ830/831





53

Specifications					
Model	MJ830	MJ831			
Power		1			
Power supply voltage	DC5 V (DC4.5 to 5.5 V)	DC12 to 24V (DC11 to 32 V)			
Power consumption	3	3W			
Input power supply rise time	100	100 ms			
Surge current (10ms)	4A or less (with 5 V)	3A or less (with 12 V)			
Power supply reverse connection prevention	Fi	Fuse			
Communication					
I/F input/ output circuit	Voltage-differential line driver/ receiver complying with EIA-422 (SN75C1167 or equivalent)				
Communication protocol	Dedicated Mitsubishi Electric Corp. serial interface protocol				
Interpolator					
Encoder input signal	1Vp-p (Max.1.2Vp-p) impedance 120 Ω TYP				
Selectable division settings	4000,3200,2000,1600,1000,800,500,480,400,240,200,160,120,100,64,40				
Maximum response frequency for encoder input	140 kHz* <sup>1</sup>				
Alarms	"1" is sent to a designated flag at time of speed alarm and level warning". All LEDs flash at the time of compensated data backup error*3				
Operating temperature and humidity range	0 to +55 °C (no condensation)				
Storage temperature and humidity range	-20 to +65 °C (20 to 90%RH)				
Mass	380 g / 0.84 lbs				
Accessories	Power supply plug1 Connector cap1 Supplement1 Binding band1 Ferrite core1 Mounting screws (4 x 10)2				

- \*1: 140 kHz applies when sine and cosine signals within a designated range are applied to MJ820/821. Max. response frequency may be lower than 140kHz with change in input signal level or off-set value.
- \*2: Speed alarm is triggered when max. response speed is exceeded or at the time of erroneous counting due to noise. Level warning is triggered when the sine and cosine signal input level is lower than 0.6 to 0.5Vp-p.

\*3: All LEDs light at the next power-on in case, at the time of data compensation, the compensated data was not correctly backed up

52