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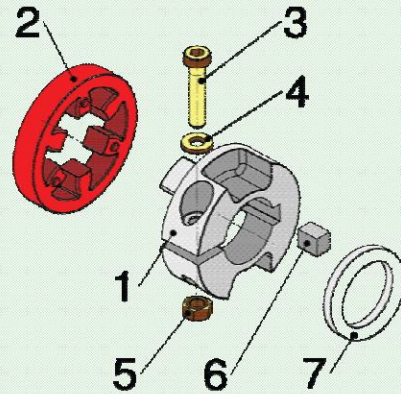
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KIT 'G 5'

FRS / FRT 50 - 60
FRD 02 - 12 - 13 - 23

IEC Ø 9 - Ø 11 - Ø 14 - Ø 19 - Ø 24
NEMA N56



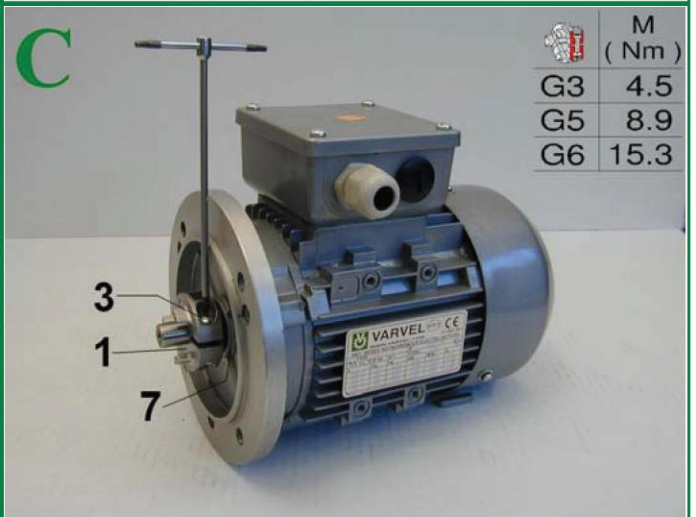
Motor Coupling Assembling Instruction

(only for standard shaft IEC Flange-mounted motor B5 & B14)

- A- Replace the motor key with the supplied short key (6).
- B- Fit the spacer (7) and the short key (6) on motor shaft.
- C- Fit in screw (3), washer (4) and nut (5) into coupling (1); fit the coupling (1) on motor shaft until it is in contact with the spacer (7) and tightly fasten the fixing screw (3).
- D- Slightly grease teeth and tooth spaces of the spider (2).
- E- Fit it into the gearbox coupling with the side as shown (D).
- F- Align vertically one tooth of motor coupling with one space of gearbox coupling, close and tighten the motor fixing screws.

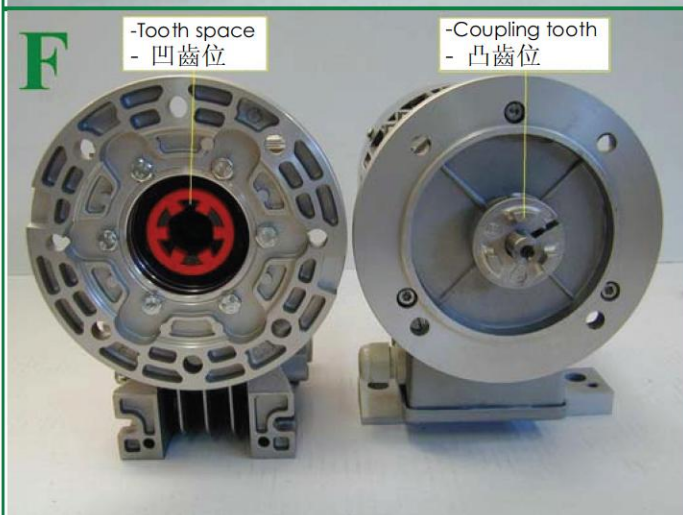
電機用聯軸器按裝使用說明 (只適用於標準軸 IEC 法蘭電機 B5 & B14 按裝)

- A- 以短鍵(6)替換原電機鍵。
- B- 先按圖 B 指示數量裝入塑料墊片(7)至電機軸尾端，再裝上短鍵(6)於電機軸上。
- C- 裝上螺栓(3)，墊片(介子)(4)及螺母(5)於聯軸器(啞輪)(1)；將聯軸器(1)套進電機軸至尾端與塑料墊片接觸後再收緊螺栓(3)。
- D- 以少許油脂塗於紅色塑料環(2)凹凸齒位上。
- E- 將紅色塑料環(2)刻有“5”標記的端面(見圖 D)面向減速機，適當以入力軸凹齒位配合塑料環(2)的凸齒位放進塑料環(2)。
- F- 按照電機軸上聯軸器凹位相對塑料環(2)的凸位將電機與減速機成一直線的按裝並收緊螺栓。



Spacer (7) Number
 - Normal : 1x
 - IEC71 B14 (G514 & FM532.206.105) : 4x

塑料墊片 (7) 使用數量:
 - 1 片 (IEC71 B14 除外)
 - 4 片 (IEC71 B14)



WARNING 警告

- In case of repeated starts/stops or significant vibrations, it is recommended to apply some thread-locking liquid sealant on the screw (3), or to replace the standard nut by a self-locking one.
- 若使用於需要連續開關或有較大震動的情況下，建議按裝時於螺栓 (3) 加上螺栓固定劑，或以防鬆螺母代替普通螺母按裝。