

Typical Properties of Cellulose Filters

Grade	Particle Retention* Liquid (µm)	Air Flow Rate (s/100 mL/in ²)	Ash (%)	Typical Thickness (µm)	Basis Weight (g/m ²)	Wet Burst (psi)	Dry Burst (psi)	Tensile M/D Dry (N/15 mm)
Qualitative								
1	11	10.5	0.06	180	88	0.3	16	39.1
2	8	21	0.06	190	103	0.7	16	44.6
3	6	26	0.06	390	187	0.5	28	72
4	20–25	3.7	0.06	205	96	0.7	10	28.4
5	2.5	94	0.06	200	98	0.4	21	55.6
6	3	35	0.2	180	105	0.3	15	39.1
General Purpose and Wet Strengthened Qualitative								
91	10	6.2	N/A	205	71	2	18	28
93	10	7	N/A	145	67	2.6	12	38
113	30	1.3	N/A	420	131	8	24	38.6
114	23	5.3	N/A	190	77	8.9	15	42.1
Ashless Quantitative								
40	8	19.3	0.007	210	92	0.5	16	46.7
41	20–25	3.4	0.007	215	84	0.3	10	27.2
42	2.5	107	0.007	200	100	0.7	25	55.8
43	16	8.9	0.007	220	96	0.6	12	38.2
44	3	57	0.007	176	77	0.4	44	39.4
Hardened Low Ash Quantitative								
50	2.7	96	0.015	115	97	9.1	33	84
52	7	11.4	0.015	175	101	8.3	24	71.5
54	20–25	4.2	0.015	185	92	9.4	18	57.6
Hardened Ashless Quantitative								
540	8	13.2	0.006	160	88	9	20	63
541	20–25	3.8	0.006	155	82	5.3	14	43.4
542	2.7	69	0.006	150	93	9.2	28	82.6

Ash is determined by ignition of the cellulose filter at 900°C in air.

* Particle Retention Rating at 98% efficiency.

Trace Elements—Typical

Grade	1	42	542
Aluminum	<0.5	2	1
Antimony	<0.02	<0.02	<0.02
Arsenic	<0.02	<0.02	<0.02
Barium	<1	<1	<1
Boron	1	1	2
Bromine	1	1	1
Calcium	185	13	8
Chlorine	130	80	55
Chromium	0.3	0.3	0.7
Copper	1.2	0.3	0.2
Fluorine	0.1	0.2	0.3

Grade	1	42	542
Iron	5	6	3
Lead	0.3	0.2	0.1
Magnesium	7	1.8	0.7
Manganese	0.06	0.05	<0.05
Mercury	<0.005	<0.005	<0.005
Nitrogen	23	12	260
Potassium	3	1.5	0.6
Silicon	20	<2	<2
Sodium	160	33	8
Sulfur	15	<5	<2
Zinc	2.4	0.6	0.3

* All results expressed as µg/g.